Test Report issued under the responsibility of:

DEKRA

TEST REPORT
IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Number. ..... :	6175658.51
Date of issue ..... :	2024-01-15
Total number of pages ..... :	30 Pages
Name of Testing Laboratory preparing the Report ..... :	DEKRA Testing and Certification (Shanghai) Ltd.
Applicant's name ..... :	Hengxun Appliance (Suzhou) Co., Ltd.
Address ..... :	3rd Floor, Building 1, No. 13, Huashihu Road, Yangchenghu Town, Xiangcheng District, 215138 Suzhou Jiangsu, China
Test specification:	
Standard ..... :	IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021
Test procedure ..... :	Type test
Non-standard test method ..... :	N/A
TRF template used ..... :	IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No. ..... :	IEC62133_2C
Test Report Form(s) Originator .... :	DEKRA Certification B.V.
Master TRF ..... :	Dated 2022-07-01

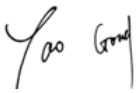
This report is not valid as a CB Test Report unless signed by an approved IECEE Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.
This report shall not be reproduced, except in full, without the written approval of the Issuing NCB. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description ..... :	Rechargeable Li-ion Battery
Trade Mark ..... :	--
Manufacturer ..... :	Cinderson Tech (Suzhou) Co., Ltd 2/F, Main Workshop, No.15, Linbu Street, Weiting, Suzhou Industrial Zone, 215127 Suzhou Jiangsu China
Model/Type reference ..... :	VC7237
Ratings ..... :	25,9 Vdc, 2000 mAh, 51,8 Wh

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):

☒	**Testing Laboratory:**	DEKRA Testing and Certification (Shanghai) Ltd.	
Testing location/ address.....:		Building 1, No. 1050, Xingxian Road, Jiading District Shanghai 201815, China	
Tested by (name, function, signature).....:		Tao Gong, Engineer	
Approved by (name, function, signature)...:		Alan Yang, Reviewer	
☐	**Testing procedure: CTF Stage 1:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 2:**		
Testing location/ address.....:			
Tested by (name + signature).....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 3:**		
☐	**Testing procedure: CTF Stage 4:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

Attachment 1: Photos (7 pages)

Summary of testing:

The product covered by this report has been tested and complies with the applicable requirements of this standard

Tests performed (name of test and test clause):	**Testing location:**
All applicable tests were performed on battery pack VC7237: —7.2.2 Case stress at high ambient temperature (battery) —7.3.2 External short circuit (battery) —7.3.3 Free fall —7.3.6 Over-charging of battery —7.3.8 Mechanical tests (batteries) and the test results comply with the requirement of IEC 62133-2:2017+A1: 2021.	DEKRA Testing and Certification (Shanghai) Ltd. Building 1, No. 1050, Xingxian Road, Jiading District Shanghai 201815, China

Summary of compliance with National Differences (List of countries addressed):

EU Group Differences, EU Special National Conditions

☒ **The product fulfils the requirements of EN 62133-2:2017+AMD1:2021.**

Use of uncertainty of measurement for decisions on conformity (decision rule) :

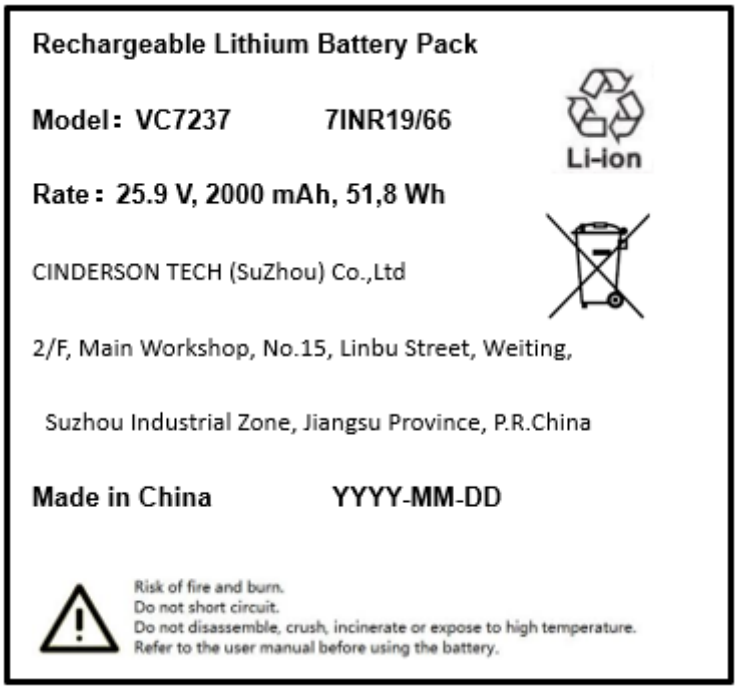
☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other:… (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:
The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.
IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.



Remark:

1. Cells used in the manufacturer of a battery need not be marked.
2. The external connector of battery pack is designed for the specific end products, and prevents reverse polarity.
3. “YYYYMMDD” represents the date of manufacture. “DD” represents the day, “MM” represents the month, “YYYY” represents the year.

Test item particulars.....:	Rechargeable Li-ion Battery
Classification of installation and use.....:	To be defined in end product
Supply Connection.....:	DC connection
Recommend charging method declared by the manufacturer.....:	Charged by specified charger
Discharge current (0,2 It A).....:	400 mA
Specified final voltage.....:	19,25 V
Upper limit charging voltage per cell.....:	4,25 V
Maximum charging current.....:	1200 mA
Charging temperature upper limit.....:	45 °C
Charging temperature lower limit.....:	0 °C
Polymer cell electrolyte type.....:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....:	N/A
- test object does meet the requirement.....:	P (Pass)
- test object does not meet the requirement.....:	F (Fail)
Testing.....:	
Date of receipt of test item .....:	2023-11-18
Date (s) of performance of tests.....:	2022-11-18 to 2024-01-11

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.
"(See appended table)" refers to a table appended to the report. The measurement result is considered in conformance with the requirement if it is within the prescribed limit, It is not necessary to calculate the uncertainty associated with the measurement result. This report is not used for social proof in China market.
Throughout this report a ☒ comma / ☐ point is used as the decimal separator.

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:

The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided ..... :	☐ **Yes** ☒ **Not applicable**

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies) .....:	Cinderson Tech (Suzhou) Co., Ltd 2/F, Main Workshop, No.15, Linbu Street, Weiting, Suzhou Industrial Zone, 215127 Suzhou Jiangsu China

General product information and other remarks:

The battery pack is comprised of 7 lithium-ion cells in series and PCB circuit, providing with overcharge, over-discharge, short-circuits proof circuit as part of protection effect.

1.Details information of the battery pack, as following:

Items	**Specification**
Battery pack model	VC7237
Battery pack designation	7INR19/66
Nominal voltage	25,9 Vdc
Rated capacity	2000 mAh
Cell type(s)	TCR18650-2000mAh (3,7 Vdc, 2000 mAh)
Constructions	7S1P
Cells used in the battery assembly have closely matched capacities, are of the same design, and are of the same chemistry and same manufacturer.	

2. The cell type TCR18650-2000mAh was tested according to IEC 62133-2:2017+A1:2021 in CB report no. 211207004SZN-001 issued on 2021-12-07 with CB certificate no. SG ITS-26810 issued by Intertek Testing Services (Singapore) Pte Ltd on 2021-12-09.

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ		N/A
	Insulation resistance (MΩ) ..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearance and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting designed in cell	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**		P
	Batteries are designed such that abnormal temperature rise conditions are prevented		P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		P
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short-circuit		P
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/ designer may ensure proper design and assembly	Certified cells are used	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		P
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		P
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		P
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		P
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		P
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer’s specified final voltage		P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		P
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		P
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		P
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	**Quality plan**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery		P
5.8	**Battery safety components**		P
	According annex F		P
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	Coin cells with resistance ≤ 3 Ω (measured according annex D) are tested according table 1		N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection		P
	When conducting the short-circuit test, consideration given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P
7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		N/A
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		N/A
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest test temperature and lowest test temperature, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant voltage charging method		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.2	**Intended use**		**P**
7.2.1	Continuous charging at constant voltage (cells)		N/A
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		N/A
	Results: No fire. No explosion. No leakage.....:	(See appended table 7.2.1)	N/A
7.2.2	Case stress at high ambient temperature (battery)		P
	Oven temperature (°C).....:	70	—
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells		P
7.3	**Reasonably foreseeable misuse**		**P**
7.3.1	External short-circuit (cell)		N/A
	The cells were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	Results: No fire. No explosion.....:	(See appended table 7.3.1)	N/A
7.3.2	External short-circuit (battery)		P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		P
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		P
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor		P
	Results: No fire. No explosion.....:	(See appended table 7.3.2)	P
7.3.3	Free fall		P
	Results: No fire. No explosion		P
7.3.4	Thermal abuse (cells)		N/A
	Oven temperature (°C).....:		—
	Results: No fire. No explosion		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.3.5	Crush (cells)		N/A
	The crushing force was released upon:		N/A
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		N/A
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion..... :	(See appended table 7.3.5)	N/A
7.3.6	Over-charging of battery		P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		N/A
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		P
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		P
	- Returned to ambient		N/A
	Results: No fire. No explosion..... :	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)		N/A
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		N/A
	Results: No fire. No explosion..... :	(See appended table 7.3.7)	N/A
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration		P
	Results: No fire, no explosion, no rupture, no leakage or venting. ..... :	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock		P
	Results: No leakage, no venting, no rupture, no explosion and no fire ..... :	(See appended table 7.3.8.2)	P

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Clause	Requirement + Test	Result - Remark	Verdict
7.3.9	Design evaluation – Forced internal short-circuit (cells)		N/A
	The cells complied with national requirement for .....:		—
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: No fire ..... :	(See appended table 7.3.9)	N/A
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products		P
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards		P
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		P
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user		P
	Do not allow children to replace batteries without adult supervision		P
8.2	**Small cell and battery safety information**		N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A
9	**MARKING**		P
9.1	**Cell marking**		N/A
	Cells marked as specified in IEC 61960, except coin cells		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**		P
	Batteries marked as specified in IEC 61960, except for coin batteries		P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity. Batteries also marked with an appropriate caution statement		N/A
	Terminals have clear polarity marking on the external surface of the battery		N/A
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		P
9.3	**Caution for ingestion of small cells and batteries**		N/A
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2		N/A
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package		N/A
9.4	**Other information**		P
	Storage and disposal instructions		P
	Recommended charging instructions		P
10	**PACKAGING AND TRANSPORT**		P
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3		N/A
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		P
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.2	**Safety of lithium ion secondary battery**		P
A.3	**Consideration on charging voltage**		P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4,25	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		P
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		N/A
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range		P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	0-45 °C	P
A.4.3	High temperature range	45 °C	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range	0 °C	P
A.4.4.1	General		P
A.4.4.2	Explanation of safety viewpoint		P
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		P
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		P
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		N/A
A.5.1	General		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	**Experimental procedure of the forced internal short-circuit test**		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		P
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		P
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**		N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement..... :	(See appended table D.2)	N/A
	Coin cells with an internal resistance of less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
ANNEX E	**PACKAGING AND TRANSPORT**		P
ANNEX F	**COMPONENT STANDARDS REFERENCES**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)			N/A
Sample no.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (A)**	**OCV before test (Vdc)**	**Results**

Supplementary information:

- No fire or explosion
- No leakage
- Others (please explain)

7.3.1	TABLE: External short-circuit (cell)				N/A
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature (°C)**	**Results**
Samples charged at charging temperature upper limit					
Samples charged at charging temperature lower limit					

Supplementary information:

- No fire or explosion

7.3.2	TABLE: External short-circuit (battery)					P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature (°C)**	**Component single fault condition**	**Results**
B04	21,7	29,01	88	22,3	-	P
B05	21,7	29,00	88	25,2	Q8, S-D, SC	P
B06	21,7	29,03	88	23,8	F1, SC	P
B07	21,7	29,05	88	22,5	-	P
B08	21,7	29,02	88	24,9	Q16, S-D, SC	P
B09	21,7	29,02	88	24,1	F1, SC	P

Supplementary information: 24 hours elapsed.

- No fire or explosion
- SC means short circuit

7.3.5	TABLE: Crush (cells)			N/A
Sample No.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit				
Samples charged at charging temperature lower limit				

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

Supplementary information:
- No fire or explosion
- Others (please explain)

7.3.6	TABLE: Over-charging of battery			P
Constant charging current (A) .....:		4		—
Supply voltage (Vdc) .....:		35,7		—
Sample no.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**	**Results**
B13	20,33	31	23,2	P
B14	20,52	31	22,8	P
B15	20,32	31	23,1	P
B16	20,41	31	23,3	P
B17	20,39	31	23,2	P

Supplementary information: The temperature of outer casing reached steady state conditions.
- No fire or explosion
- Others (please explain)

7.3.7	TABLE: Forced discharge (cells)		N/A
Sample no.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (A)**	**Results**

Supplementary information:
- No fire or explosion

7.3.8.1	TABLE: Vibration				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
B18	29,03	29,03	510,02	509,88	P
B19	29,02	29,02	509,74	509,62	P
B20	29,03	29,03	510,47	510,35	P

Supplementary information:
- No fire or explosion
- No rupture
- No leakage
- No venting

7.3.8.2	TABLE: Mechanical shock				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

B21	29,01	29,01	510,13	510,12	P
B22	29,03	29,03	510,42	510,40	P
B23	29,00	29,00	510,27	510,24	P

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting

7.3.9	**TABLE: Forced internal short circuit (cells)**				**N/A**
Sample no.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location [1)]**	**Maximum applied pressure (N)**	**Results**

Supplementary information:

[1)] Identify one of the following:
1: Nickel particle inserted between positive and negative (active material) coated area.
2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

- No fire or explosion
- Others (please explain)

D.2	**TABLE: Internal AC resistance for coin cells**			**N/A**
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**

Supplementary information:

[1)] Coin cells with an internal resistance less than or equal to 3 Ω, see test result on corresponding tables according to Clause 6 and Table 1.

	TABLE: Critical components information				P
Object/part no.	**Manufacturer/ trademark**	**Type/model**	**Technical data**	**Standard [2)]**	**Mark(s) of conformity [1)]**
Cell	TESSON NEW ENERGY (WEI NAN) CO., LTD.	TCR18650-2000mAh	3,7 V, 2000 mAh, Li-ion	IEC 62133-2	CB Cert. no: SG ITS-26810
PCB	GUANGDE DONGFENG ELECTRONICS CO., LTD	DF-2H	V-0, 130 °C	IEC 62133-2 UL 796	Tested with battery + UL E199900
Alternative	Jiansu xingzhisheng Electronics Co., Ltd	XZS	V-0, 130 °C	UL 796	UL E513169
IC (U1)	Shenzhen China Micro Semicon Co., Ltd	CMS8S6990	VDD:2,1V~5,5V TOPR=-40~105 °C	IEC 62133-2	Tested with battery
IC (U3)	Guangdong Cellwise Microelectronics Co., Ltd	CW1072ALBS	VDD: GND-0,3V~GND+40V TOPR=-40~105 °C	IEC 62133-2	Tested with battery
Resistance (RS1)	Nanjing SART Science& Technology Development Co., Ltd	SMR25M2FR002T	2mR 2W 1%	IEC 62133-2	Tested with battery
Resistance (RS2)	Nanjing SART Science& Technology Development Co., Ltd	SMR25M2FR020T	20mR 1W 1%	IEC 62133-2	Tested with battery
Fuse (F1)	CONQUER ELECTRONICS Co.，LTD	CQ12LI20A 63V	63 V, 20 A	IEC 62133-2	Tested with battery
NTC (RT1)	Suzhou Showme Electronic & Technology Co., Ltd.	SE103F3435FA9MTY	10K±1% 3435K	IEC 62133-2	Tested with battery
MOSFET (Q7, Q8, Q9)	WUXI CHINA RESOURCES HUAJING MICROELECTRONICS CO., LTD	CRTD045N04L2P	40 V, 90 A	IEC 62133-2	Tested with battery
MOSFET (Q13, Q14)	Shanghai Natlinear Electronics Co., Ltd	NP12P04SR-G	40 V, 12 A	IEC 62133-2	Tested with battery
NPN type triode (Q16)	WILLAS ELECTRONIC CORP	MMBT5551LT1	160 V, 0,6 A	IEC 62133-2	Tested with battery
Enclosure	LG CHEM HUIZHOU PETROCHEMICAL CO., LTD	AF312	Thickness: 2,2mm, V-0	IEC 62133-2 UL 746	Tested with battery + UL E476284

Internal wire	SUZHOU DIAN HANG ELECTRONICO., LTD	1007	300 V, 80 °C, 16~28 AWG	IEC 62133-2 UL 758	Tested with battery + UL E354173
Alternative	KUNSHAN NEW ZHICHNG ELECTRONICS TECHNOLOGIES CO., LTD	1007	300 V, 80 °C, 16~28 AWG	UL 758	UL E237831
Alternative	KUNSHAN XINGHONGMENG ELECTRONIC CO., LTD	1007	300 V, 80 °C, 16~28 AWG	UL 758	UL E315421
Supplementary information: [1)] Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

Attachment 1: Photos

Photo. 1
Overview

Photo. 2
Overview

Photo. 3
Overview

Photo. 4
Overview

Photo. 5
Overview

Photo. 6
Overview

Photo. 7
Internal view

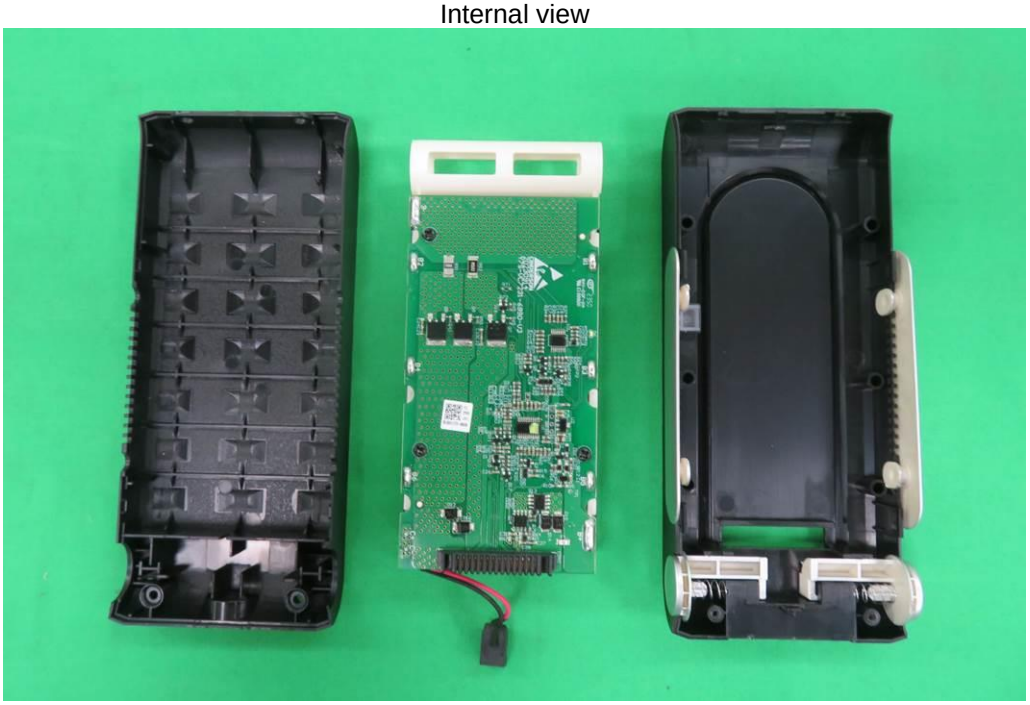


Photo. 8
Internal view

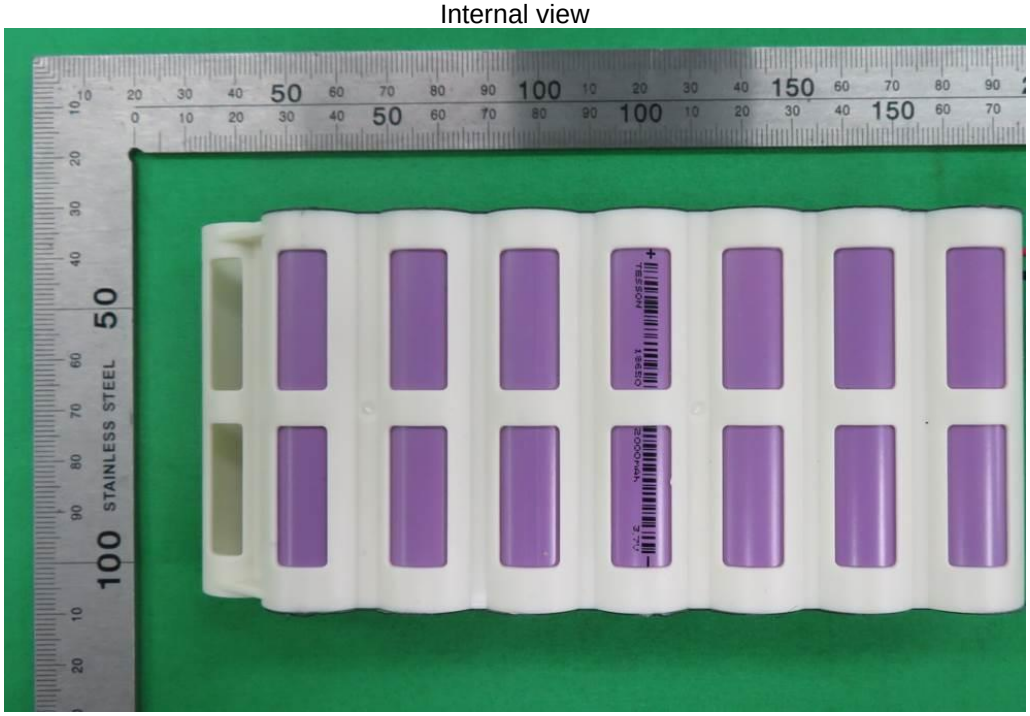


Photo. 9
Cells connection view

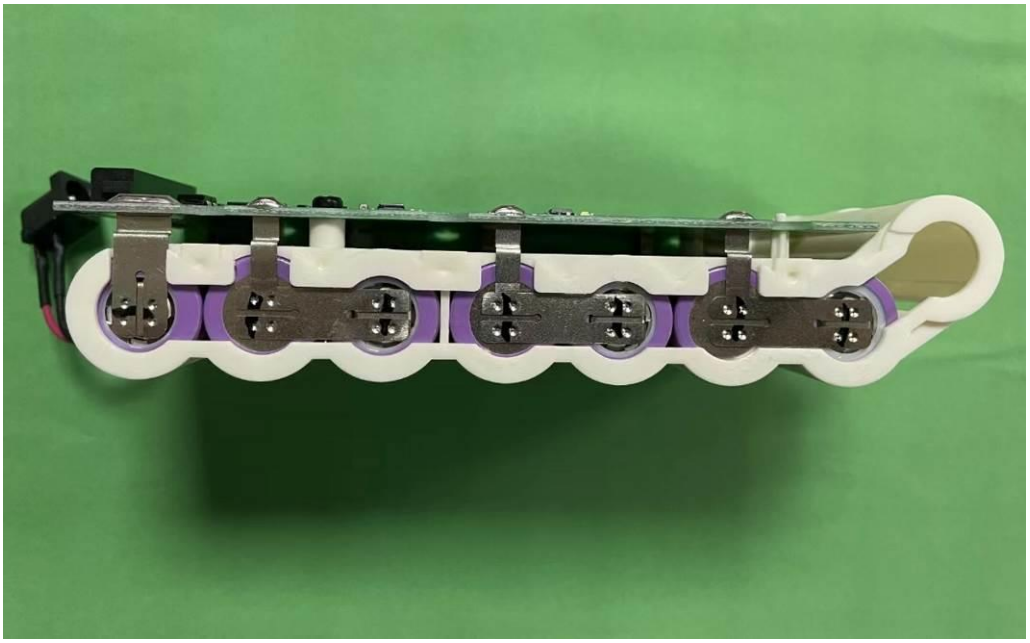


Photo. 10
Cells connection view

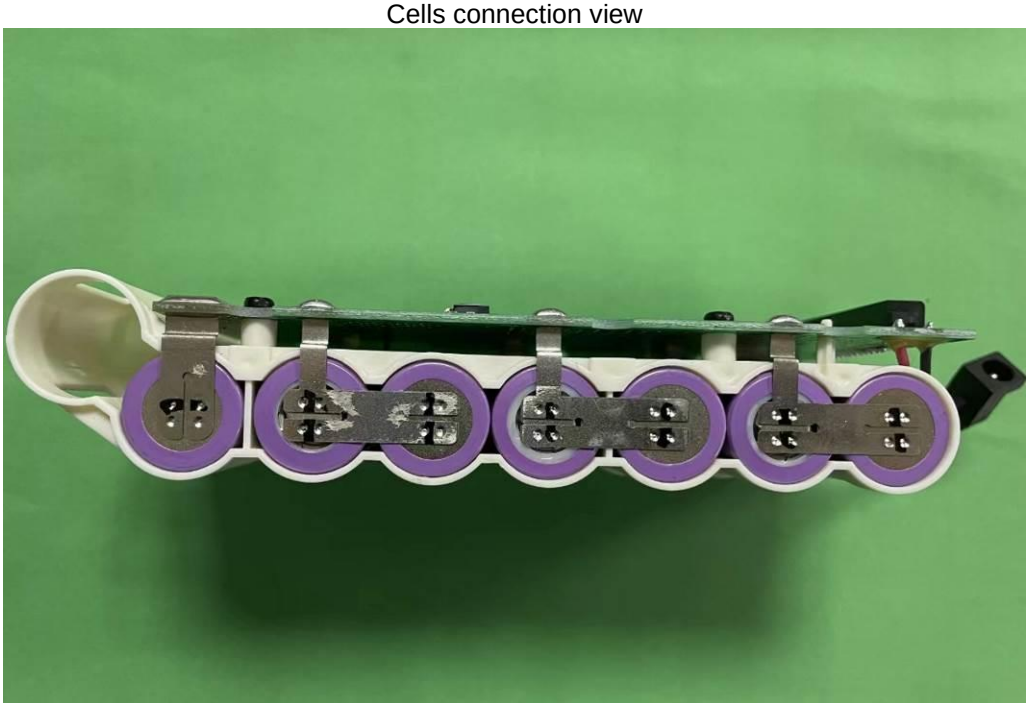


Photo. 11
PCBA view

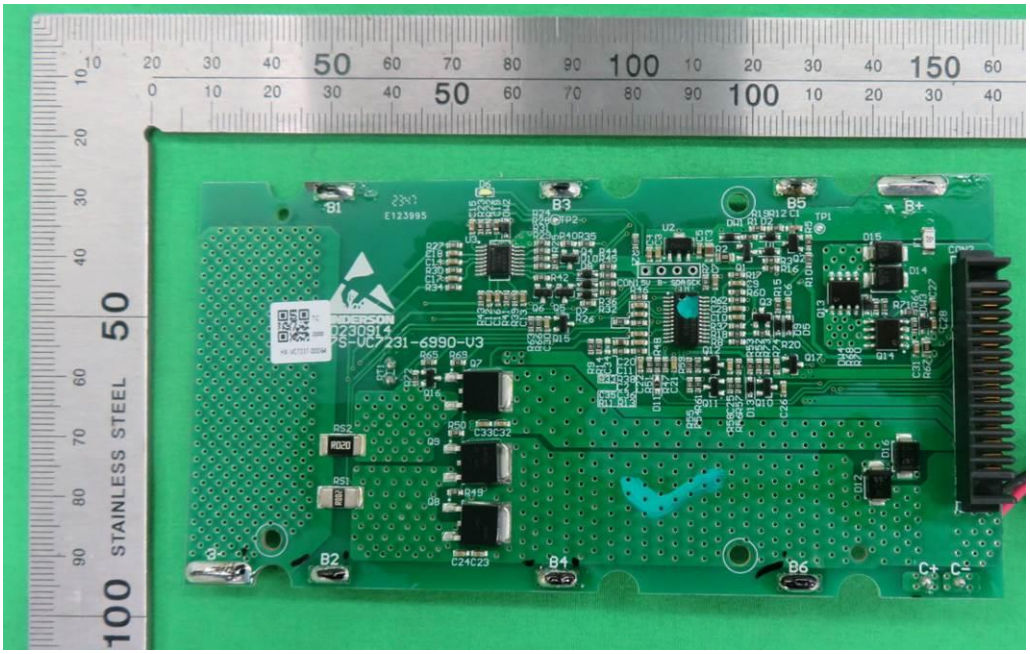


Photo. 12
PCBA view

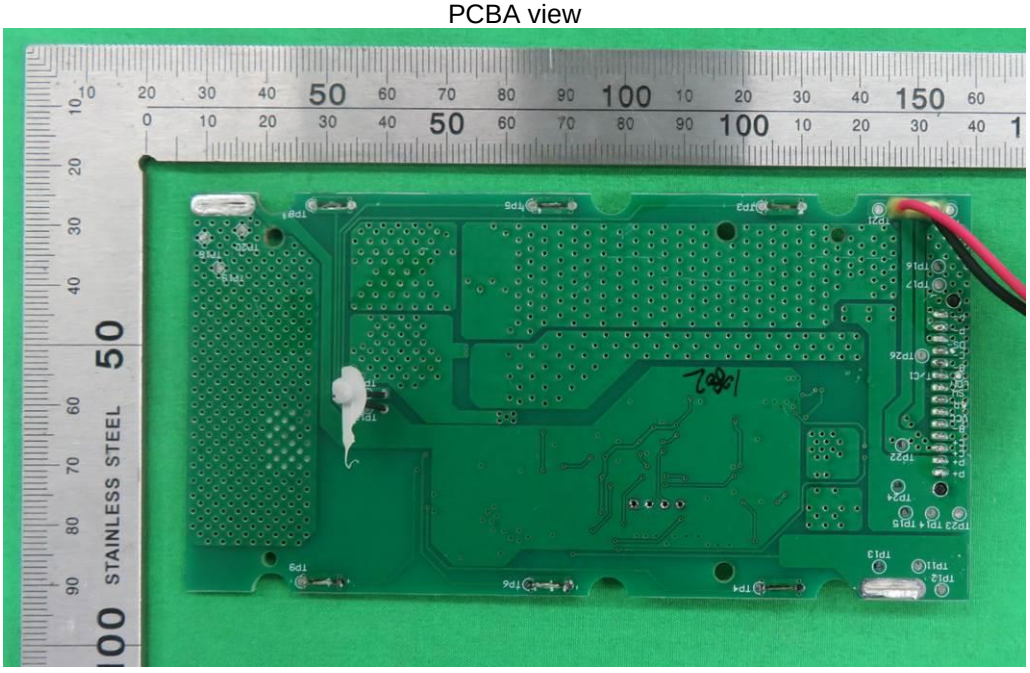
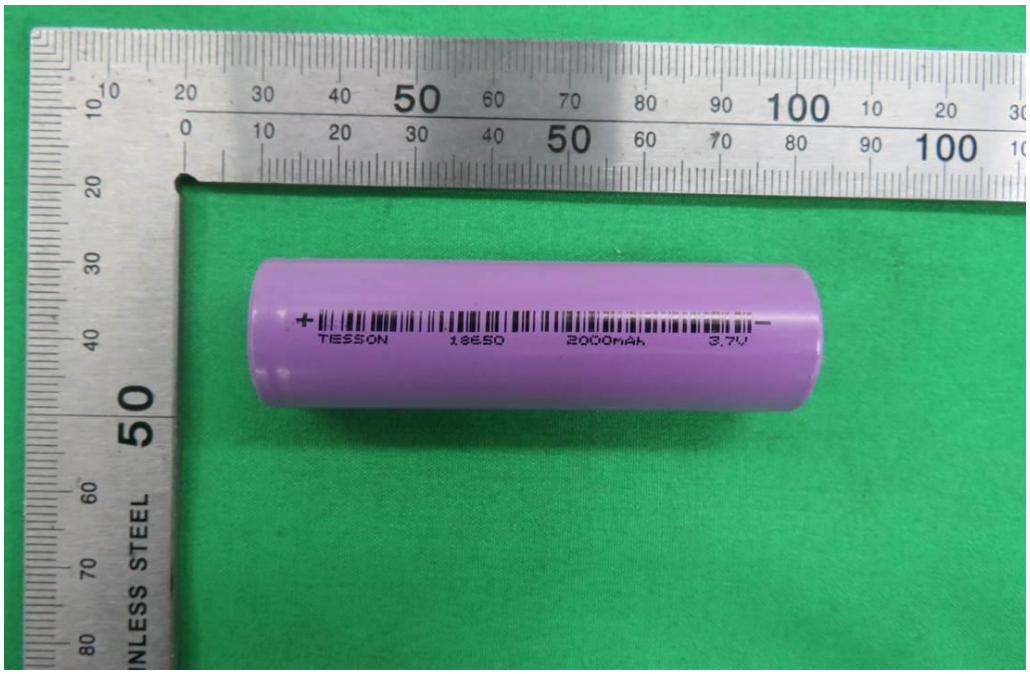


Photo. 13
Cell view



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