



Report No.: 3020998.00-52

Report Date: 2013-09-23

Inspection report

Client :	SOTECH INTERNATIONAL	Tel:	331 5873 1160	Fax:	33148811970
Attn:	MR. ALAIN / MS MICHELE	Supplier:	N/A		
Inspection Date:	2013-09-21	<input type="checkbox"/> 1 st / 2 nd Re-inspection (Previous Report No.)			
Product Description:	Coffee Maker				
Manufacturer Name:	YINGDA ELECTRIC CO.,LTD.				
Manufacturer Location:	BLOCK 14-17, HONGJIAN INDUSTRIAL,GUANGMING NORTH ROAD,NANTOU,ZHONGSHAN,GUANGDONG,CHINA				
Manufacturer Contact:	Mr.Duan				
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)	<input type="checkbox"/> DPI (During Production Inspection)	<input type="checkbox"/>		

P/O No.	Item No.	Order Qty.	Shipment Qty.:	Sales destination	Carton Qty.:	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
38193	TCA-989	2502pcs	2502pcs	--	417ctns	2502pcs	100%	100%	83pcs
38193	CV-989	1278pcs	1278pcs	--	213ctns	1278pcs	100%	100%	42pcs

INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to remarks of:
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2013-09-21 as per our report no. 3020998.00-51 with the result - <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING

A-1) : AQL and Defects Finding

Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1		Nonconformity (defective)			
Inspection Plan:	Single sampling plans for normal Inspection	Critical	Major	Minor	
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list	Sample Size:	125	125	125
Defect Description					
For item TCA-989 83pcs					
Missing foot pad			1		
Poor assembly of the filter housing			1		
Scratch mark on body				4	
Water flow mark on body				2	
For item CV-989 42pcs		--	--	--	
Scratch mark on body				2	
Water flow mark on body				1	
Total found		0	2	9	

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DEKRA Testing and Certification (Shanghai) Ltd. Shenzhen branch



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Max. allowed	0	7	10
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A-2: Remarks and Comments

	Please confirm	Status
1.	No shipping mark, gift box, rating label and IM was provided by client for this inspection.	Information
2.	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information

A-3. Picture with description for Remarks.

NA	NA
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Inspected by	:	Sea Wang	Inspector signature	:	<i>Sea Wang</i>
Reviewed by	:	Ryan WEI	Signature	:	<i>Ryan wei</i>

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ colour /style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>	
Fasting	Metal staples	<input type="checkbox"/>	
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>	
	Opaque gummed tape	<input type="checkbox"/>	
	Paper tape	<input type="checkbox"/>	
Strapping	Nylon	<input type="checkbox"/>	
Material	Ply of corrugated paper	<input checked="" type="checkbox"/>	5
Others	Poly foam inside packing	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No

B-4) Packaging information

TCA-989:

Carton	Qty	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1	24	19,0	32	1.21	1,56
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6	57	50	34	9.36	10.8

CV-989:

Carton	Qty	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1	24.2	18.5	32	1.20	1.55
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6	57.5	50	34	9.3	10.7

B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)	
1.	Barcode scanning performed on (S-1) : 5 pcs
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail
	Barcode scanner brand and model number: HKI-336
3.	Barcode number :

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	TCA-989			
	<input checked="" type="checkbox"/> on gift box:	3760196091097	<input checked="" type="checkbox"/> on carton:	3760196091097
	CV-989			
	<input checked="" type="checkbox"/> on gift box:	3760196099703	<input checked="" type="checkbox"/> on carton:	3760196099703
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement: <input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A			

B-6) Shipping marks:

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

B-7) Color / style / material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sampling size	Result	Comments
Hi-pot test	125pcs	Pass	1500V, 2S,
Earth resistance test	125pcs	Pass	12V 25A less than 0.1ohm
Basic function test	125pcs	Pass	Switch on/off
Full function test (S-3)	20pcs	Pass	According to manual
Input power consumption (S-3)	20pcs	Pass	925-950W At 230V~50Hz
Internal check (S-1)	5pcs	Pass	No failure
Endurance test	5pcs	Pass	10 cycles duration with water load
Rub check	5pcs	Pass	15s water+15s alcohol
Stability test	5pcs	Pass	15°
Power cord length measurement	5pcs	Information	70-71cm
Application check	2pcs	Pass	Actual use
Coffee brewing temperature	2pcs	Pass	83°C, 82°C
Water taste check	2pcs	Pass	No any abnormal smell
Thermal fuse function check	1pc	Pass	Short-circuit thermostat then thermal fuse cut off, no safety issue occur
Strain relief test	2pcs	Pass	60N 25times displacement less than 2mm
Carton drop check	1ctn	Pass	76cmH,1C3E6F

D. OTHER INFORMATION

	Please note
1.	25 Cartons were randomly sampled from the batch of above item subjected for inspection TCA-989:196,194,195,33,249,46,297,70,7,378,163,193,25,168,360,257,417 CV-989:25,122,132,165,5,212,179,53
2	<input type="checkbox"/> Carton no. was not assigned.

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E. Critical component data

	Component	Trade Mark	Model	Technical data	Conformity mark	Results
1.	Plug	KENIC	KE-23	250 V~; 16 A	VDE	Pass
2.	Power cord	KENIC	H03VV-F	3 G 0,75 mm ²	VDE	Pass
3.	Switch	HONGHUI	KDC-A05-B	10(8)A,250V,T105	TUV	Pass
4.	Thermal link	NEC	SF188E	10A,250V, Tf:192° C	VDE	Pass
5.	Thermostat	--	KSD301	10A; 250V~; 110° C	TUV	Pass
6.	Heating Element	Not identified	YDH61	230VAC; 1000W	Test with appliance	Pass

F. Pictures



1. Shipping carton for TCA-989



2. Front mark



3. Barcode



4. Side mark

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5. Open carton



6. Gift box view



7. Gift box view



8. Gift box view



9. Gift box view



10. Gift box view

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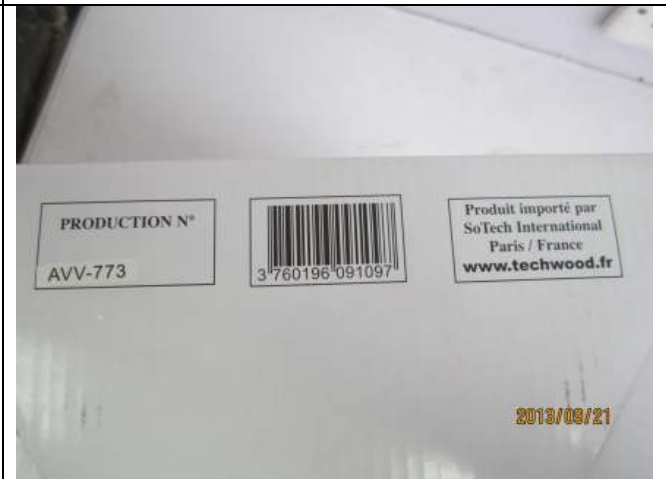
11. Gift box view



12. Barcode



13. Marking on gift box



14. Marking on gift box



15. Marking on gift box



16. Gift box open view

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17. Package



18. Poly bag



19. All units



20. Manual



21. Product view



22. Product view

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23. Product view



24. Product view



25. Logo



26. Marking



27. Switch



28. Product view

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29. Product view



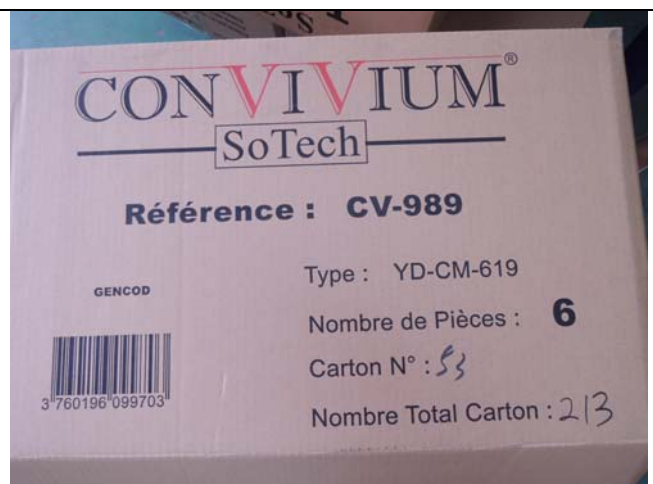
30. Marking on cup



31. Bottom view



32. Rating label



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33. Shipping carton for CV-989



34. Front mark



35. Barcode



36. Side mark



37. Open carton



38. Gift box view



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39. Gift box view



40. Gift box view



41. Gift box view



42. Gift box view



43. Gift box view



44. Barcode



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45. Marking on gift box



46. Marking on gift box



47. Marking on gift box



48. Gift box open view



49. Package



50. Poly bag



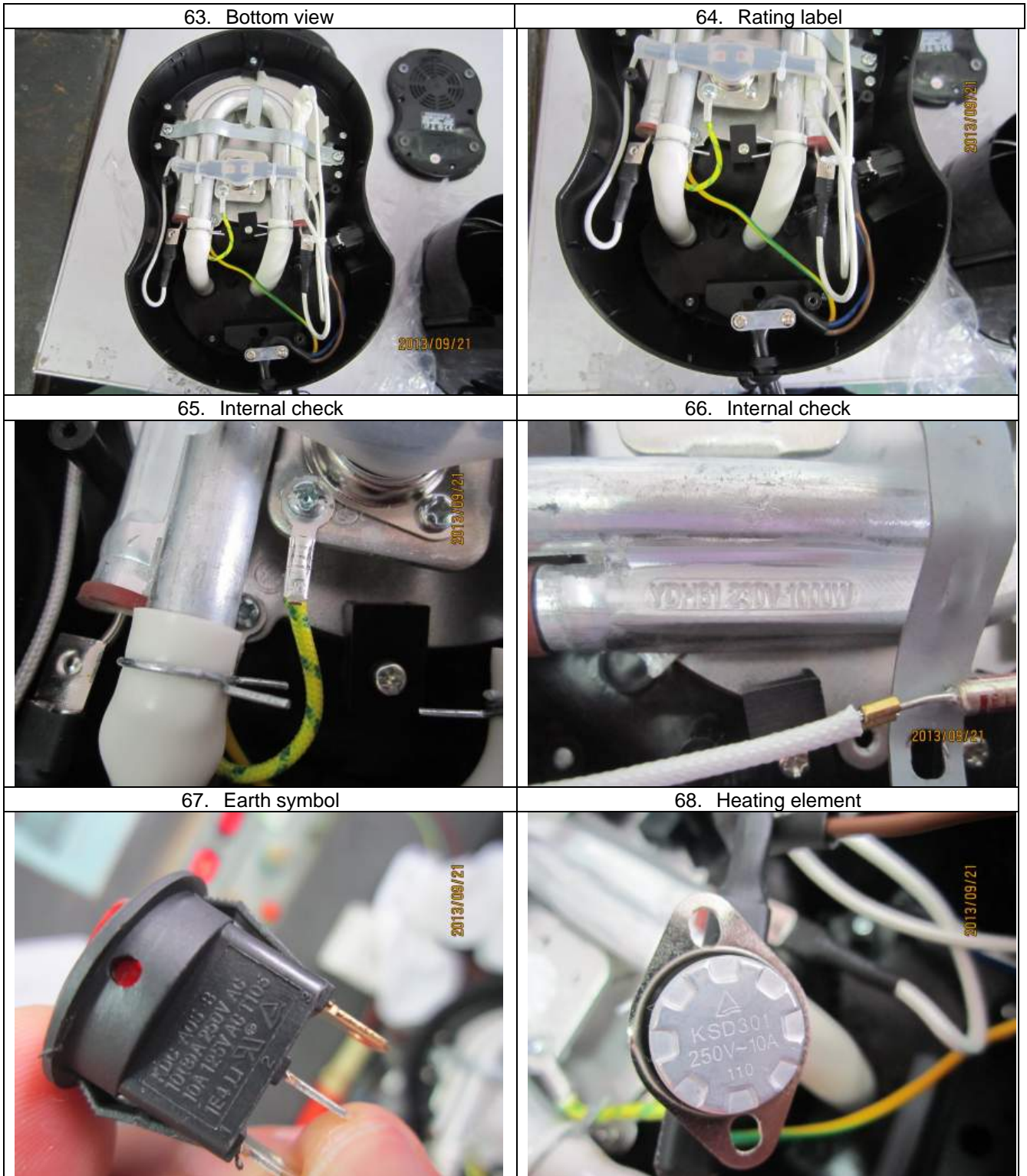
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<p>57. Logo</p>  <p>2013/09/21</p>	<p>58. Marking</p>  <p>2013/09/21</p>
<p>59. Switch</p>  <p>2013/09/21</p>	<p>60. Product view</p>  <p>2013/09/21</p>
<p>61. Product view</p>  <p>2013/09/21</p>	<p>62. Marking on cup</p>  <p>2013/09/21</p>







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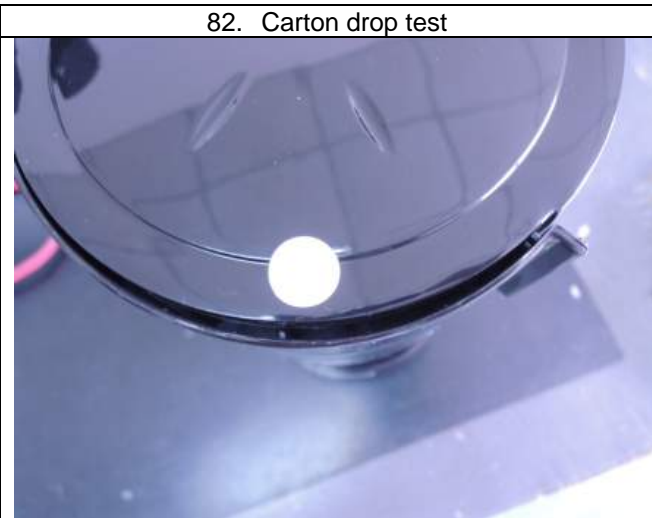
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<p style="text-align: center;">69. Switch</p> 	<p style="text-align: center;">70. Thermostat</p> 
<p style="text-align: center;">71. Fuse link</p> 	<p style="text-align: center;">72. Internal wire</p> 
<p style="text-align: center;">73. Hi-pot check</p> 	<p style="text-align: center;">74. Earth check</p> 

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<p>75. Function check</p> 	<p>76. Temperature test</p> 
<p>77. Endurance check</p> 	<p>78. Cord length check</p> 
<p>79. Stability check</p> 	<p>80. Strain relief check</p> 

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<p>87. TAC-989: Scratch mark on body</p> 	<p>88. TAC-989: Scratch mark on body</p> 
<p>89. TAC-989: Water flow mark on body</p> 	<p>90. TAC-989: Water flow mark on body</p> 
<p>91. CV-989: Scratch mark on body</p> 	<p>92. CV-989: Scratch mark on body</p> 
<p>93. CV-989: Water flow mark on body</p>	<p>94. --</p>

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