

# Inspection Report

Client:	Sotech	Tel.:	+33 1 4893 9310	Fax:	+33 1 4893 9357
Attn.:	Mikael Assayag	Supplier:	Zhejiang Haoda Electrical Appliance Co., Ltd.		
Inspection Date:	2024-12-11/12	<input type="checkbox"/> 1 <sup>st</sup> /2 <sup>nd</sup> Re-inspection (Previous Report No. )			
Product Description:	Hot Plate				
Manufacturer Name:	Zhejiang Haoda Electrical Appliance Co., Ltd.				
Manufacturer Location:	No.69, Linjiang Road, Gaobu Street, Yuecheng District, Shaoxing City Zhejiang Province, China				
Manufacturer Contact:	Wilda				
Service Required:	<input checked="" type="checkbox"/> <b>FRI</b> (Final Random Inspection)		<input type="checkbox"/> <b>DPI</b> (During Production Inspection)		<input type="checkbox"/>

P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed Ctn. (%)	Production (%)	Sample Size
2024298	TPE-151	2796pcs	2796pcs	France	466ctns	2796pcs	100%	100%	40pcs
2024298	TPE-156	2796pcs	2796pcs	France	466ctns	2796pcs	100%	100%	40pcs
Total		5592pcs	5592pcs	--	932ctns	5592pcs	100%	100%	80pcs

<b>INSPECTION RESULT:</b>	<input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b> (if Fail or Pending) due to Section A-2 remark#
<b>ON-SITE CC (Construction check) INFORMATION:</b>	<input type="checkbox"/> <b>N/A</b> <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2024-12-11/12 as per our report no. 4929588.00-31 with the result - <input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b>

## A-1) AQL and Defects Finding

Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1		Nonconformity (defective)			
Inspection Plan:	Single sampling plans for normal inspection	Critical	Major	Minor	
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> Golden sample <input type="checkbox"/> Specific check list <input checked="" type="checkbox"/> General check list	Sample Size:	80	80	80
Defect Description					
<b>For item TPE-151, sample size 40pcs</b>					
Poor stuck of rating label			1		
Scratched mark on the housing				2	
Dirty stain on the housing				1	
<b>For item TPE-156, sample size 40pcs</b>					
Scratched mark on the housing				2	
<b>Total Found:</b>		<b>0</b>	<b>1</b>	<b>5</b>	
<b>Max. Allowed:</b>		<b>0</b>	<b>5</b>	<b>7</b>	

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A-2) Remarks and Comments		
	Please confirm	Status
1.	The production number 'CED-024' was shown on the outer carton, gift box and product.	Information
2.	The factory provided the spare parts of 20pcs handles and 15pcs gift boxes for each item during this inspection.	Information
3.	The factory provided the LVD report for reference during this inspection.	Information
4.	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information

Inspected by	:	Ivan CHEN	Signature	:	
Reviewed by	:	Sanky Liu	Signature	:	

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**B. Quantity/Specification/Product requirement verification**

**B-1) Check inspection lot size against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-2) Check product description/ Color /Style against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-3) Packing material**

Export carton	New export carton	<input checked="" type="checkbox"/>
Fastening	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/> Pcs
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall)
		<input checked="" type="checkbox"/> 5ply (double wall)
		<input type="checkbox"/> 7ply (triple wall)
Others	Poly foam inside packing	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

**B-4) Packaging information**

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	25.0	8.8	28.5	1.968	2.060
Inner carton	N/A	--	--	--	--	--
Outer carton	6pcs	30.0	28.5	51.8	12.36	13.30

**B-5) Barcode check**

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (No barcode was found.)					
Barcode scanner brand and model number: Symbol					
Item No.	Barcode on Location	Visual / Specification	Reading (Scanning Result)	Sample Size	Result
TPE-151	Master carton	3760301554646	3760301554646	5pcs	Pass
	Gift box	3760301554646	3760301554646	5pcs	Pass
TPE-156	Master carton	3760301554639	3760301554639	5pcs	Pass
	Gift box	3760301554639	3760301554639	5pcs	Pass
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**B-6) Shipping marks:**

For export carton	Front side marks <input checked="" type="checkbox"/>	Side marks <input checked="" type="checkbox"/>
For inner box	Front side marks <input type="checkbox"/>	Side marks <input type="checkbox"/>

**B-7) Color / Style / Material Conform to Golden Sample?**

<input type="checkbox"/> Yes
<input type="checkbox"/> No, refer to remark
<input checked="" type="checkbox"/> N/A, no golden sample

**C. ON-SITE CHECKING**

Test performed	Sample size	Result	Comments
1. Smell check	80pcs	Pass	No abnormal smell
2. Hi-pot check	80pcs	Pass	1500V/5mA for 2sec
3. Earth resistance check	80pcs	Pass	12V/25A, max 0.1ohms
4. Basic function check	80pcs	Pass	Switch on/off
5. Full function/Assembly check	20pcs	Pass	Check full function against instruction manual, package artwork
6. Input power consumption	20pcs	Pass	230V/50Hz: 1431-1488W (Rated: 1500W)
7. Internal check	5pcs	Pass	Check internal workmanship
8. Endurance test	5pcs	Pass	Rated voltage for 4hours
9. Thermostat function test	5pcs	Pass	No failure
10. Rub check	2pcs	Pass	Rub 15s with water, then 15s with hexane
11. Tape check	2pcs	Pass	With 3M 810# tape
12. Strain relief test	2pcs	Pass	60N/25 times, displacement less than 2mm
13. Stability check	2pcs	Pass	15° inclined plane, no overturn
14. Power cord length measurement	2pcs	Reference	82.5/83.0cm not include plug
15. Application test	2pcs	Pass	Use the product as actual operation
16. Thermal link function check	1pc	Pass	No failure

**D. CLIENT'S SPECIAL CHECKPOINTS**  N/A

No.	Descriptions / Requirements	Actual Findings/ Comments	Result/ Observation
1.	--	--	--

**E. OTHER INFORMATION**

	Please note									
1.	32 cartons were randomly sampled from the batch of above item subjected for inspection.									
2.	<input checked="" type="checkbox"/> Selected carton number: Item TPE-151									
	155	53	271	11	348	286	373	165	232	354
	85	78	292	325	418	256	--	--	--	--

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	Item TPE-156									
	88	189	109	158	174	321	421	31	223	148
	445	44	128	372	251	248	--	--	--	--
3.	<input type="checkbox"/> Carton no. was not assigned.									

**F. CRITICAL COMPONENT DATA**  N/A

	Component	Trademark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEIHANG	WH03	16 A, 250 V~	TUV Rh	Pass
2.	Power cord	WEIHANG	H05RN-F	3G0.75 mm <sup>2</sup>	TUV Rh	Pass
3.	Thermostat	XINDA	KST820	250 V~, 10 A, T250	TUV	Pass
4.	Thermal link	QL	QLF235	10 A, 250 V~, Tf:240 °C	TUV SUD	Pass
5.	Heating element	Not identified	Not identified	220-240 V, 1500 W	Test with appliance	Pass
6.	Internal wire	SHUANGHONG	3122	200 °C, 300 V, 18/22AWG	Tested with appliance/UL	Pass
7.	Wire connector	Not identified	CE2	Not identified	Test with appliance	Pass

Remark: Above components are tested against CDF under SGS test report#: NBES210300138003-M2.

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**G. PICTURES**

Item TPE-151	
	
1. Outer carton view	2. Shipping mark
	
3. Side mark	4. Barcode on outer carton
	
5. Outer carton packaging	6. Gift box

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7. Gift box view



8. Gift box view



9. Gift box view



10. Gift box details

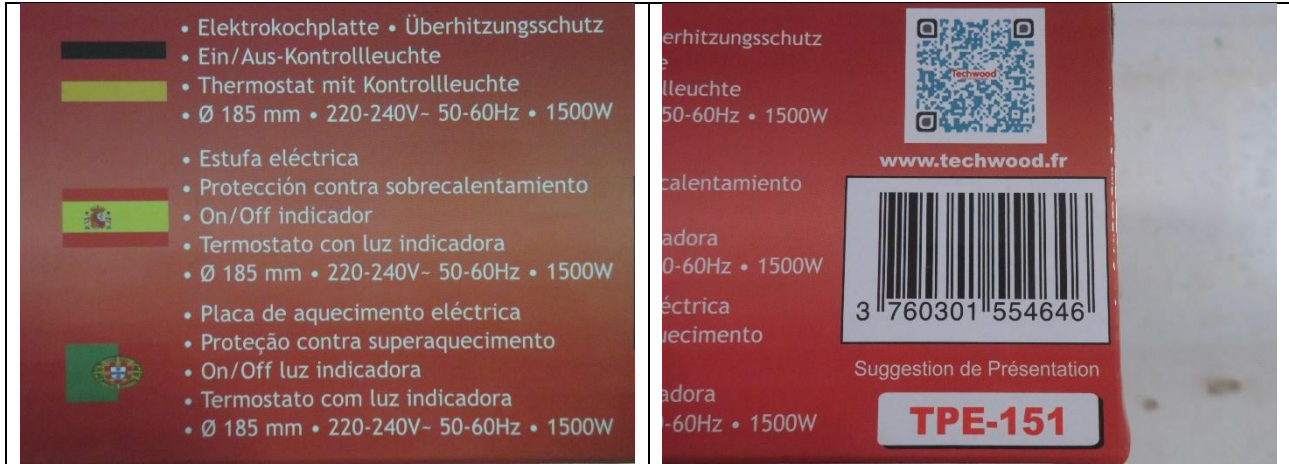


11. Gift box details



12. Gift box details

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13. Gift box details

14. Gift box details



15. Gift box details

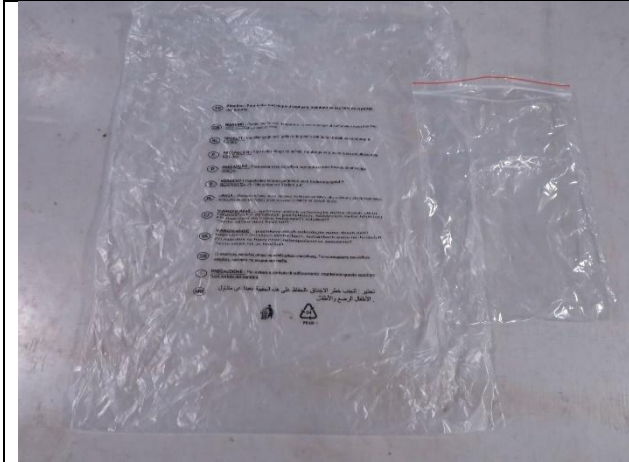
16. Gift box details



17. Packaging

18. Packaging

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19. Plastic bag



20. All parts



21. Instruction manual



22. Leaflet



23. Accessories



24. Product

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25. Product view



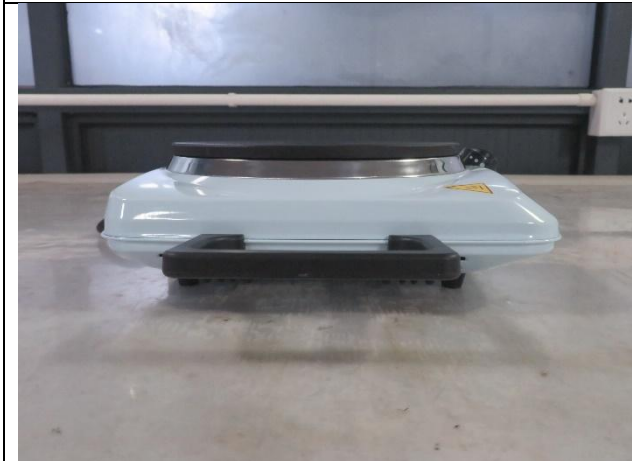
26. Product view



27. Product view



28. Product view



29. Product view



30. Product view

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31. Product details



32. Product details



33. Product details



34. Product details



35. Product details



36. Product details

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37. Product details



38. Product details



39. Product details



40. Product details



41. Product details



42. Product details

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43. Product details



44. Rating label



45. Plug

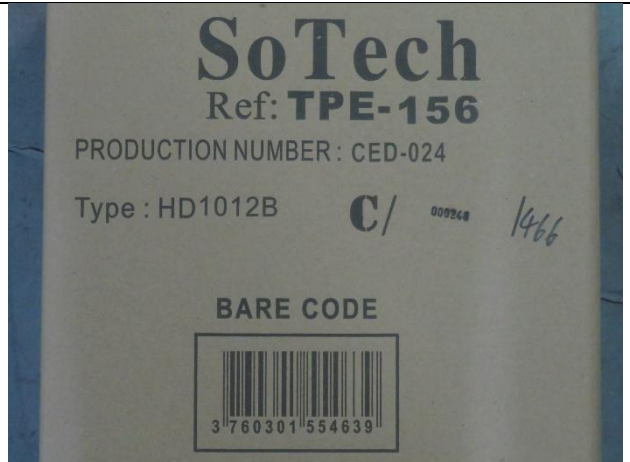


46. Power cord

Item TPE-156

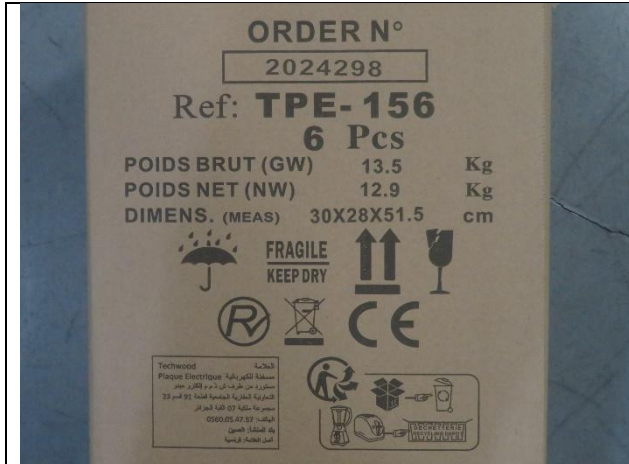


47. Outer carton view



48. Shipping mark

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49. Side mark

50. Barcode on outer carton



51. Outer carton packaging

52. Gift box



53. Gift box view

54. Gift box view

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55. Gift box view



56. Gift box details



57. Gift box details



58. Gift box details



59. Gift box details



60. Gift box details

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61. Gift box details



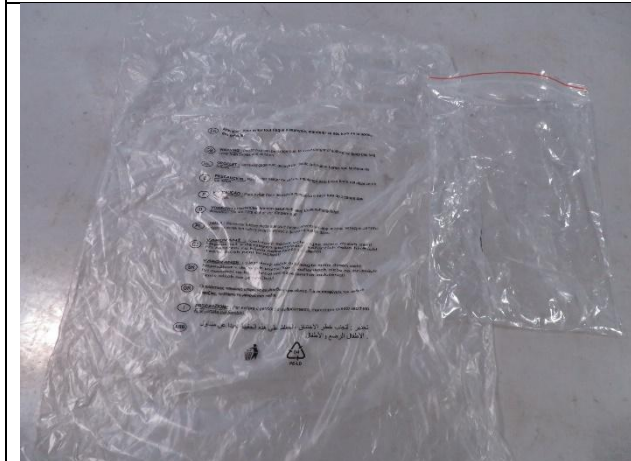
62. Gift box details



63. Packaging



64. Packaging

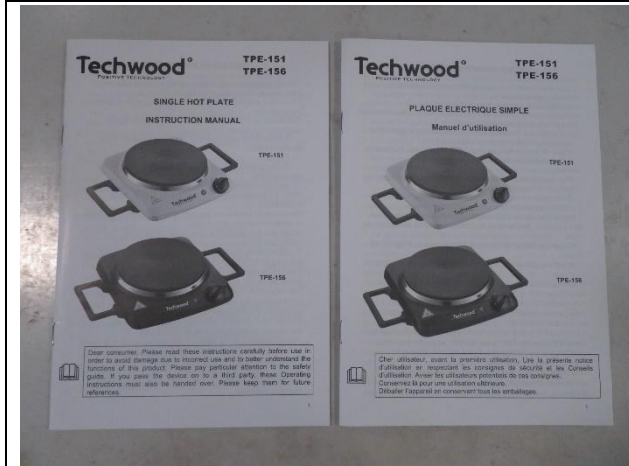


65. Plastic bag



66. All parts

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67. Instruction manual



68. Leaflet



69. Accessories



70. Product



71. Product view



72. Product view

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73. Product view



74. Product view



75. Product view



76. Product view



77. Product details



78. Product details

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79. Product details



80. Product details



81. Product details



82. Product details



83. Product details



84. Product details

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85. Product details



86. Product details



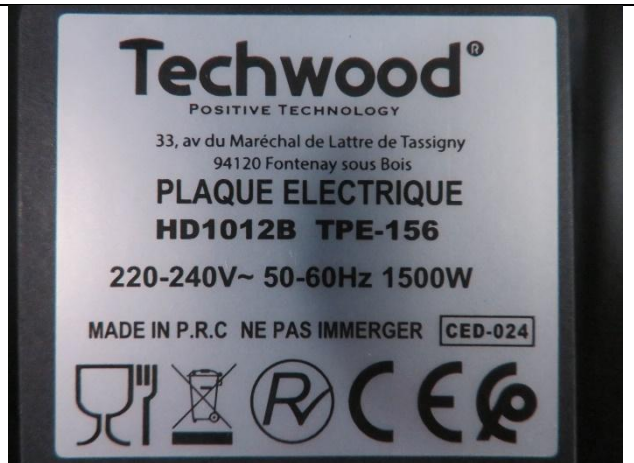
87. Product details



88. Product details



89. Product details



90. Rating label

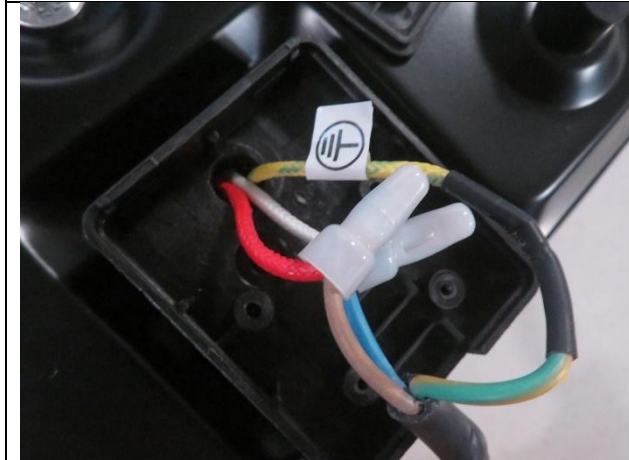
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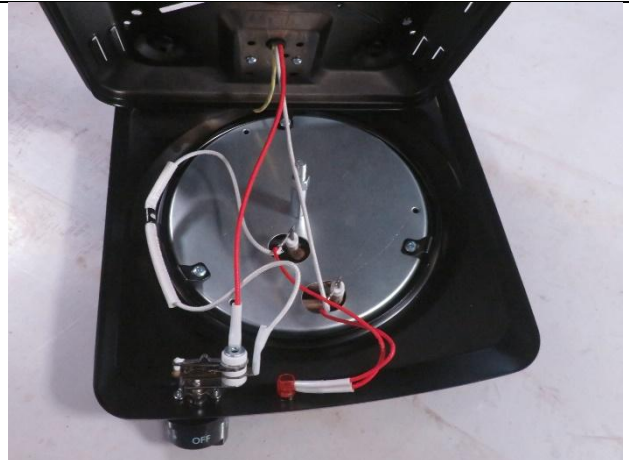
91. Plug



92. Power cord



93. Product inner view



94. Product inner view

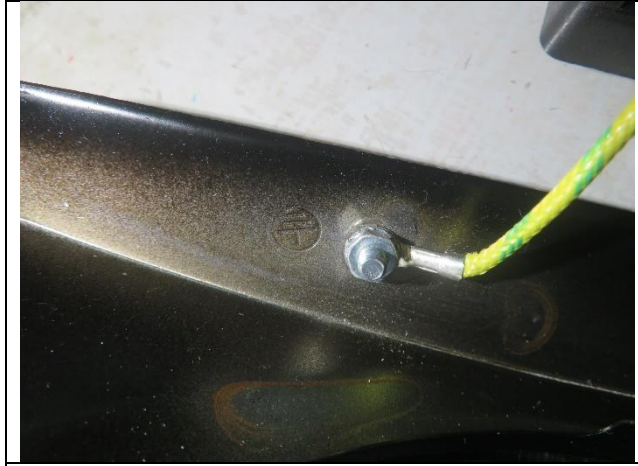

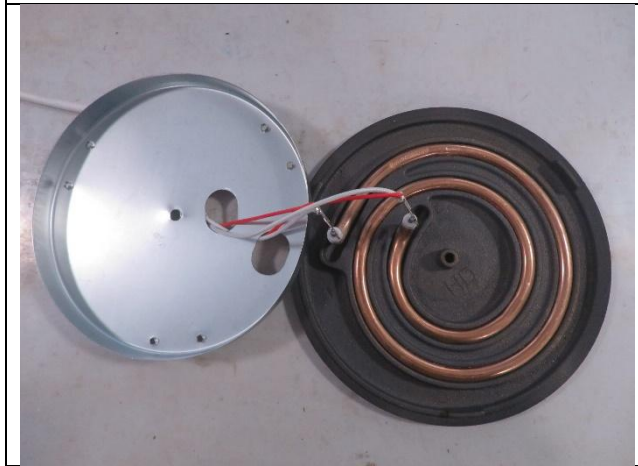


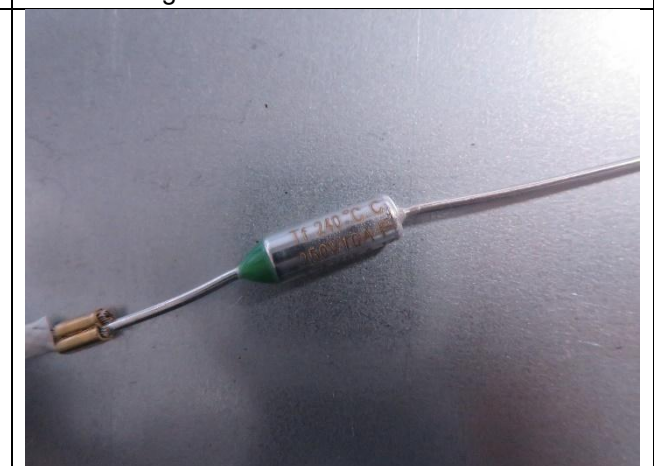


95. Product inner view



96. Product inner view

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<p>97. Product inner view</p>	<p>98. Product inner view</p>
	
<p>99. Heating element</p>	<p>100. Heating element</p>
	
<p>101. Thermostat</p>	<p>102. Thermal link</p>
<p>On-site test</p>	

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103. Smell test



104. Hi-pot test



105. Earth resistance measurement



106. Function test



107. Function test



108. Thermal link function test

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109. Endurance test



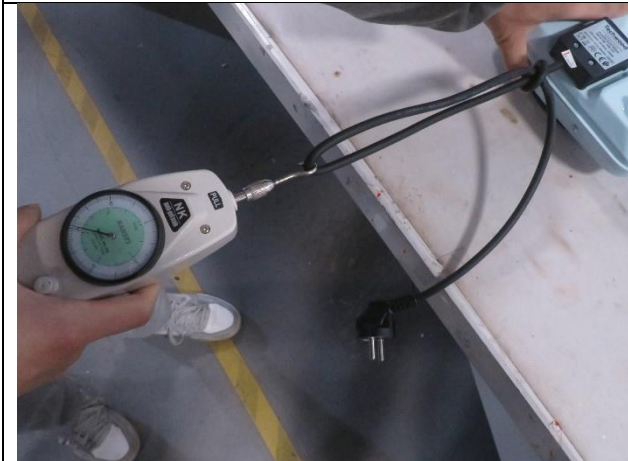
110. Power cord length measurement



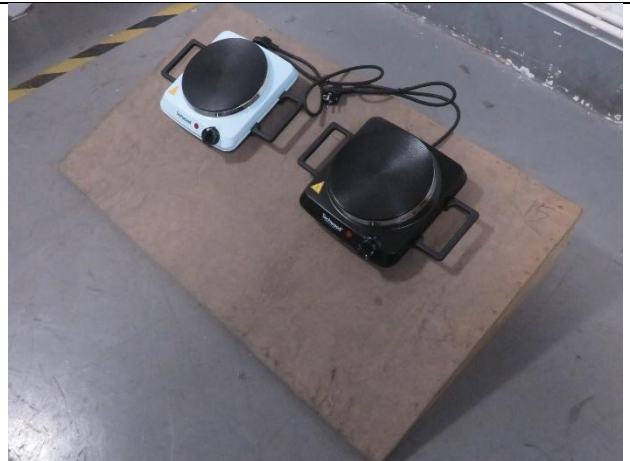
111. Application test



112. Application test



113. Strain relief test



114. Stability test

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115. Rub test

116. Tape test



117. Hot surface symbol measurement

118. CE/WEEE mark measurement



119. Barcode scanning test

120. QR code scanning test

Defects

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121. Poor stuck of rating label



122. Scratched mark on the housing



123. Scratched mark on the housing



124. Dirty stain on the housing



125. Scratched mark on the housing



126. Scratched mark on the housing

- END OF REPORT -

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