

# Inspection report

Client :	Sotech	Tel:	+33483454732	Fax:	--
Attn:	Alain Rabion	Supplier:			
Inspection Date:	2021-10-29	<input type="checkbox"/> 1 <sup>st</sup> / 2 <sup>nd</sup> Re-inspection (Previous Report No. )			
Product Description:	Hand Blender				
Manufacturer Name:					
Manufacturer Location:					
Manufacturer Contact:					
Service Required:	<input checked="" type="checkbox"/> <b>FRI</b> (Final Random Inspection)	<input type="checkbox"/> <b>DPI</b> (During Production Inspection)	<input type="checkbox"/>		

P/O No.	Item No.	Order Qty.	Shipment Qty.:	Sales destination	Carton Qty.:	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2021248	TMS-9600	4296pcs	4296pcs	N/A	716cartons	4296pcs	100	100	35
2021248	TMP-666	6000pcs	6000pcs	N/A	500cartons	6000pcs	100	100	50
2021248	TMP-660	2340pcs	2340pcs	N/A	195cartons	2340pcs	100	100	20
2021248	TMP-665	2340pcs	2340pcs	N/A	195cartons	2340pcs	100	100	20

<b>INSPECTION RESULT:</b>	<input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b> (if Fail or Pending) due to remarks of:
<b>ON-SITE CC (Construction check) INFORMATION:</b>	<input type="checkbox"/> <b>N/A</b> <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2021-10-29 as per our report no. 4382092.00-8 with the result - <input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b>

## A-1) : AQL and Defects Finding

<b>Inspection Sampling Standard Adopted:</b> <input checked="" type="checkbox"/> ISO 2859-1		<b>Nonconformity (defective)</b>			
<b>Inspection Plan:</b>	Single sampling plans for normal Inspection	<b>Critical</b>	<b>Major</b>	<b>Minor</b>	
<b>Inspection Level:</b>	<b>Fixed</b>	<b>AQL:</b>	<b>Not Allowed</b>	<b>2.5</b>	<b>4.0</b>
<b>Inspection with:</b>	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list	<b>Sample Size:</b>	125pcs	125pcs	125pcs
<b>Defect Description</b>					
TMS-9600, Dirt inside of injection			1		
TMS-9600, Scratch mark on housing					1
TMS-9600, Scratch mark on housing					2
TMS-9600, Soft pad on switch is askew			2		
TMS-9600, Scratch mark on housing					2
TMS-9600, Dirt mark on housing					2

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Report No.: 4382092.00-9

Report Date: 2021-11-01

TMS-9600, Dirt inside of injection		1	
TMP-665, Poor printing of logo			1
<b>Total Found:</b>	<b>0</b>	<b>4</b>	<b>8</b>
<b>Max. Allowed:</b>	<b>0</b>	<b>7</b>	<b>10</b>

**A-2: Remarks and Comments**

	<b>Please confirm</b>	<b>Status</b>
1	Date code "AVV-781" was found on rating label, gift box and master carton	Information
2	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
3	The LVD and CDF were provided by factory.	Information

**A-3. Picture with description for Remarks.**

N/A	N/A
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<b>Inspected by</b>	:	<b>Allen Ding /Kevin Wang</b>	<b>Signature</b>	:	<i>Allen Ding</i>
<b>Reviewed by</b>	:	<b>Peter Xu</b>	<b>Signature</b>	:	<i>Peter Xu</i>

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**B. Quantity/Specification/Product requirement verification**

**B-1) Check inspection lot size against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-2) Check product description/ colour /style against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-3) Packing material**

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall)
		<input checked="" type="checkbox"/> 5ply (double wall)
		<input type="checkbox"/> 7ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

**B-4) Packaging information**

Item TMP-666, TMP-660, TMP-665

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	8,0	8,0	41,5	0,684	0,82
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	12pcs	34,5	26,5	44,5	9,84	10,35

Item TMS-9600

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	22,2	13,5	23,0	1,027	1,24
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6pcs	42,8	24,0	49,0	7,44	8,0

**B-5) Barcode check**

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)						
1.	Barcode scanning performed on (S-1) : 5 pcs					
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail					
	Barcode scanner brand and model number: CIPHER LAB / SH723E					
3.	Barcode number :					
	Item TMP-660	<input checked="" type="checkbox"/> on gift box:	3760115719941	<input checked="" type="checkbox"/> on carton:	3760115719941	

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Report No.: 4382092.00-9

Report Date: 2021-11-01

	Item TMP-666	<input checked="" type="checkbox"/> on gift box:	3760115718869	<input checked="" type="checkbox"/> on carton:	3760115718869
	Item TMP-665	<input checked="" type="checkbox"/> on gift box:	3760301550334	<input checked="" type="checkbox"/> on carton:	3760301550334
	Item TMS-9600	<input checked="" type="checkbox"/> on gift box:	3760115718135	<input checked="" type="checkbox"/> on carton:	3760115718135
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement: <input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A				

**B-6) Shipping marks:**

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

**B-7) Color / style / material Conform to Golden Sample?**

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

**C. ON-SITE CHECKING**

Test performed	Sample size	Result	Comments
Hi-pot test (Fixed)	125pcs	Pass	3,300V / 2S
Basic Function check (Fixed)	125pcs	Pass	Switch on / off
Smell check (Fixed)	125pcs	Pass	No abnormal odor
Max input power consumption test (S-3)	20pcs	Pass	At 230V~, 50Hz: Item TMP-666,TMP-665, TMP-660: 45-63W (without loading) Item TMS-9600:59-87W (without loading)
Full function test (S-3)	20pcs	Pass	Check full function against instruction manual, package artwork
Endurance test S-1)	5pcs	Pass	Run 30seconds and rest 4 minutes
Cord length measurement (S-1)	5pcs	Pass	Item TMP-666,TMP-665, TMP-660:107-108cm Item TMS-9600:108.5-109cm
Internal check (S-1)	5pcs	Pass	No failure was found
Strain relief test for power cord(S-1)	5pcs	Pass	30 N, 25 times; displacement less than 2mm
Rub test (S-1)	5pcs	Pass	Rub 15s by using a cotton cloth soaked with water, then again for 15s by using a cotton cloth soaked with Hexane
Application check	2pcs/item	Pass	Use the product as actual operation
Tape check (S-1)	5pcs	Pass	Use 3M 810 tape
Stopping time check for chopper(S-1)	5pcs	Pass	The cutting blade of Choppers shall stop within 1,5s after the lid has been opened or removed. Compliance is checked by operating the appliance without load and at the highest speed.
Compare with test report.	1pc/item	Pass	No failure was found

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**D. OTHER INFORMATION**

	Please note									
1.	40 Cartons were randomly sampled from the batch of above item subjected for inspection									
2	<input checked="" type="checkbox"/> Selected carton number:									
	TMP-665	165	177	159	135	131	--			
	TMP-660	83	76	159	157	164	--			
	TMP-666	215	176	85	175	170	177	171	197	87
		62	172	178						
TMS-9600	72	5	651	50	213	385	634	386	11	
	44	53	456	199	58	195	493	440	400	
3	<input type="checkbox"/> Carton no. was not assigned.									

**E. Critical component data**

**Item TMP-666, TMP-665, TMP-660 & TMS-9600**

	Component	Trade Mark	Model	Technical data	Conformity mark	Results
1.	Plug	Not identified	YD-01	2.5 A, 250 V~	VDE	Pass
2.	Power cord	Yuyao shengshida	H03VVH2-F	2 x 0.5 mm <sup>2</sup>	VDE	Pass
3.	Internal wire	XDXLGS	1015	22AWG 105°C 600V	Tested with appliance (E187208)	Pass
4.	X2 Capacitor	Dain	MPX	0,22µF,275V~, 40/110/21/C	VDE	Pass
5.	Y2 Capacitor	JEC	JY	Y2, 300V ~, 472 M	VDE	Pass
6.	PCB		Not identified	1,2mm	Tested with appliance	Pass
7.	Switch on PCB		YDHB-002A	Not identified	Tested with appliance	Pass
8.	Motor	Not identified	YD-4528	DC230V,600W, Class 155	Tested with appliance	Pass

Remark: Above components are tested against CDF under EUROFINS test report#: EFSH18101411-IE-09-CDF-A2

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**F. Pictures**



1. Spare parts

2. Selected cartons

3.

4.

Item TMP-665

5. Overall view of master carton

6. Shipping mark

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7. Side mark



8. Barcode on master carton



9. Open view of master carton



10. Open view of master carton



11. Overall view of gift box



12. Gift box view

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13. Gift box view



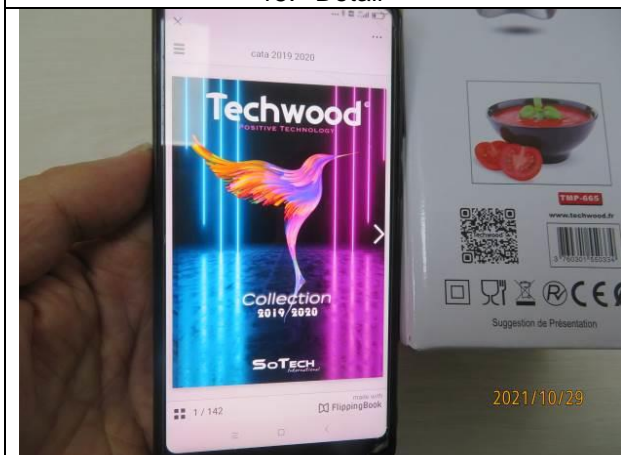
14. Gift box view



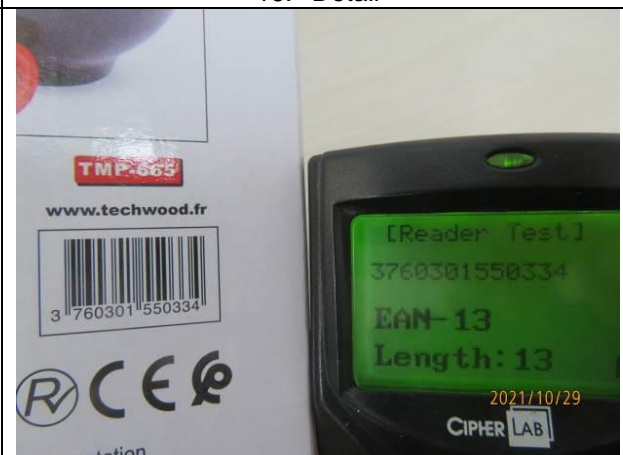
15. Detail



16. Detail



17. QR check



18. Barcode on gift box

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19. Open view of gift box



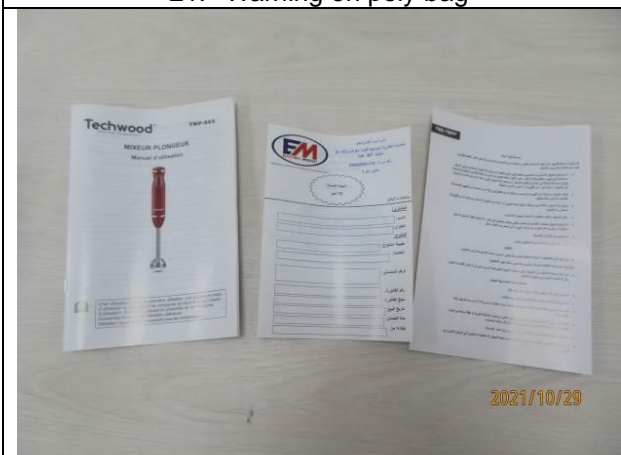
20. Product with packing



21. Warning on poly bag



22. Product with manual



23. User manual



24. Over view of product

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25. Product view



26. Product view



27. Product view



28. Logo



29. Switch



30. Rating label

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31. Cord inlet



32. Plug



33. Power cord



34. Power cord



35. Removed foot view



36. Removed foot view

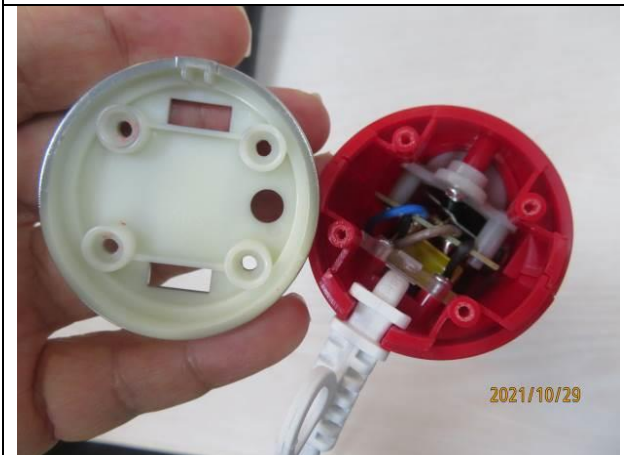
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37. Blade



38. Internal view



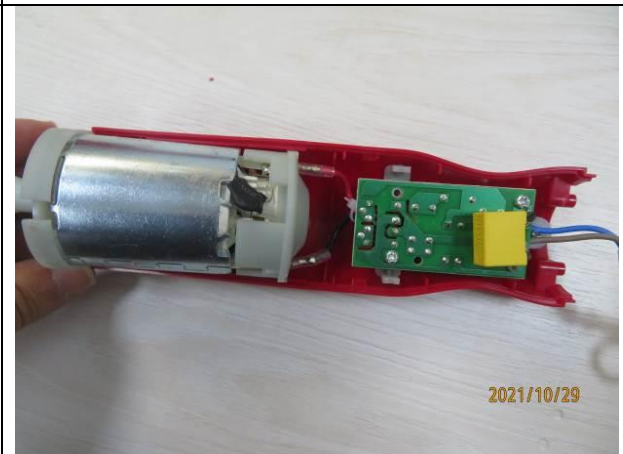
39. Internal view



40. Internal view



41. Internal view



42. Internal view

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43. Internal view



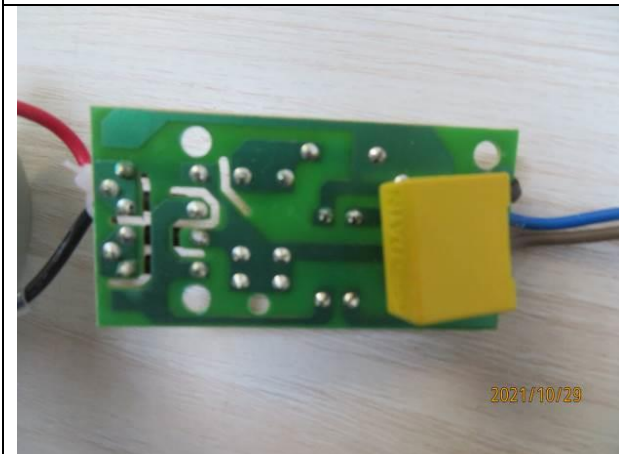
44. Internal view



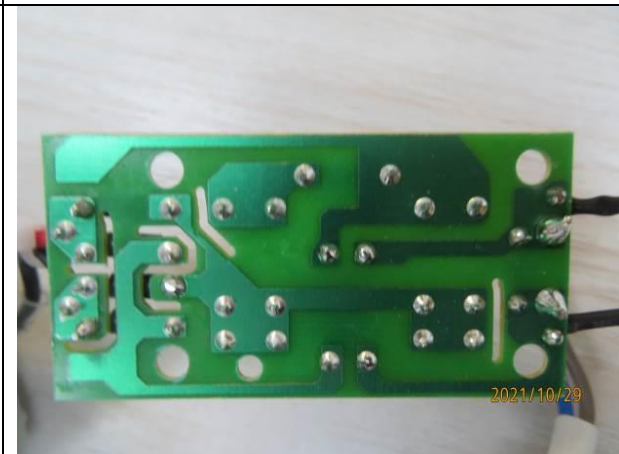
45. Internal view



46. Motor

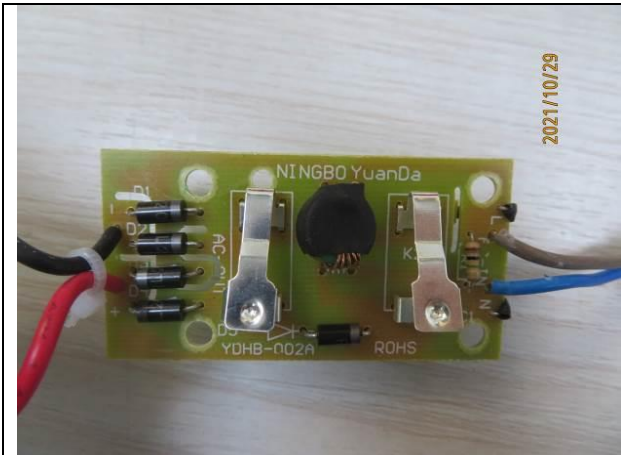


47. PCB



48. PCB

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49. PCB



50. X2 capacitor



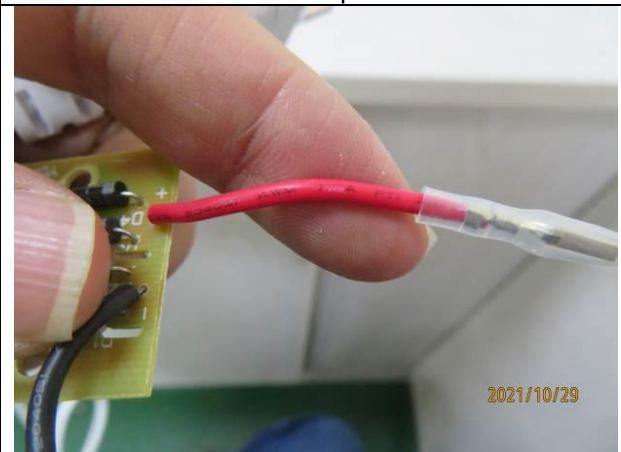
51. Marking on motor



52. Y2 Capacitor



53. Internal wire



54. Internal wire

TMP-660

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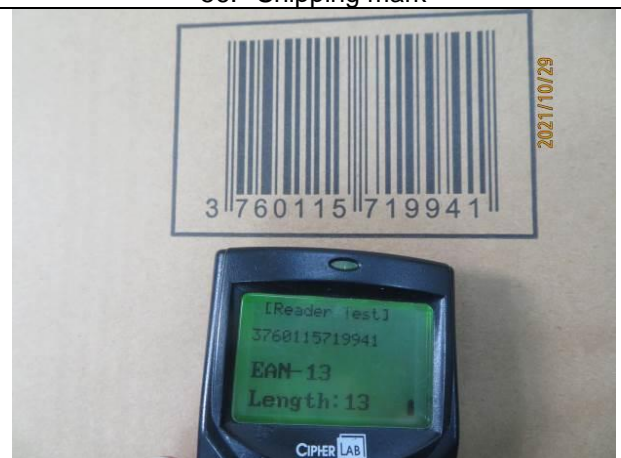
55. Overall view of master carton



56. Shipping mark



57. Side mark



58. Barcode on master carton



59. Open view of master carton



60. Open view of master carton

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61. Overall view of gift box



62. Gift box view



63. Gift box view



64. Gift box view

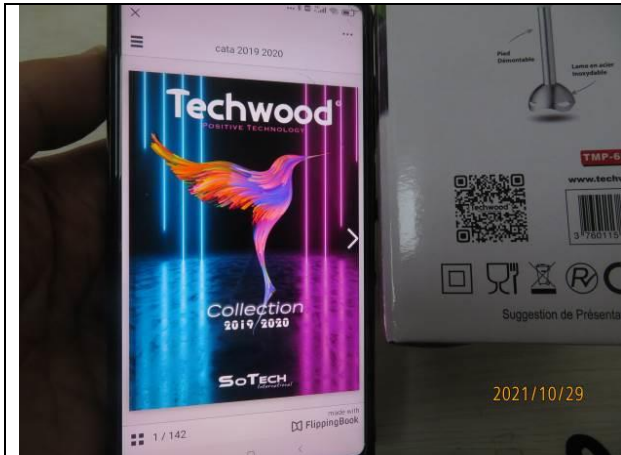


65. Detail



66. Detail

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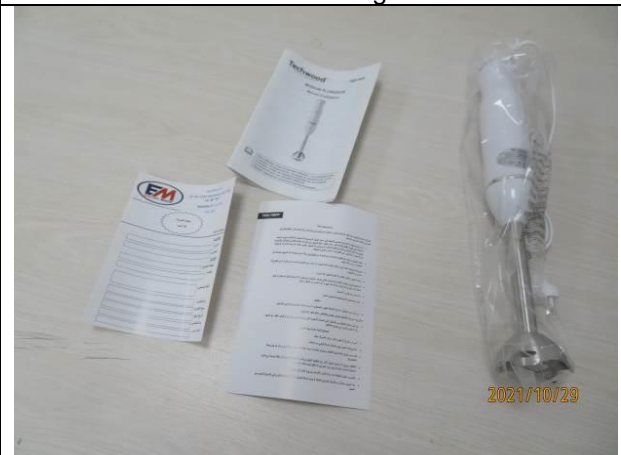
67. QR check



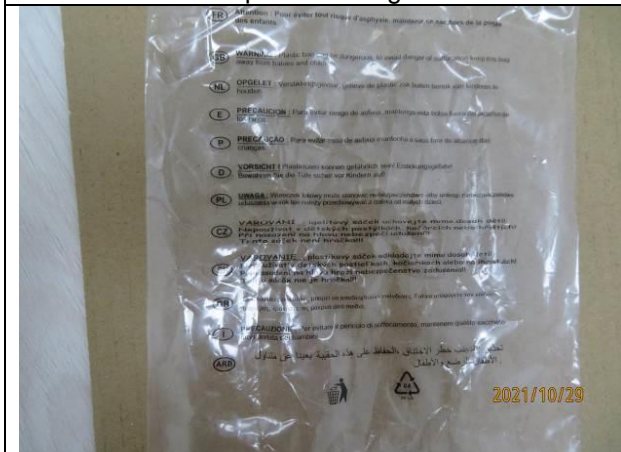
68. Barcode on gift box



69. Open view of gift box



70. Product with packing

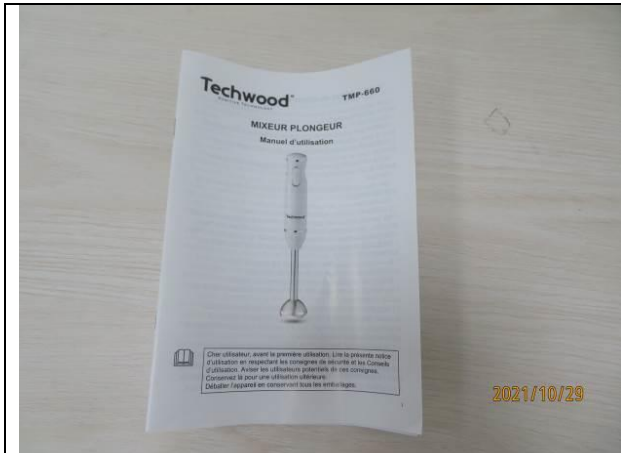


71. Warning on poly bag

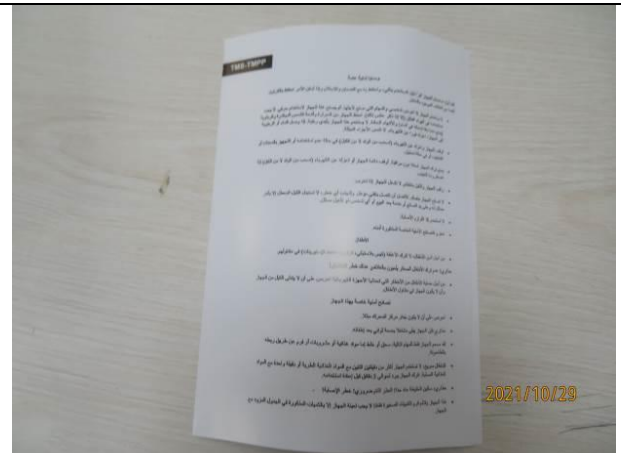


72. Product with manual

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73. User manual



74. User manual



75. User manual



76. Over view of product



77. Product view



78. Product view

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79. Product view



80. Logo



81. Switch



82. Rating label



83. Cord inlet



84. Plug

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85. Power cord



86. Power cord



87. Removed foot view



88. Removed foot view



89. Blade



90. Internal view

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91. Internal view



92. Internal view



93. Internal view



94. Internal view



95. Internal view



96. Internal view

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97. Internal view

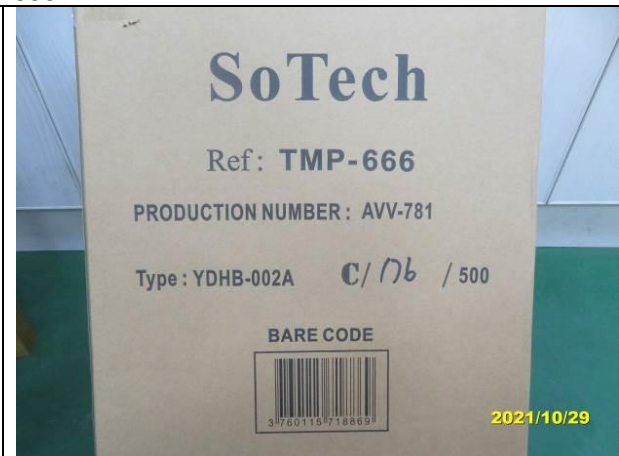


98. Motor

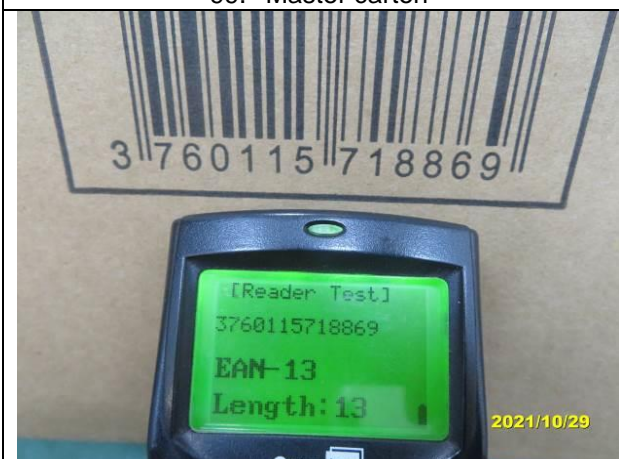
TMP-666



99. Master carton



100. Shipping mark



101. Barcode scan test



102. Side mark

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103. Open master carton



104. Gift box view



105. Gift box view



106. Production number and barcode



107. Gift box view



108. Gift box view

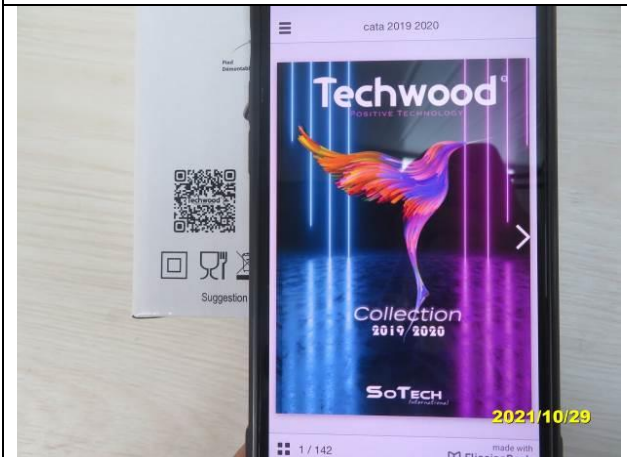
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109. Barcode scan test



110. Barcode scan test



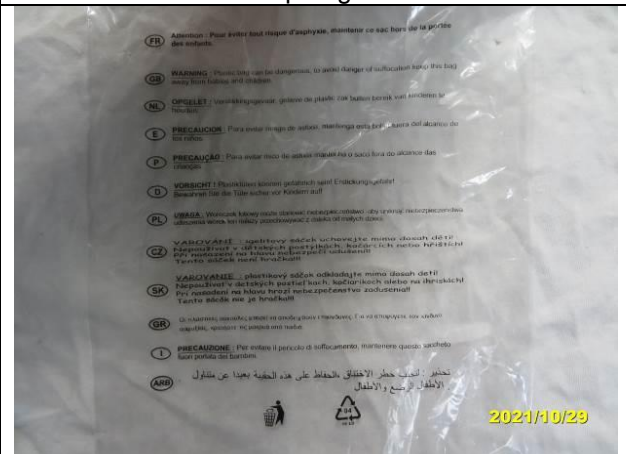
111. QR code scan test



112. Open gift box



113. Packing details in gift box



114. Warning on poly-bag

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115. Product and manuals



116. Manuals



117. Product



118. Product



119. Product



120. Product

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121. Rating label



122. Switch



123. Logo



124. Hook



125. Guard



126. Blade

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127. Plug



128. Power cord

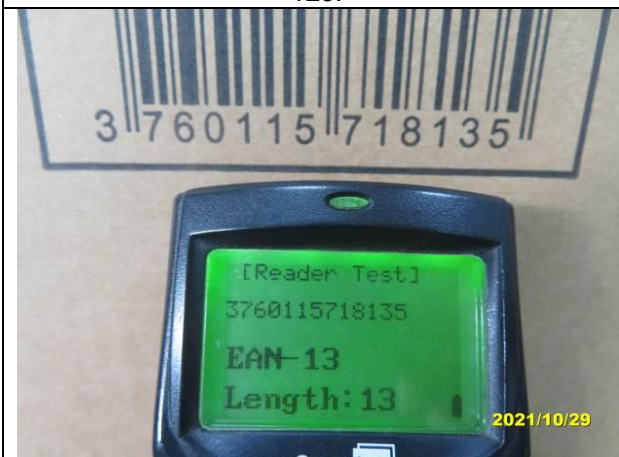
TMS-9600



129.



130. Shipping mark



131. Barcode scan test



132. Side mark

The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.



133. Open master carton



134. Open master carton



135. Gift box view



136. Gift box view



137. Production number and barcode on gift box



138. Gift box view

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139. Gift box view



140. Barcode on gift box



141. Barcode scan test



142. QR code scan test



143. Open gift box



144. Packing details in gift box

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145. Warning on poly-bag



146. Product and accessories



147. Manuals



148. Blender and whisk



149. Bowl



150. Chopper

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151. Chopper



152. Chopper



153. Chopper



154. Chopper



155. Chopper



156. Chopper

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157. Connector



158. Blender



159. Blender



160. Connector



161. Whisk



162. Connector

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163. Open bowl



164. Blade



165. Switch



166. Logo



167. Plug

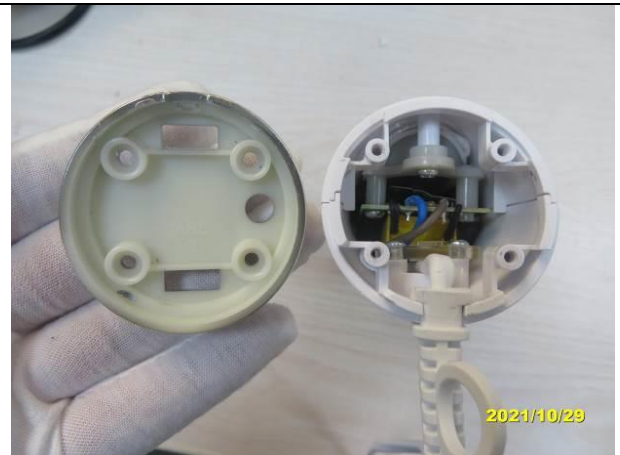


168. Power cord

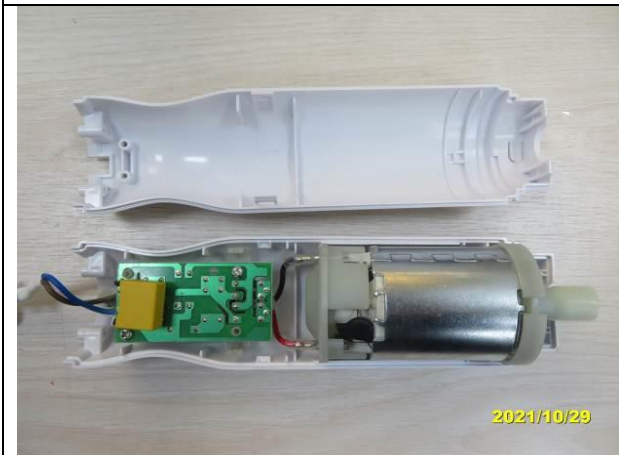
The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.



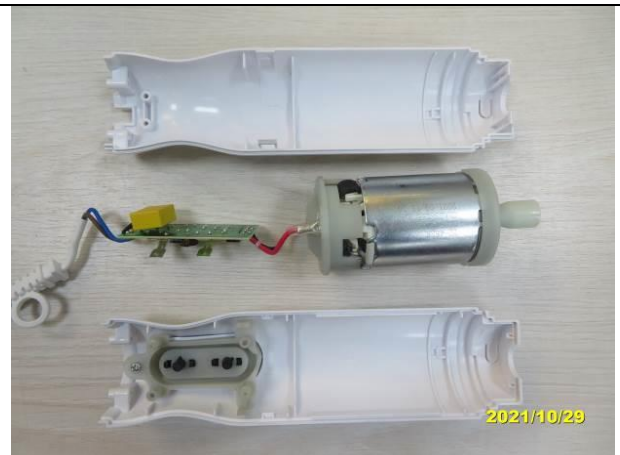
169. Internal view



170. Internal view



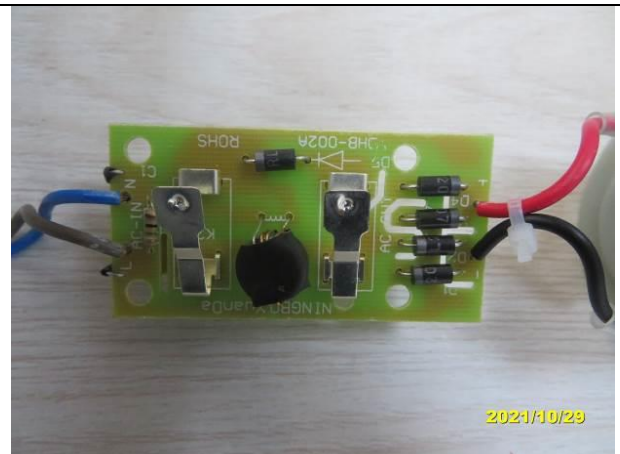
171. Internal view



172. Internal view

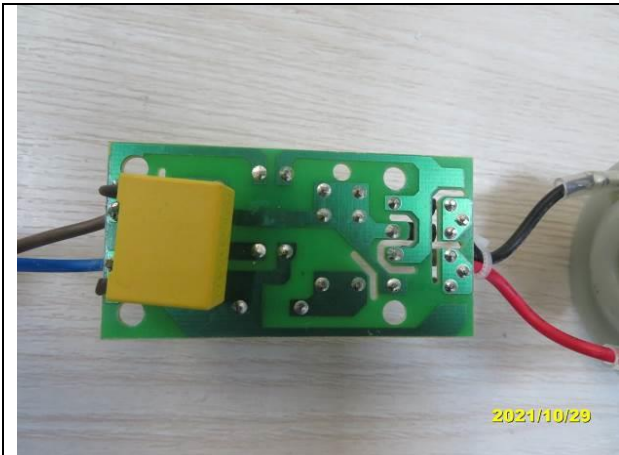


173. Internal view

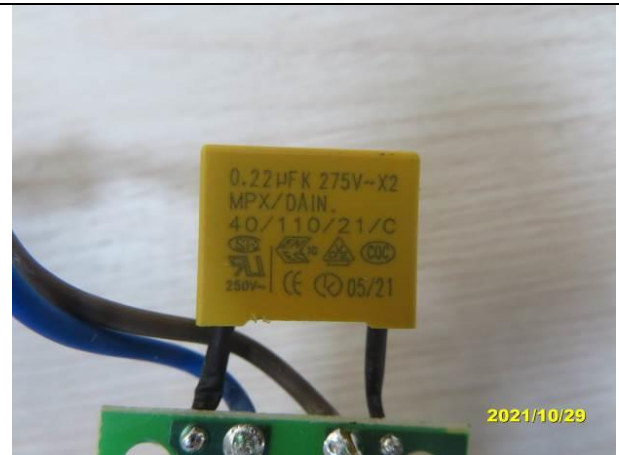


174. PCB

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175. PCB



176. X2 capacitor



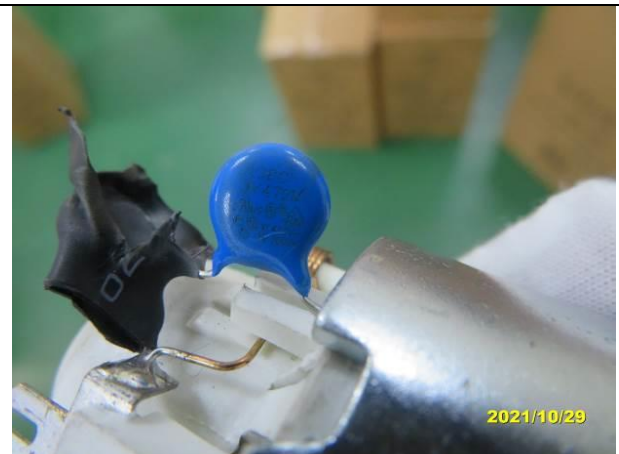
177. Motor



178. Motor



179. Motor

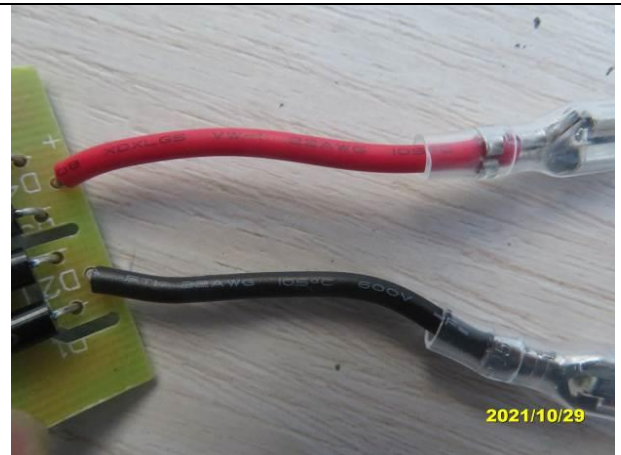


180. Y2 capacitor

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181. Motor



182. Internal wire

Testing



183. Hi-pot test



184. Power consumption test



185. Power consumption test



186. Power consumption test

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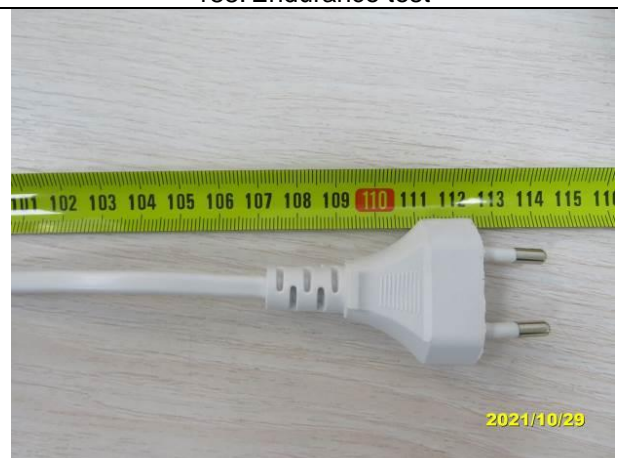
187. Power consumption test



188. Endurance test



189. Strain relief test



190. Power cord length check



191. Power cord length check



192. Stopping time check for chopper

The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.



193. 3M tape check



194. Rub test



195. Application test



196. Application test



197. Application test



198. Application test

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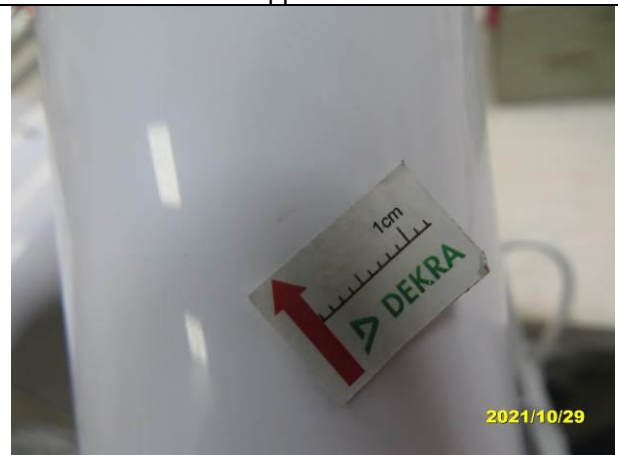
199. Application test



200. Application test



201. TMP-660, Dirt inside of injection –major



202. TMP-660, Scratch mark on housing –minor



203. TMP-666, Scratch mark on housing –minor



204. TMP-666, Scratch mark on housing –minor

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205. TMS-9600, Soft pad on switch is askew – major



206. TMS-9600, Soft pad on switch is askew – major



207. TMS-9600, Scratch mark on housing –minor



208. TMS-9600, Scratch mark on housing –minor



209. TMS-9600, Dirt mark on housing –minor



210. TMS-9600, Dirt mark on housing –minor

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211. TMS-9600, Dirt inside of injection –major



212. TMP-665, Poor printing of logo –minor

**-END OF REPORT-**

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