

Inspection report

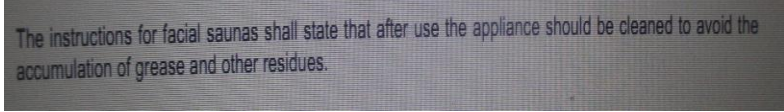
Client :	Sotech	Tel:	334 8345 4732	Fax:	--
Attn:	Mr. Alain	Supplier:	Home Appliances Co., Limited.		
Inspection Date:	2017-09-29	<input type="checkbox"/> 1st /2nd Re-inspection (Previous Report No.)			
Product Description:	Facial Sauna				
Manufacturer Name:	Ningbo Mingwei Electric Appliance Co., Ltd.				
Manufacturer Location:	No.18 Qiou Road, Industrial Zone, Simen Town, Yuyao, Ningbo, China.				
Manufacturer Contact:	Miss Zhou				
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)	<input type="checkbox"/> DPI(During Production Inspection)	<input type="checkbox"/>		


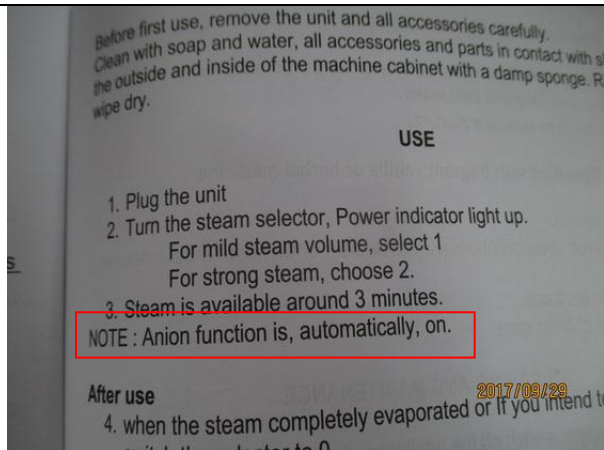
P/O No.	Item No.	Order Qty.	Shipment Qty.:	Sales destination	Carton Qty.:	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2017189	TSF-618	1560pcs	1560pcs	N/A	260ctns	1560pcs	100	100	125pcs

INSPECTION RESULT:	<input type="checkbox"/> PASS <input checked="" type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to remarks of: <u>1</u>
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2017-09-29 as per our report no. 3042253.00-8 with the result - <input type="checkbox"/> PASS <input checked="" type="checkbox"/> FAIL <input type="checkbox"/> PENDING

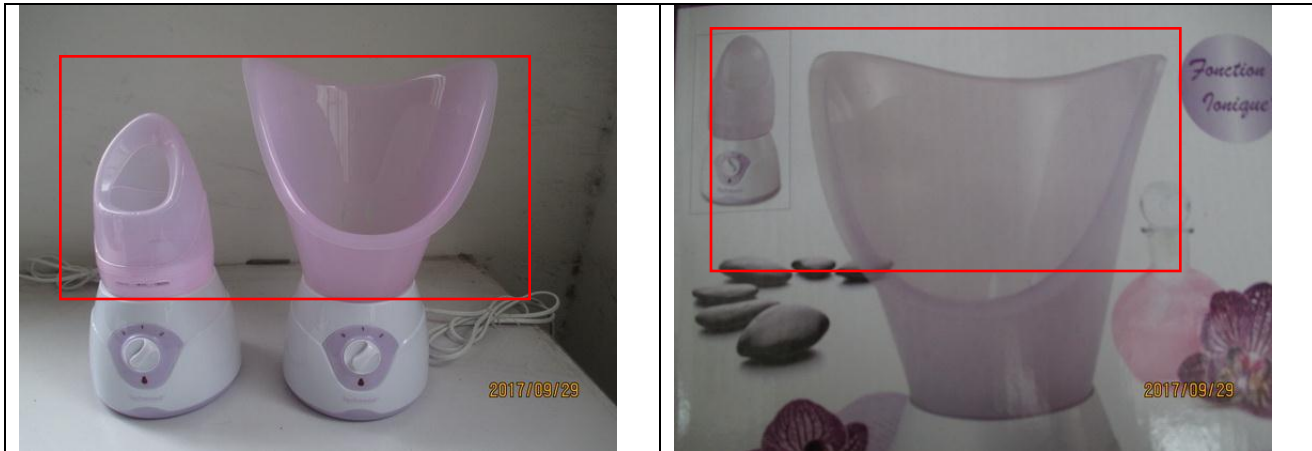
A-1) : AQL and Defects Finding						
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)			
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor	
Inspection Level:	II		AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list		Sample Size:	125pcs	125pcs	125pcs
Defect Description						
The facial mask not fixed on body firmly				1		
The nasal mask not fixed on body firmly				1		
Scratch mark on housing					1	
Dirty mark on housing					3	
Total Found:			0	2	4	
Max. Allowed:			0	7	10	

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A-2: Remarks and Comments		
	Please confirm	Status
1	<p>The CC report was fail. Detail as below: Manual check, the follows words required in EN60335-23/A11:2010 was not found in user manual.</p> 	Fail
2	Anion function was listed on gift box and user manual, but actual product was without anion generator.	Pending
3	The color of facial mask and nasal mask was different from photo on gift box.	Pending
4	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
5	Found batch number ELO-777 on carton, gift box and rating label.	Information
6	The CERT and LVD report were provided by factory during inspection.	Information

A-3. Picture with description for Remarks.	
	
1. Remark 2: ionic function listed on gift box	2. Remark 2: ionic function listed in user manual

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3. Remark 3: actual color of mask 4. Remark 3: color of mask on gift box

Inspected by	:	Tony Zhu	Signature	:	Tony Zhu
Reviewed by	:	Peter Xu	Signature	:	Peter Xu

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed N/A

B-2) Check product description/ colour /style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed N/A
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed N/A
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed N/A
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed N/A

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall) <input checked="" type="checkbox"/> 5ply (double wall) <input type="checkbox"/> 7ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

B-4) Packaging information

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	19,5	19,5	22,0	0,63	0,78
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6pcs	60,0	41,0	24,5	4,65	5,36

B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)	
1.	Barcode scanning performed on (S-1) : 5pcs
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail
Barcode scanner brand and model number: CIPHER LAB / SH412B	

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3.	Barcode number :			
	<input checked="" type="checkbox"/> on gift box:	3760115717367	<input checked="" type="checkbox"/> on carton:	3760115717367
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement:			
	<input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A			

B-6) Shipping marks:

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

B-7) Color / style / material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
Hi pot test(G-II)	125pcs	Pass	3,300 V / 2 s
Basic function check(G-II)	125pcs	Pass	Switch on/off.
Input power consumption (S-3)	20pcs	Pass	230 V~: 96-103W
Full function check(S-3)	20pcs	Pass	Switch on/off, check thermal cut-out function
Internal check (S-1)	5pcs	Pass	No danger
Stability test (S-1)	5pcs	Pass	15°, not tip over
Endurance test (S-1)	5pcs	Pass	230 V~, 4hour
Rub check (S-1)	5pcs	Pass	First with water for 15 s, and then with Hexane for 15 s
Tape check (S-1)	5pcs	Pass	Use 3M tape
Power cord length check (S-1)	5pcs	Pass	156-157cm
Strain relief check (S-1)	5pcs	Pass	30 N, 25 times, displacement less than 2mm
Application check	2pcs	Pass	Use with water

D. OTHER INFORMATION

	Please note
1.	21 Cartons were randomly sampled from the batch of above item subjected for inspection
2.	<input checked="" type="checkbox"/> Selected carton number: 236, 177, 141, 202, 145, 241, 138, 172, 152, 49, 203, 48, 254, 52, 199, 236, 79, 153, 111, 209, 46.
3.	<input type="checkbox"/> Carton no. was not assigned.

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E. Critical component data

	Component	Trade Mark	Model	Technical data	Conformity mark	Results
1.	Plug	Qiaotong	D01	250 V~, 2,5 A	VDE	Pass
2.	Supply cord	Qiaotong	H03VVH2-F	2 x 0,5 mm ²	VDE	Pass
3.	Power switch	JMEI	KAG-3	250 V~, 10 A, T125	TUV	Pass
4.	Fuse-link	Not identified	FSD	5 A, 250V, F	VDE	Pass
5.	Thermal cut-out	Not identified	BK05-BB5D	130°C	TUV	Pass
6.	Internal wire	Tangyao	1332	22 AWG, 200 °C, 300 V	UL	Pass
7.	PTC heating element	Not identified	Not identified	31x11x2,3mm, 2pcs	Test with appliance	Pass

Remark: Above components are tested against CDF under [SGS test report#](#): [NBES170901552801](#).

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F. Pictures

 <p>2017/09/29</p>	 <p>2017/09/29</p>
<p>1. Products in warehouse</p>	<p>2. Selected cartons</p>
 <p>2017/09/29</p>	 <p>SoTech Ref:TSF-618 PRODUCTION NUMBER: ELO-777 Type: MWFS518-2 C/236 / 260 BARE CODE 3 760115 717367</p> <p>2017/09/29</p>
<p>3. Over view of export carton</p>	<p>4. Shipping mark</p>
 <p>2017/09/29</p>	 <p>BARE CODE 3 760115 717367</p> <p>2017/09/29</p>
<p>5. Side mark</p>	<p>6. Barcode on master carton</p>

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7. Open view of export carton



8. Over view of gift box



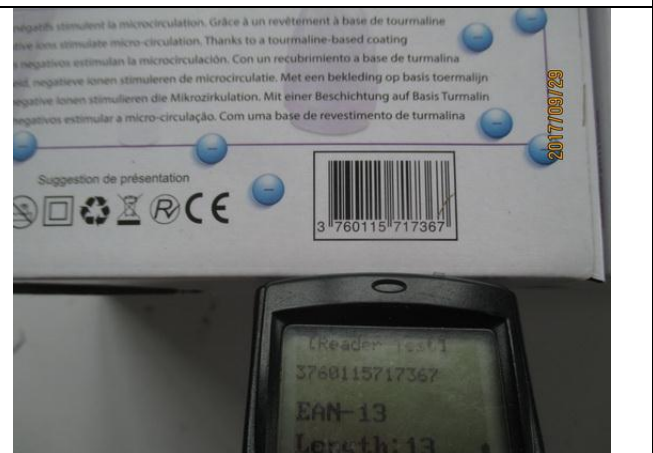
9. Gift box view



10. Gift box view



11. Gift box view



12. Barcode on gift box

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13. Open view of gift box



14. Product package



15. Warning words on poly bag



16. Product and accessories

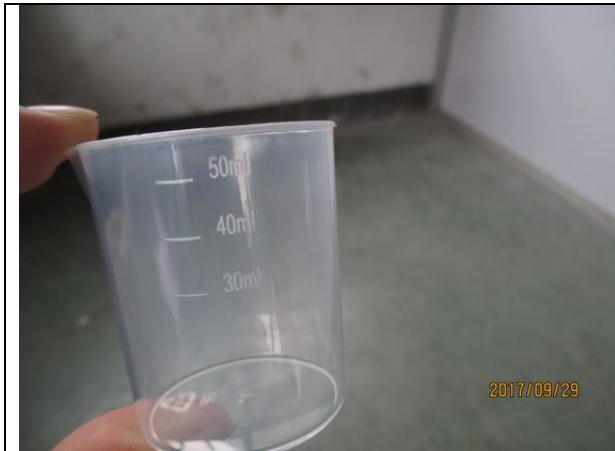


17. User manual



18. Measure cup

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19. Marking on measure cup



20. Base of nasal mask



21. Nasal mask view



22. Facial mask view



23. Front view of product



24. Rear view of product

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25. Side view of product



26. Side view of product



27. Top view of product



28. Bottom view of product



29. Detail of facial mask



30. Detail of nasal mask

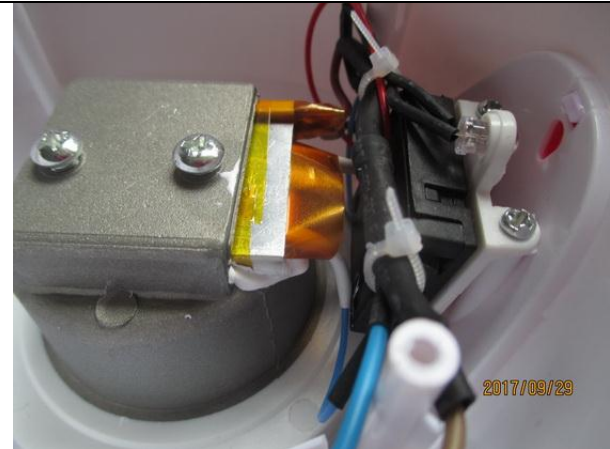
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 <p>2017/09/29</p>	 <p>2017/09/29</p>
<p>31. Knob and indicator</p>	<p>32. Logo</p>
 <p>2017/09/29</p>	 <p>2017/09/29</p>
<p>33. Rating label</p>	<p>34. Power cord inlet</p>
 <p>2017/09/29</p>	 <p>2017/09/29</p>
<p>35. Water tank</p>	<p>36. "Max" mark on tank</p>

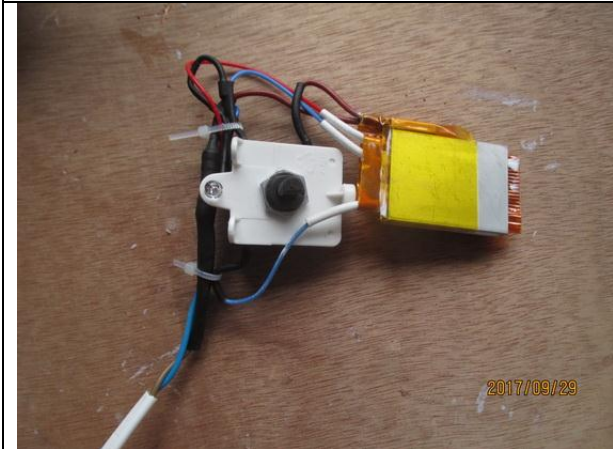
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37. Internal view



38. Internal view



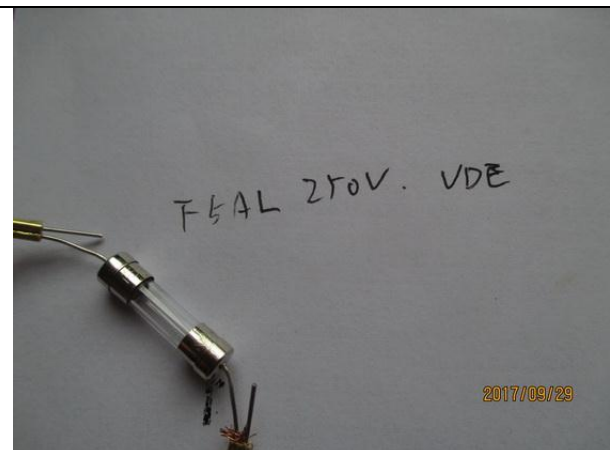
39. Internal view



40. Switch



41. Fuse-link



42. Fuse-link

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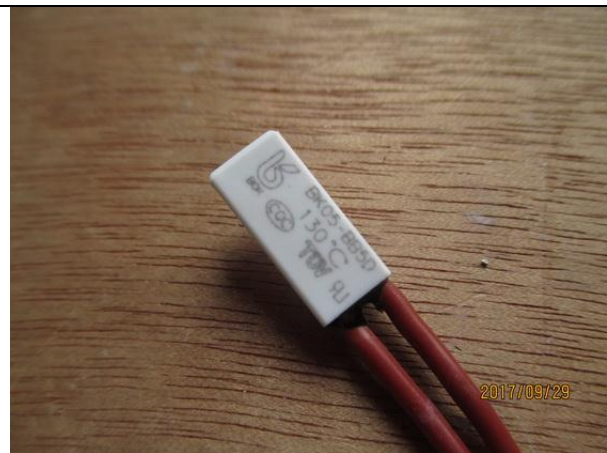
43. Internal wire



44. Internal wire



45. Thermal cut-out (3-layer)



46. Thermal cut-out



47. PTC (3-layer)



48. PTC

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49. Hi-pot test



50. Power input test



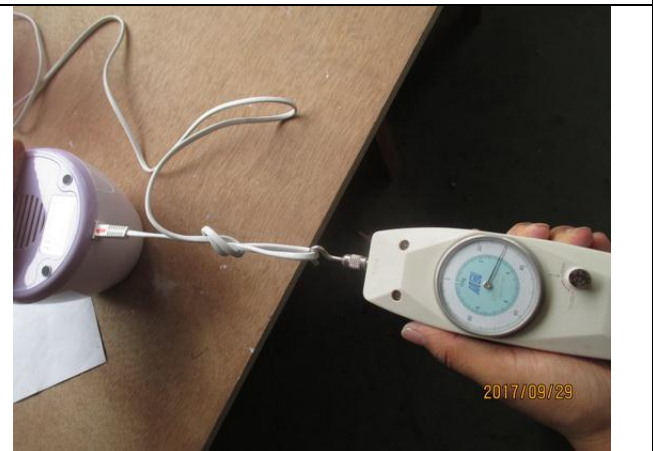
51. Thermal cut-out function test



52. Endurance test



53. Power cord length measure



54. Strain relief test

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55. Rub test



56. Tape test



57. Stability test



58. Stability test at 15°



59. Defect: The facial mask not fixed on body firmly - Major



60. Defect: the nasal mask not fixed on body firmly - Major

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61. Defect: Scratch mark on housing - Minor



62. Defect: Dirty mark on housing - Minor



63. Defect: Dirty mark on housing - Minor



64. Defect: Dirty mark on housing - Minor

-END OF REPORT-

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