

Inspection report

Client :	SOTECH INTERNATIONAL	Tel:	+334 83454732	Fax:	+ 48 939357
Attn:	Mr. Alain	Supplier:			
Inspection Date:	2021-08-23	<input type="checkbox"/> 1 st /2 nd Re-inspection (Previous Report No.)			
Product Description:	Hand Blender				
Manufacturer Name:					
Manufacturer Location:					
Manufacturer Contact:					
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)	<input type="checkbox"/> DPI(During Production Inspection)	<input type="checkbox"/>		

P/O No.	Item No.	Order Qty.	Shipment Qty.:	Sales destination	Carton Qty.:	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2021134 (81446)	TMS-8360	4416pcs	4416pcs	N/A	736ctns	4416pcs	100	100	15pcs
	TMS-8365	4416pcs	4416pcs	N/A	736ctns	4416pcs	100	100	15pcs
2021156 (81447)	TMS-8365	768pcs	768pcs	N/A	128ctns	768pcs	100	100	3pcs
	TMS-8366	4572pcs	4572pcs	N/A	762ctns	4572pcs	100	100	17pcs

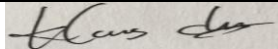
INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to remarks of:
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2021-8-23 as per our report no. 4379810.00-1 with the result <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING

A-1) : AQL and Defects Finding					
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Normal	Critical		Major	
Inspection Level:	Fixed	Minor		AQL:	
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list	Not Allowed		2.5	
Sample Size:		4.0		50pcs	
Defect Description		50pcs		50pcs	
For item TMS-8360					
Impurity on housing					1
For item TMS-8366					
Dirty mark on product					2
For item TMS-8365					
Obvious scratch mark on product				1	
Total Found:		0		1	3
Max. Allowed:		0		3	5

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A-2: Remarks and Comments		
	Please confirm	Status
1	LVD test reports and CDF were provided by factory.	Information
2	30pcs empty gift box per item were found as spare parts for client.	Information
3	For all items: production number "SIV-781" was found on shipping mark, gift box and rating label.	Information

A-3. Picture with description for Remarks.	
N/A	

Inspected by	:	Klaus Chu	Signature	:	
Reviewed by	:	Peter Xu	Signature	:	Peter Xu

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ colour /style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall)
		<input checked="" type="checkbox"/> 5ply (double wall)
		<input type="checkbox"/> 7ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

B-4) Packaging information

For item TMS-8360

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	20.0	14.0	24.0	1.094	1.316
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6pcs	43.5	22.0	51	7.893	8.394

For item TMS-8366

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	20.0	14.0	24.0	1.092	1.312
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6pcs	43.5	22.0	51	7.880	8.40

For item TMS-8365

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	20.0	14.0	24.0	1.096	1.31
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6pcs	43.5	22.0	51	7.853	8.384

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B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)		
1.	Barcode scanning performed on (S-1) : 5pcs	
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail	
	Barcode scanner brand and model number: CIPHER LAB	
3.	Barcode number :	
	Item	<input checked="" type="checkbox"/> on gift box: <input checked="" type="checkbox"/> on carton:
	TMS-8360	3760301552345 3760301552345
	TMS-8366	3760301552369 3760301552369
	TMS-8365	3760301552352 3760301552352
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement: <input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A	

B-6) Shipping marks: X2

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

B-7) Color / style / material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
Hi-pot test (Fixed)	50pcs	Pass	3,300V / 2s
Basic Function check (Fixed)	50pcs	Pass	Switch on / off
Smell test(Fixed)	50pcs	Pass	No abnormal smell was found.
Power consumption test (S-3)	20pcs	Pass	220V~: 103-132W 240V~: 122-161W (Rating: 220-240V~, 250-300W)
Full function test (S-3)	20pcs	Pass	No failure was found
Endurance test (S-1)	5pcs	Pass	Run 30seconds ,rest 4 minutes total 4h
Cord length check (S-1)	5pcs	Pass	100-101cm
Internal check (S-1)	5pcs	Pass	No failure was found
Strain relief test (S-1)	5pcs	Pass	30N 25 times; displacement less than 2mm.
Rub test (S-1)	5pcs	Pass	Cotton with hexane and water for 15s on rating label
Tape check (S-1)	5pcs	Pass	Use 3M 810 tape
Blade stopping time check	5pcs	Pass	the cutting blade of chopper shall stop within 1,5s after the lid has been opened or removed.
Application check	1pc/item	Pass	Actual use.

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D. OTHER INFORMATION

	Please note																																																																														
1.	49 Cartons were randomly sampled from the batch of above item subjected for inspection.																																																																														
2.	<input checked="" type="checkbox"/> Selected carton number: For item TMS-8360: <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>477</td><td>549</td><td>291</td><td>222</td><td>141</td><td>165</td><td>63</td><td>601</td><td>650</td><td>185</td> </tr> <tr> <td>570</td><td>18</td><td>324</td><td>251</td><td>586</td><td>--</td><td>--</td><td>--</td><td>--</td><td>--</td> </tr> </table> For item TMS-8365: <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>PO2021134</td><td>476</td><td>688</td><td>736</td><td>287</td><td>344</td><td>300</td><td>625</td><td>152</td> </tr> <tr> <td>74</td><td>327</td><td>200</td><td>197</td><td>404</td><td>555</td><td>174</td><td>131</td><td>--</td><td>--</td> </tr> <tr> <td>PO2021156</td><td>8</td><td>93</td><td>--</td><td>--</td><td>--</td><td>--</td><td>--</td><td>--</td><td>--</td> </tr> </table> For item TMS-8366: <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>550</td><td>260</td><td>152</td><td>542</td><td>760</td><td>156</td><td>234</td><td>263</td><td>148</td><td>506</td> </tr> <tr> <td>202</td><td>283</td><td>101</td><td>470</td><td>296</td><td>392</td><td>--</td><td>--</td><td>--</td><td>--</td> </tr> </table>										477	549	291	222	141	165	63	601	650	185	570	18	324	251	586	--	--	--	--	--	PO2021134	476	688	736	287	344	300	625	152	74	327	200	197	404	555	174	131	--	--	PO2021156	8	93	--	--	--	--	--	--	--	550	260	152	542	760	156	234	263	148	506	202	283	101	470	296	392	--	--	--	--
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550	260	152	542	760	156	234	263	148	506																																																																						
202	283	101	470	296	392	--	--	--	--																																																																						
3.	<input type="checkbox"/> Carton no. was not assigned.																																																																														

E. Critical component data

Object/part No.	Manufacturer/trademark	Type/model	Technical data	Mark(s) of conformity	Component Verification
Plug	NB Liansh	LS01	2.5 A, 250 V~	VDE	Pass
Power cord	Ningbo Liansheng	H03VVH2-F	2 x 0.5 mm ²	VDE	Pass
Switch	Not identified	SW	--	Tested with appliance	Pass
X2 Capacitor	Dain	MPX	0,47μF,275V~, X2,40/110/21/C	VDE	Pass
Y2 Capacitor	JEC	JY	Y2, 300V ~, 3300pF	VDE	Pass
Motor	Not identified	HC55	220-240V~, 50Hz, Class 155 Rotor:60.8; 60.9Ω (diagonal) Stator:21.6Ω,21.8Ω Ambient: 30°C	Tested with appliance	Pass
Internal wire	YAU YAO KAI AN	1330	22AWG, 200°C 600V	Tested with appliance+ UL E345435	Pass
Wire connector	Not identified	CE1	--	Tested with appliance	Pass
Remarks: Stator: 20.043Ω, Rotor: 57.053Ω, Ambient: 21°C listed in LVD report: EFSH16040426-IE-08-L01					

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F. Pictures



1. Products in warehouse



2. Selected cartons

For item TMS-8366



3. Over view of master carton



4. Main mark



5. Side mark



6. Barcode on carton

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7. Open view of carton



8. Over view of gift box



9. Gift box view



10. Gift box view



11. Gift box view

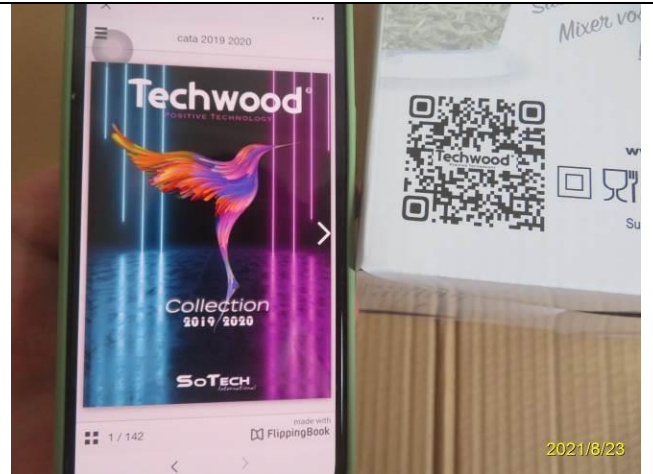


12. Detail of gift box

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13. Barcode on gift box



14. QR code on gift box



15. Open view of gift box



16. Individual packing

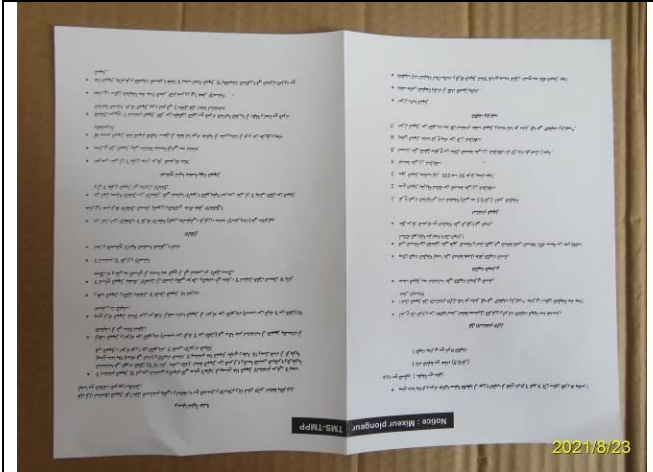


17. Warning texts on poly bag



18. Product and accessories

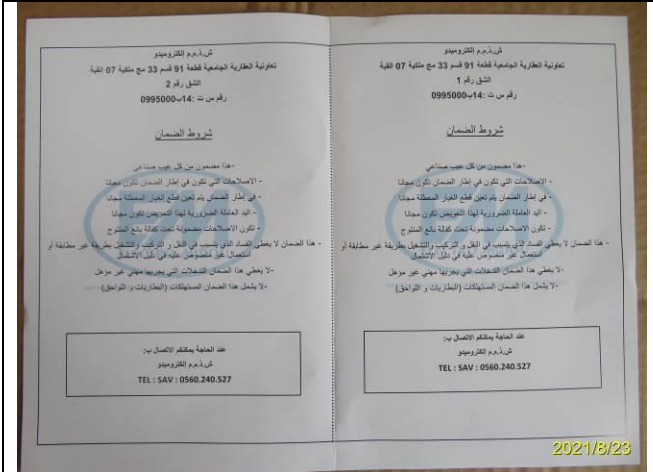
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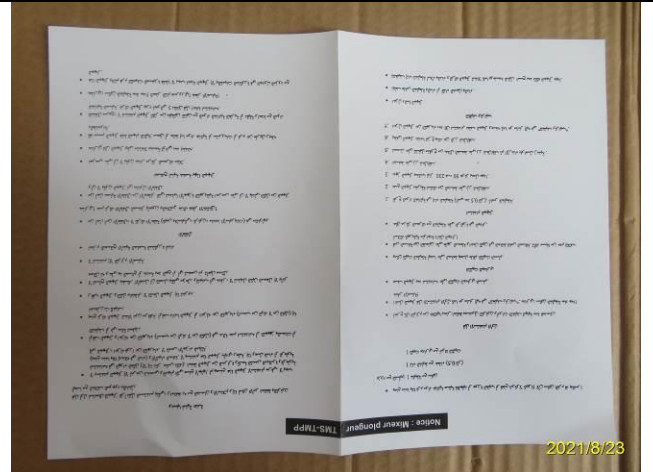
19. Leaflet



20. Leaflet



21. Leaflet



22. Manual



23. Accessories



24. Main body

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25. Main body



26. Main body



27. Main body



28. Main body



29. Main body



30. Hanging hook

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31. Rating label



32. Speed selector



33. Logo on unit



34. Whisk



35. Whisk adaptor



36. Connecting detail

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37. Product with whisk



38. Removable foot



39. Connecting detail



40. Product with removable foot



41. Chopper bowl



42. Chopper bowl

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43. Marking on chopper bowl



44. Inside view



45. Chopper blade



46. Chopper blade



47. Connecting detail



48. Product with chopper bowl

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49. Accessory holder



50. Accessory holder



51. Product with all accessory view



52. Product with all accessory view



53. Plug



54. Power cord

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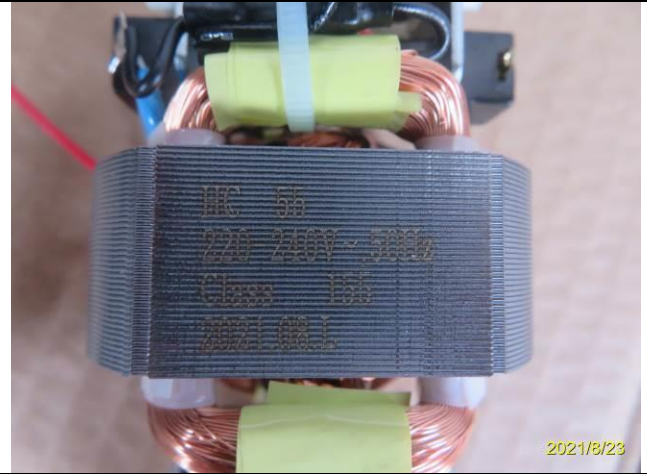
55. Internal view



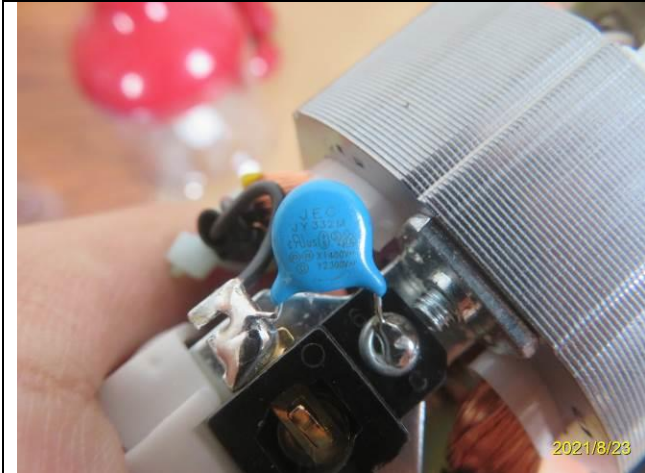
56. Internal view



57. Motor view



58. Marking on motor



59. Marking on Y2 capacitor



60. Marking on X2 capacitor

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61. Marking on wire connector



62. Marking on switch



63. Marking on internal wire

N/A

64. N/A

For item TMS-8365



65. Over view of master carton



66. Main mark

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67. Side mark for PO2021156



68. Barcode on carton



69. Open view of carton



70. Over view of gift box



71. Gift box view



72. Gift box view

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73. Gift box view

74. Detail of gift box



75. Barcode on gift box

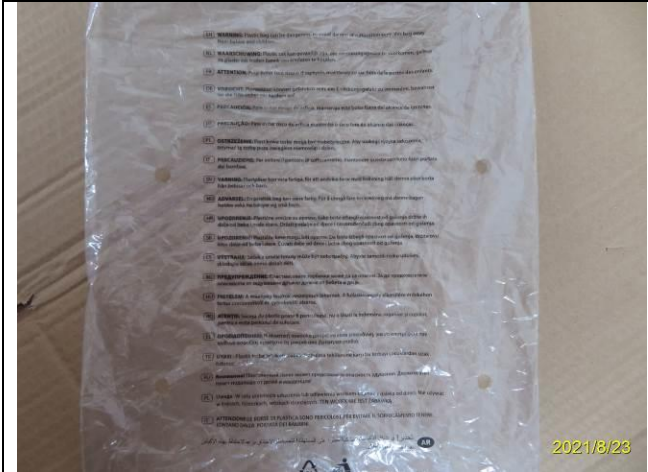
76. QR code on gift box



77. Open view of gift box

78. Individual packing

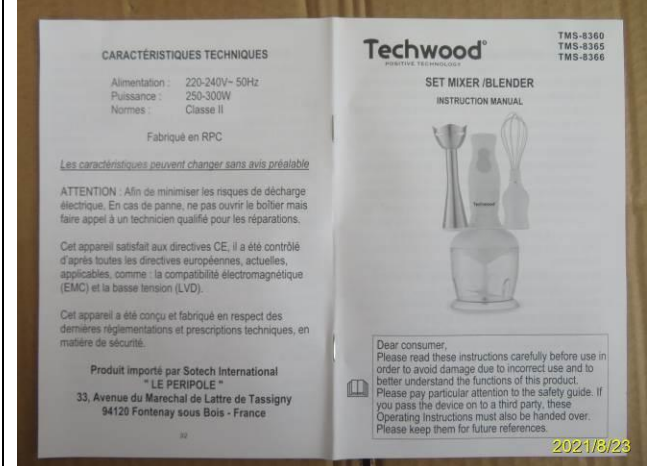
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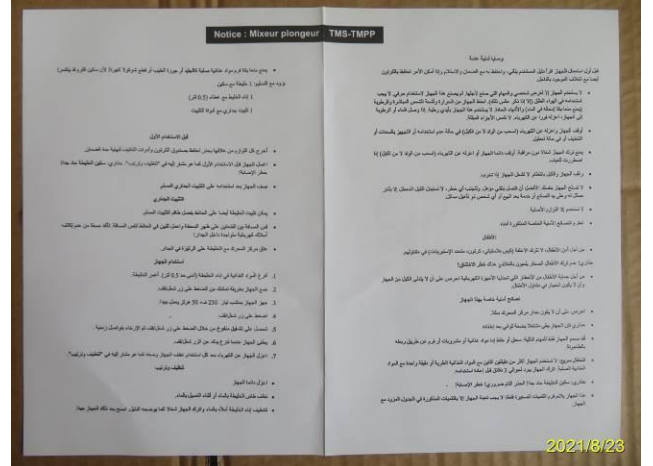
79. Warning texts on poly bag



80. Product and accessories



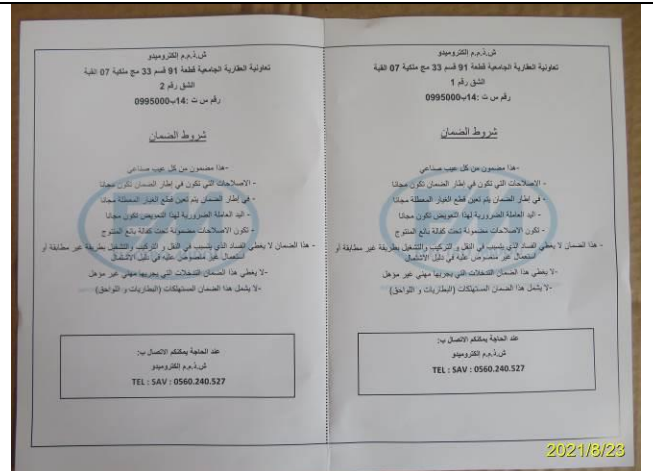
81. Manual



82. Leaflet



83. Leaflet



84. Leaflet

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85. Accessories



86. Main body



87. Main body



88. Main body



89. Main body



90. Main body

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91. Main body



92. Main body



93. Hanging hook



94. Rating label



95. Speed selector



96. Logo on unit

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97. Whisk



98. Whisk adaptor



99. Whisk with adaptor



100. Connecting detail



101. Product with whisk



102. Removable foot

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103. Connecting detail



104. Product with removable foot



105. Chopper bowl



106. Marking on chopper bowl



107. Inside view



108. Inside view

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109. Chopper blade



110. Chopper blade



111. Connecting detail



112. Product with chopper bowl



113. Accessory holder



114. Accessory holder

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115. Product with all accessory view



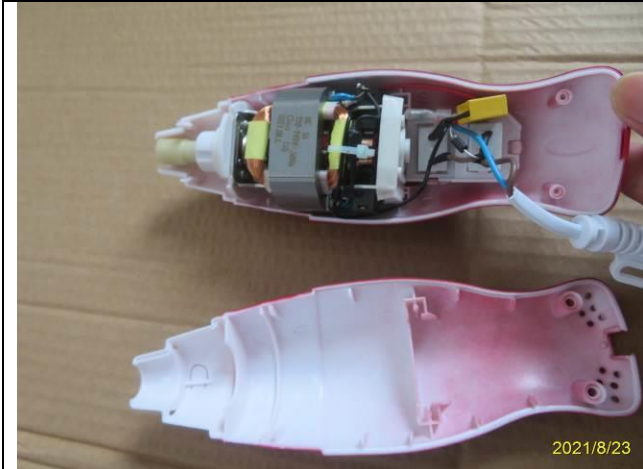
116. Product with all accessory view



117. Plug



118. Power cord

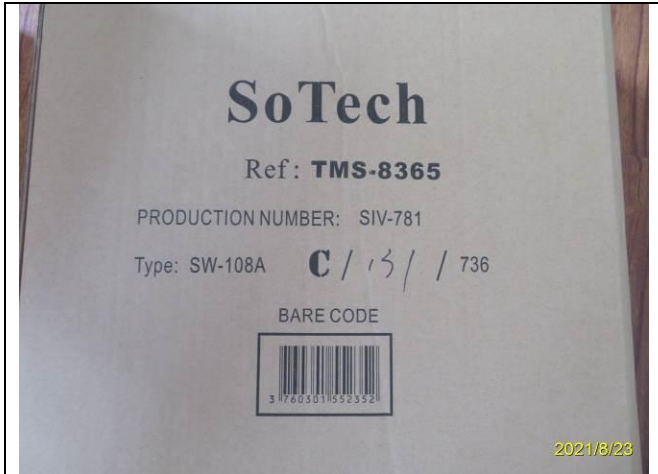


119. Internal view



120. Internal view

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121. Shipping mark for 2021134

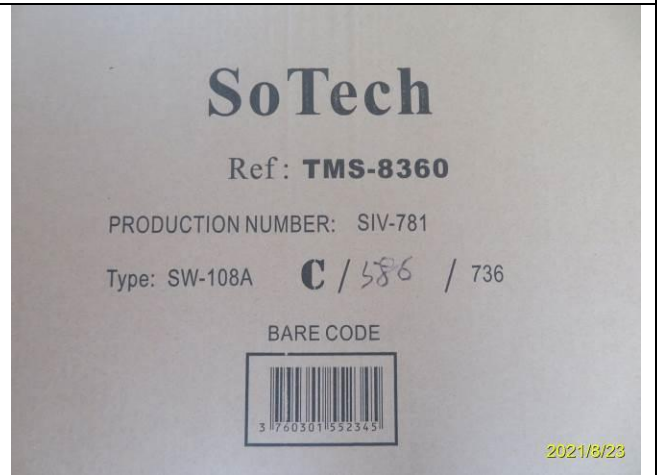


122. Side mark for 2021134

For item TMS-8360



123. Over view of master carton



124. Main mark



125. Side mark



126. Barcode on carton

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2021/8/23



2021/8/23

127. Open view of carton

128. Over view of gift box



2021/8/23



2021/8/23

129. Gift box view

130. Gift box view



2021/8/23



2021/8/23

131. Gift box view

132. Detail of gift box

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133. Barcode on gift box



134. QR code on gift box



135. Open view of gift box



136. Individual packing

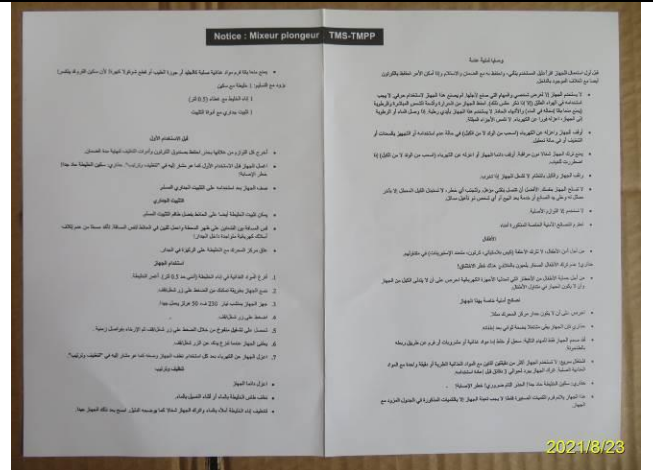
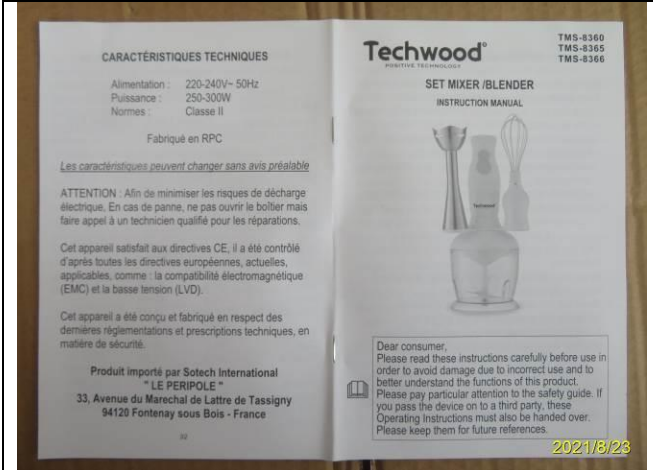


137. Warning texts on poly bag



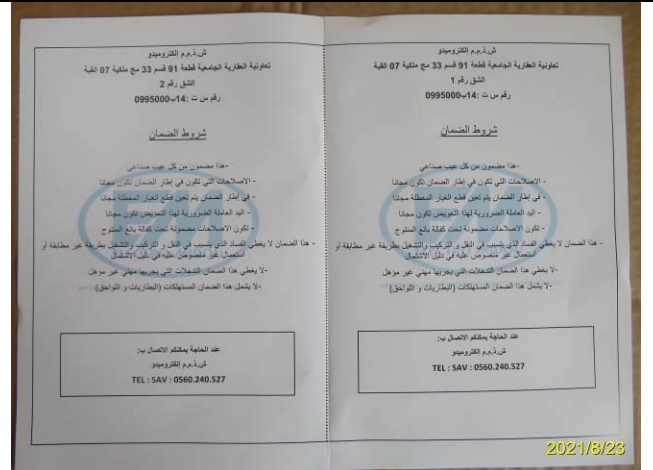
138. Product and accessories

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139. Manual

140. Leaflet



141. Leaflet

142. Leaflet



143. Accessories

144. Main body

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145. Main body



146. Main body



147. Main body



148. Main body



149. Main body



150. Main body

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151. Hanging hook



152. Rating label



153. Speed selector



154. Logo on unit



155. Whisk



156. Whisk adaptor

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157. Whisk with adaptor



158. Connecting detail



159. Product with whisk



160. Removable foot



161. Connecting detail



162. Product with removable foot

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163. Chopper bowl



164. Chopper bowl



165. Marking on chopper bowl



166. Inside view



167. Chopper blade



168. Chopper blade

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169. Connecting detail



170. Product with chopper bowl



171. Accessory holder



172. Accessory holder



173. Product with all accessory view



174. Product with all accessory view

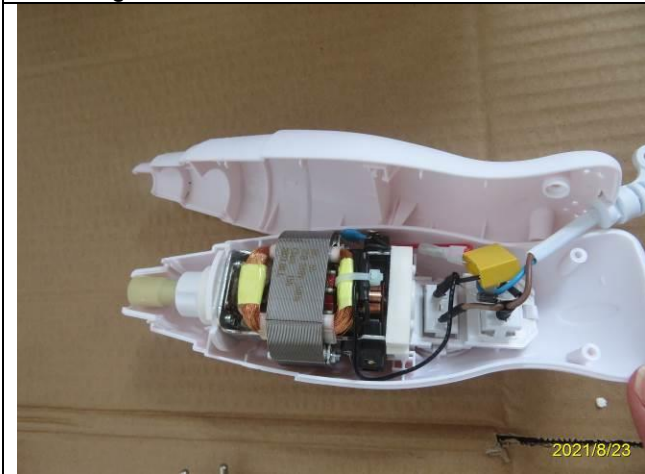
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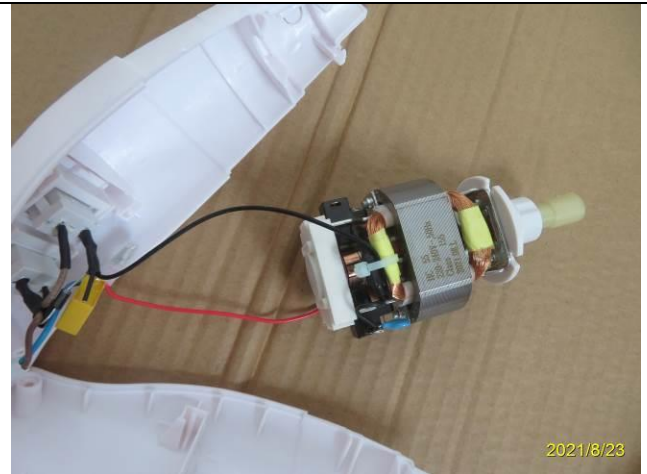
175. Plug



176. Power cord



177. Internal view



178. Internal view

On site tests and defects



179. Cable length check



180. Strain relief test

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181. Rub test



182. Hi-pot test



183. Power consumption check



184. Power consumption check

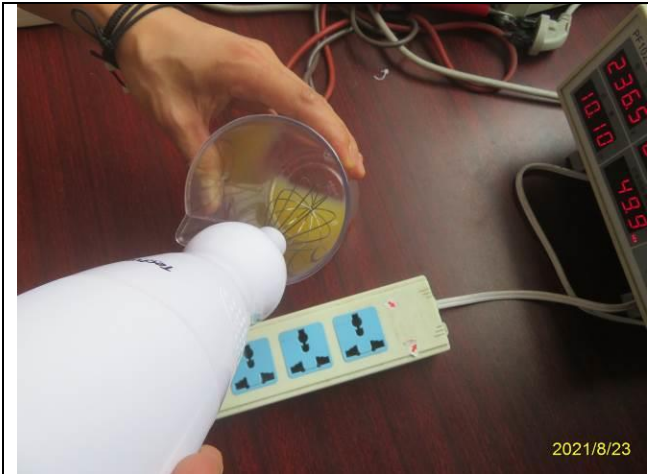


185. Tape test



186. Endurance test

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187. Application test



188. Application test



189. Application test



190. Application test

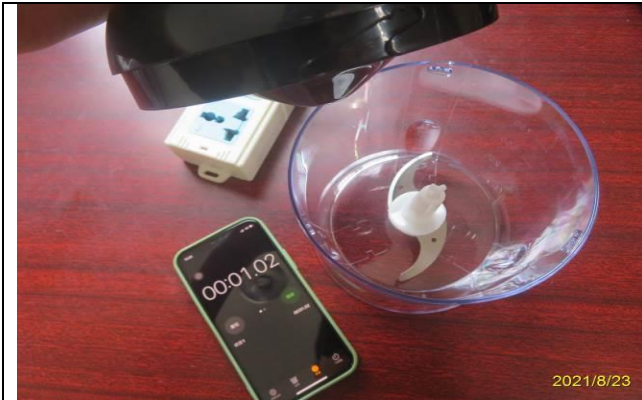


191. Application test



192. Application test

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193. Blade stopping time check



194. Spare gift box



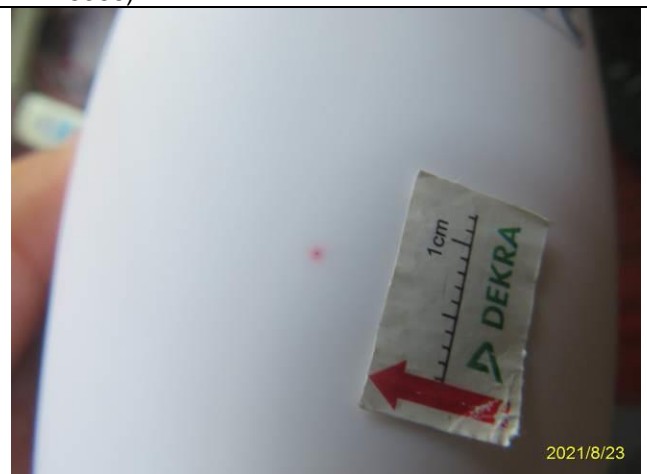
195. Defect-major-Obvious scratch mark on product(item TMS-8366)



196. Defect-minor-Dirty mark on product(item TMS-8366)



197. Defect-minor-Dirty mark on product(item TMS-8366)



198. Defect-minor-Impurity on housing(item TMS-8366)

-END OF REPORT-

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