



Report No.: 4395997.01-15

Report Date: 2022-11-17

Inspection report

Client:	Sotech International	Tel:	+334 83454732	Fax:	--
Attn:	Mr. Alain	Supplier:			
Inspection Date:	2022-11-16	<input type="checkbox"/> 1 st / 2 nd Re-inspection (Previous Report No.)			
Product Description:	Vacuum Cleaner				
Manufacturer Name:					
Manufacturer Location:					
Manufacturer Contact:					
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)		<input type="checkbox"/> DPI (During Production Inspection)		<input type="checkbox"/>



P/O No.	Item No.	Order Qty.	Shipment Qty.:	Sales destination	Carton Qty.:	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2022108(81887)	TAS-755	2 600pcs	2 600pcs	France	2 600ctns	2 600pcs	100	100	125pcs
Total:		2 600pcs	2 600pcs	France	2 600ctns	2 600pcs	100	100	125pcs

INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to remarks of:
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2022-11-16 as per our report no. 4395997.00-14 with the result - <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING

A-1) : AQL and Defects Finding					
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor
Inspection Level:	G-II	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample	Sample Size:	125pcs	125pcs	125pcs
<input type="checkbox"/> specific check list	<input checked="" type="checkbox"/> general check list				
Defect Description					
Soft burr on housing.					1
Scratch on housing.					6
Total Found:			0	0	7
Max. Allowed:			0	7	10

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A-2: Remarks and Comments							
	Please confirm						Status
1	For all inspected samples, rating label was not smooth, because there was an injection port under the rating label.						Information
2	Spare part:						Information
	Gift box	Two parts Tube	Floor / carpet brush	2 in 1 nozzle	Flexible hose	Washable sponge filter	
	15pcs	10pcs	5pcs	10pcs	5pcs	30pcs	20pcs
3	No PO no. on the package and rating label.						Information
4	LVD and CDF were provided by the factory.						Information
5	Production code: 'HEC-783' on gift box and rating label.						Information
6	The rated voltage and plug of inspected products conformed to the regulation of sales destination.						Information

A-3. Picture with description for Remarks.	
 <p>11/16/2022</p>	 <p>11/16/2022</p>
1. Remark 1: Rating label was not smooth	2. Remark 1: Injection port under the rating label

Inspected by	:	Samuel Hu	Signature	:	<i>Samuel Hu</i>
Reviewed by	:	Rita Liu	Signature	:	<i>Rita Liu</i>

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B. Quantity/Specification/Product requirement verification**B-1) Check inspection lot size against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ colour /style against:

<input checked="" type="checkbox"/> Purchase order	<input type="checkbox"/> Conformed	<input checked="" type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>	
Fasting	Metal staples	<input type="checkbox"/>	
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>	
	Opaque gummed tape	<input type="checkbox"/>	
	Paper tape	<input type="checkbox"/>	
Strapping	Nylon	<input type="checkbox"/>	
	Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall) <input checked="" type="checkbox"/> 5ply (double wall) <input type="checkbox"/> 7ply (triple wall)
		Others	Poly foam inside packing

B-4) Packaging information

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1	37.00	27.00	26.00	3.55	4.15
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	N/A	N/A	N/A	N/A	N/A	N/A

B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)	
1.	Barcode scanning performed on (S-1): 5pcs
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail Barcode scanner brand and model number: CIPHER LAB/8017-L
3.	Barcode number: <input checked="" type="checkbox"/> on gift box: 3760301554561 <input type="checkbox"/> on carton: N/A
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement: <input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A

B-6) Shipping marks: N/A

For export carton	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

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B-7) Color / style / material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
Hi-pot test (G-II)	125pcs	Pass	3,300 V, 2 s, 5mA, no breakdown.
Basic function test (G-II)	125pcs	Pass	230 V~, 50 Hz, switch on/off
Smell check (G-II)	125pcs	Pass	No abnormal smell
Full function check (S-3)	20pcs	Pass	230 V~, 50 Hz, operation as normal use.
Input power consumption check (S-3)	20pcs	Pass	230 V~, 50 Hz: 649.2-688.2W
Vacuum capacity check (S-3)	20pcs	Pass	230 V~, 50 Hz: 19.80-21.38Kpa
Internal check (S-1)	5pcs	Pass	No damage, pressure mark, rust, crack
Suction power check (S-1)	5pcs	Pass	126.7-133.9W
Air flow check (S-1)	5pcs	Pass	1.18-1.23m³/min
Noise check (S-1)	5pcs	Pass	67.7-70.2dB
Application check	2pcs	Pass	230 V~, 50 Hz
Endurance test (S-1)	5pcs	Pass	230 V~, 50 Hz
Power cord length measurement	2pcs	Pass	400-401cm (without plug)
Rub test	2pcs	Pass	Cloth with water and hexane, rub for 15s.
3M tape check	2pcs	Pass	3M type 810 tape check, no printing peel off
Strain relief test	2pcs	Pass	60 N, 25 times, displacement less than 2 mm
Stability check	2pcs	Pass	No overturn at 10° slope.

D. OTHER INFORMATION

	Please note
1.	125 Cartons were randomly sampled from the batch of above item subjected for inspection
2.	<input type="checkbox"/> Selected carton number:
3.	<input checked="" type="checkbox"/> Carton no. was not assigned.

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E. Critical component data

	Component	Trade Mark	Model	Technical data	Conformity mark	Results
1.	Power Plug	Not identified	ZJ-02	16 A, 250 V~	VDE	Pass
2.	Power Cord	Yuyao Zhongjian	H05VVH2-F	2 x 0,75 mm ²	VDE	Pass
3.	Internal wire	HUIERNA	1015	600 V, 105 °C, 18AWG	UL (E354214)	Pass
4.	Switch	TONGDE	KAN-J4	250 V~, 8(8)A, T85	TUV/SUD	Pass
5.	X2 Capacitor	AID	MEX	0,22uF, 275V~, X2, 40/085/21/C	VDE	Pass
6.	Lead wire of motor	HUIERNA	1015	600 V, 105 °C, 18AWG	UL (E354214)	Pass
7.	Motor	Not identified	HJN-D-70-1	220-240V~, 50-60 Hz, 700W, Class 120, Stator: 1.972Ω; 2.008Ω (aluminum winding) Rotor (diagonal): 3.860Ω. Tested at: 20.1°C	Test with appliance	Pass

Remarks: Winding resistance of motor was found in TUV/Rh LVD Report (Report No.: 14714945 019), see as below: Stator: 2,008Ω aluminum winding; Rotor: 4,021Ω (diagonal) test at 23,1 °C

Remark: Above components are tested against CDF under TUV/Rh test report#: 14714945 019.

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F. Pictures



1.Products in warehouse



2.Selected samples



3.Gift box



4.Gift box



5.Gift box



6.Gift box

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7. Gift box



8. Gift box



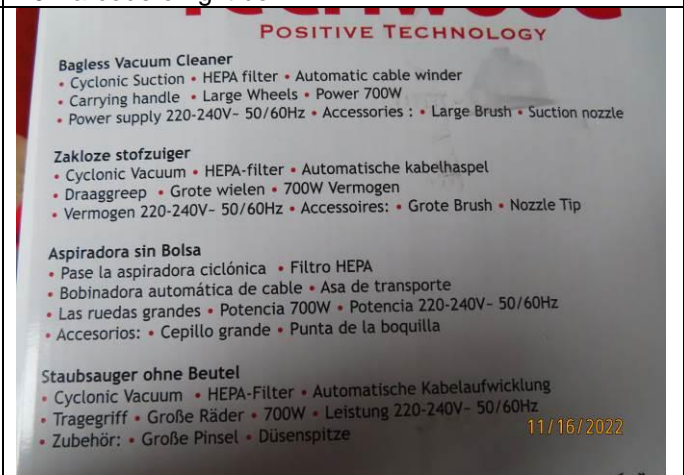
9. Gift box



10. Barcode on gift box



11. QR code on gift box



12. Information on gift box

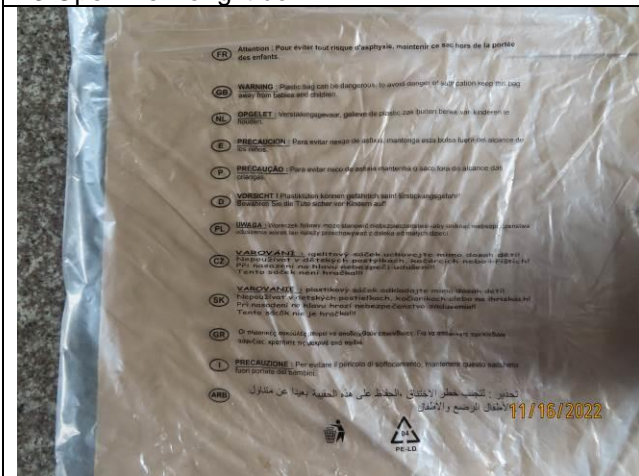
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13.Open view of gift box



14.Packing details in gift box



15.Warning on poly bag



16.Product and accessories



17.Manuals and leaflet



18.Floor brush

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19. Floor brush



20. Logo on floor brush



21. 2 in 1 nozzle



22. Tubes



23. Flexible hose



24. Air flow control on handle

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25.Connector on flexible hose



26.Plastic protection part on product



27.Plastic protection part detached



28. Product view



29.Product view



30.Product view

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31.Product view



32.Product view



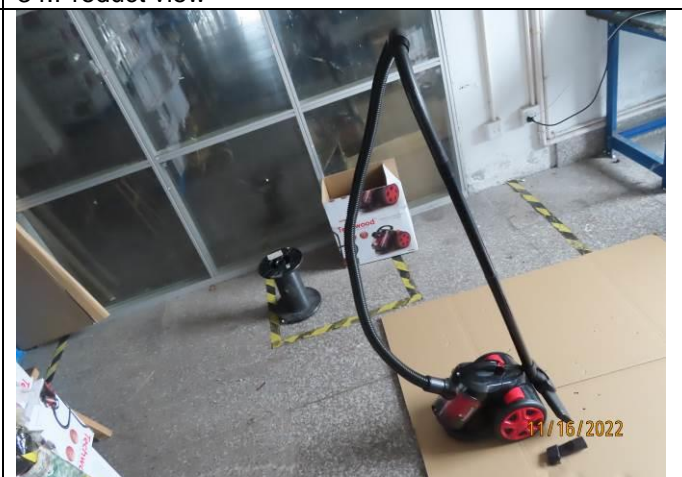
33.Product view



34.Product view



35. Assembly product



36. Assembly product

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<p>37.Switch</p>	<p>38.Cord rewinding button</p>
	
<p>39.Rating label</p>	<p>40. Product without dust container</p>
	
<p>41. Dust container</p>	<p>42. Logo on dust container</p>

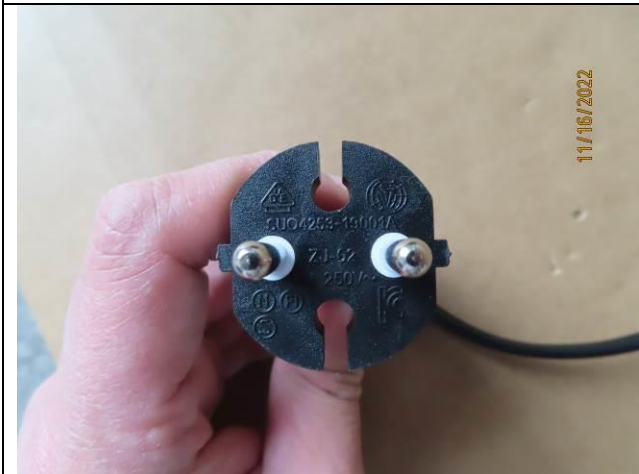
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43. Max level on dust container



44. Dust container detached part



45. Plug



46. Power cord



47. Air outlet



48. Air outlet

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49. Air outlet



50. Internal view



51. Internal view



52. Internal view



53. Internal view



54. Internal view

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55. Internal view



56. Internal view



57. Motor



58. Label on motor



59. Rotor and stator



60. Switch

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61. Capacitor



62. Internal wire



63. Hi-pot test



64. Power consumption test



65. Vacuum capacity check



66. Full function test (suction power, airflow)

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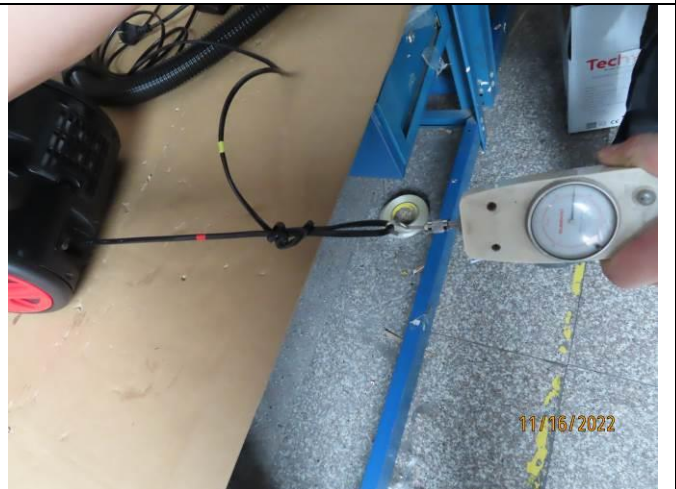
67. Endurance test



68. Rub test



69. 3M tape check



70. Strain relief test



71. Application test



72. Cord length measurement test

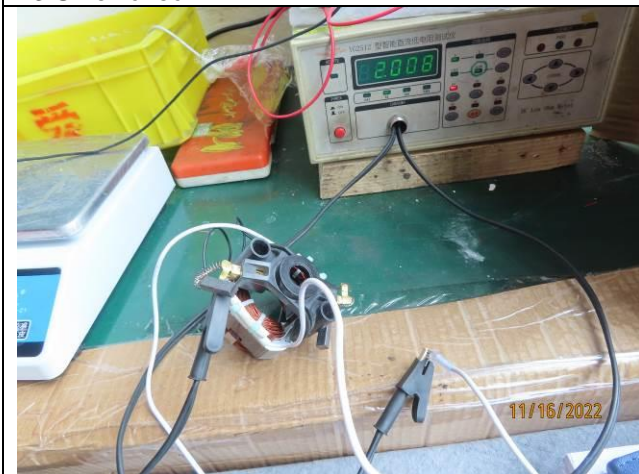
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73. Smell check



74. Motor resistance check



75. Motor resistance check



76. Spare part



77. Spare part



78. Minor - Soft burr on housing.

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79.Minor - Scratch on housing.



80.Minor - Scratch on housing.



81.Minor - Scratch on housing.



82.Minor - Scratch on housing.



83.Minor - Scratch on housing.



84.Minor - Scratch on housing.

-END OF REPORT-

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