

Inspection Report

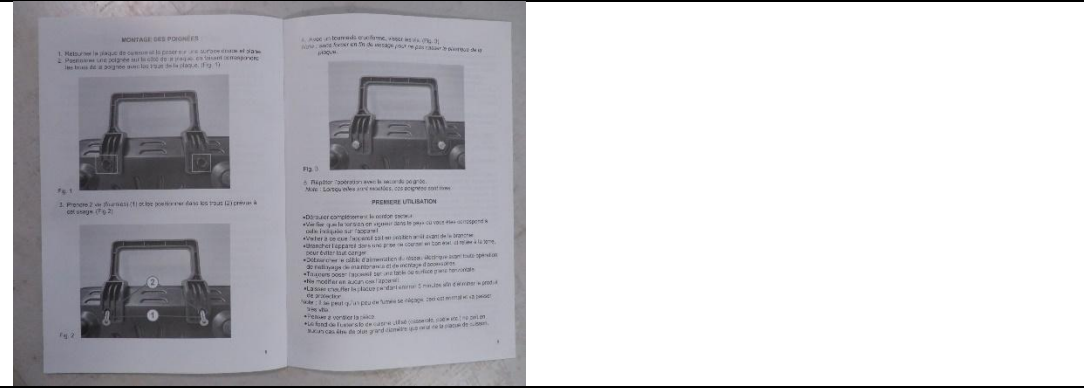
Client:	Sotech	Tel.:	+33 1 4893 9310	Fax:	+33 1 4893 9357
Attn.:	Mikael Assayag	Supplier:	Zhejiang Haoda Electrical Appliance Co., Ltd.		
Inspection Date:	2024-12-11/12	<input type="checkbox"/> 1 st / 2 nd Re-inspection (Previous Report No.)			
Product Description:	Hot Plate				
Manufacturer Name:	Zhejiang Haoda Electrical Appliance Co., Ltd.				
Manufacturer Location:	No.69, Linjiang Road, Gaobu Street, Yuecheng District, Shaoxing City Zhejiang Province, China				
Manufacturer Contact:	Wilda				
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)		<input type="checkbox"/> DPI (During Production Inspection)		<input type="checkbox"/>



P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed Ctn. (%)	Production (%)	Sample Size
2024298	TPE-2501	1000pcs	1000pcs	France	250ctns	1000pcs	100%	100%	40pcs
2024298	TPE-2506	1000pcs	1000pcs	France	250ctns	1000pcs	100%	100%	40pcs
Total		2000pcs	2000pcs	--	500ctns	2000pcs	100%	100%	80pcs

INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to Section A-2 remark#
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2024-12-11/12 as per our report no. 4929588.00-33 with the result - <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING

A-1) AQL and Defects Finding					
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> Golden sample <input type="checkbox"/> Specific check list <input checked="" type="checkbox"/> General check list	Sample Size:	80	80	80
Defect Description					
For item TPE-2501, sample size 40pcs					
Poor stuck of rating label				1	
Scratched mark on the housing					1
Dirty stain on the housing					1
For item TPE-2506, sample size 40pcs					
Dirty stain on the housing					1
Dent mark on the heating plate					1
Total Found:			0	1	4
Max. Allowed:			0	5	7

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A-2) Remarks and Comments		
	Please confirm	Status
1.	<p>The description of handle assembly was found in the French version manual, but not found in the English version manual. Details as below photo:</p>  <p>The description of handle assembly in FR version manual [Accepted by client email dated 2024-01-09.]</p>	Information
2.	The production number 'CED-024' was shown on the outer carton, gift box and product.	Information
3.	The factory provided the spare parts of 20pcs handles and 15pcs gift boxes for each item during this inspection.	Information
4.	The factory provided the LVD report for reference during this inspection.	Information
5.	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information

Inspected by	:	Ivan CHEN	Signature	:	
Reviewed by	:	Sanky Liu	Signature	:	

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ Color /Style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>	
Fastening	Metal staples	<input type="checkbox"/>	
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>	
	Opaque gummed tape	<input type="checkbox"/>	
	Paper tape	<input type="checkbox"/>	
Strapping	Nylon	<input type="checkbox"/>	Pcs
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall)	
		<input checked="" type="checkbox"/> 5ply (double wall)	
		<input type="checkbox"/> 7ply (triple wall)	
Others	Poly foam inside packing	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No

B-4) Packaging information

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	49.2	8.7	28.5	3.312	3.578
Inner carton	N/A	--	--	--	--	--
Outer carton	4pcs	50.5	37.0	30.3	14.31	14.80

B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (No barcode was found.)					
Barcode scanner brand and model number: Symbol					
Item No.	Barcode on Location	Visual / Specification	Reading (Scanning Result)	Sample Size	Result
TPE-2501	Master carton	3760301554691	3760301554691	5pcs	Pass
	Gift box	3760301554691	3760301554691	5pcs	Pass
TPE-2506	Master carton	3760301554684	3760301554684	5pcs	Pass
	Gift box	3760301554684	3760301554684	5pcs	Pass
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B-6) Shipping marks:

For export carton	Front side marks <input checked="" type="checkbox"/>	Side marks <input checked="" type="checkbox"/>
For inner box	Front side marks <input type="checkbox"/>	Side marks <input type="checkbox"/>

B-7) Color / Style / Material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, refer to remark
<input checked="" type="checkbox"/> N/A, no golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
1. Smell check	80pcs	Pass	No abnormal smell
2. Hi-pot check	80pcs	Pass	1500V/5mA for 2sec
3. Earth resistance check	80pcs	Pass	12V/25A, max 0.1ohms
4. Basic function check	80pcs	Pass	Switch on/off
5. Full function/Assembly check	20pcs	Pass	Check full function against instruction manual, package artwork
6. Input power consumption	20pcs	Pass	230V/50Hz: 2413-2466W (Rated: 2500W)
7. Internal check	5pcs	Pass	Check internal workmanship
8. Endurance test	5pcs	Pass	Rated voltage for 4hours
9. Thermostat function test	5pcs	Pass	No failure
10. Rub check	2pcs	Pass	Rub 15s with water, then 15s with hexane
11. Tape check	2pcs	Pass	With 3M 810# tape
12. Strain relief test	2pcs	Pass	60N/25 times, displacement less than 2mm
13. Stability check	2pcs	Pass	15° inclined plane, no overturn
14. Power cord length measurement	2pcs	Reference	83.0/82.0cm not include plug
15. Application test	2pcs	Pass	Use the product as actual operation
16. Thermal link function check	1pc	Pass	No failure

D. CLIENT'S SPECIAL CHECKPOINTS N/A

No.	Descriptions / Requirements	Actual Findings/ Comments	Result/ Observation
1.	--	--	--

E. OTHER INFORMATION

	Please note									
1.	24 cartons were randomly sampled from the batch of above item subjected for inspection.									
2.	<input checked="" type="checkbox"/> Selected carton number: Item TPE-2501									
	121	169	91	100	147	202	74	137	227	110
	34	176	--	--	--	--	--	--	--	--

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Report No.: 4929588.00-33

Report Date: 2024-11-13

	Item TPE-2506									
	133	142	97	246	80	16	218	70	28	234
	62	148	--	--	--	--	--	--	--	--
3.	<input type="checkbox"/> Carton no. was not assigned.									

F. CRITICAL COMPONENT DATA N/A

	Component	Trademark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEIHANG	WH03	16 A, 250 V~	TUV Rh	Pass
2.	Power cord	WEIHANG	H05RN-F	3G1.0 mm ²	TUV Rh	Pass
3.	Thermostat	XINDA	KST820	250 V~, 10 A, T250	TUV	Pass
4.	Thermal link	QL	QLF235	10 A, 250 V~, Tf:240 °C	TUV SUD	Pass
5.	Heating element 1	Not identified	Not identified	220-240 V, 1000 W	Test with appliance	Pass
6.	Heating element 2	Not identified	Not identified	220-240 V, 1500 W	Test with appliance	Pass
7.	Internal wire	SHUANGHONG	3122	200 °C, 300 V, 16/18/22AWG	Test with appliance/UL	Pass
8.	Wire connector	Not identified	CE2	Not identified	Test with appliance	Pass

Remark: Above components are tested against CDF under SGS test report#: NBES210300138003-M2.

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G. PICTURES

Item TPE-2501

1. Outer carton view

2. Shipping mark

3. Side mark

4. Barcode on outer carton

5. Outer carton packaging

6. Gift box

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7. Gift box view



8. Gift box view



9. Gift box view



10. Gift box details



11. Gift box details



12. Gift box details

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13. Gift box details

14. Gift box details



15. Gift box details

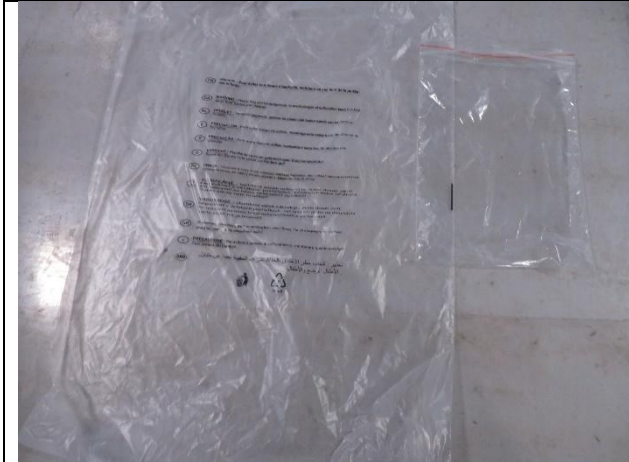
16. Gift box details



17. Packaging

18. Packaging

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19. Plastic bag



20. All parts



21. Instruction manual



22. Leaflet



23. Accessories



24. Product

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25. Product view



26. Product view



27. Product view



28. Product view



29. Product view



30. Product view

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31. Product details



32. Product details



33. Product details



34. Product details



35. Product details



36. Product details

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37. Product details



38. Product details



39. Product details



40. Product details



41. Product details



42. Product details

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43. Product details



44. Product details



45. Product details



46. Rating label



47. Plug



48. Power cord

Item TPE-2506

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<p>49. Outer carton view</p>	<p>50. Shipping mark</p>
	
<p>51. Side mark</p>	<p>52. Barcode on outer carton</p>
	
<p>53. Outer carton packaging</p>	<p>54. Gift box</p>

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55. Gift box view



56. Gift box view



57. Gift box view



58. Gift box details

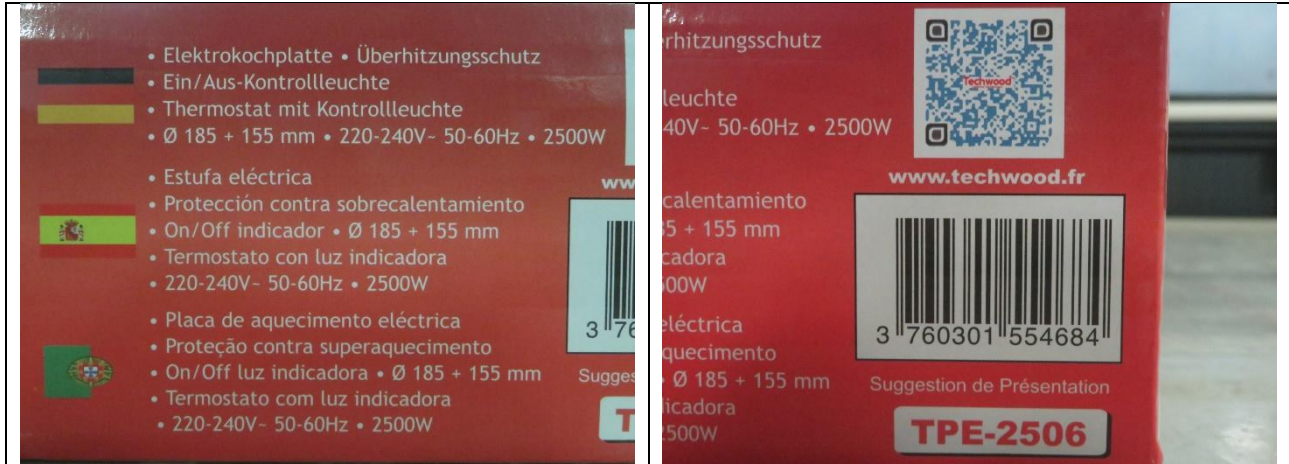


59. Gift box details



60. Gift box details

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61. Gift box details

62. Gift box details



63. Gift box details

64. Gift box details



65. Packaging

66. Packaging

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73. Product view



74. Product view



75. Product view



76. Product view



77. Product view



78. Product view

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79. Product details



80. Product details



81. Product details



82. Product details



83. Product details



84. Product details

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85. Product details



86. Product details



87. Product details



88. Product details



89. Product details



90. Product details

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91. Product details



92. Product details



93. Product details



94. Rating label

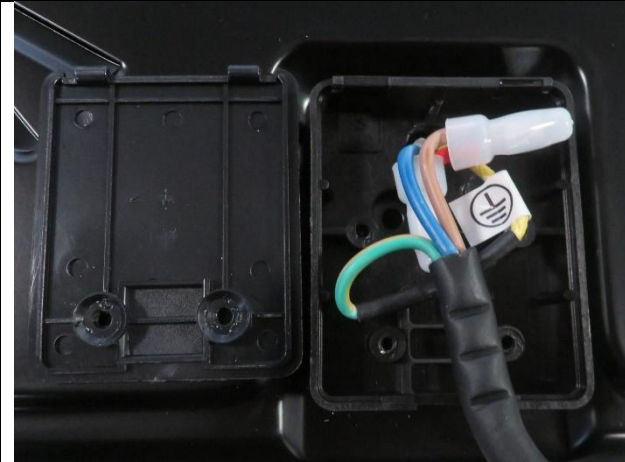


95. Plug

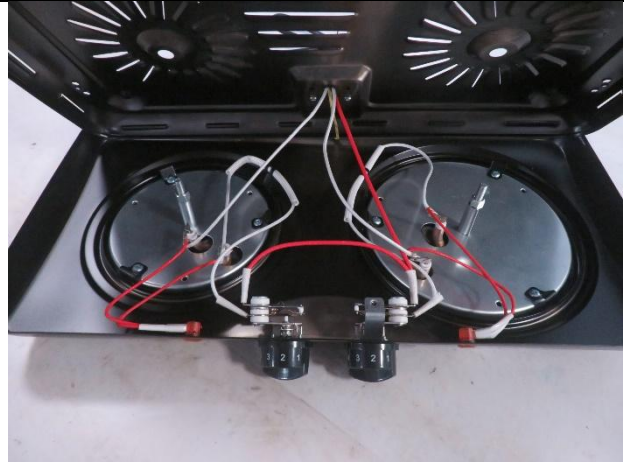


96. Power cord

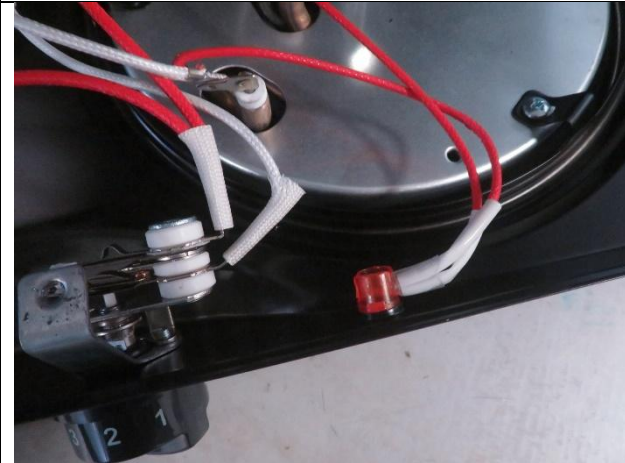
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97. Product inner view



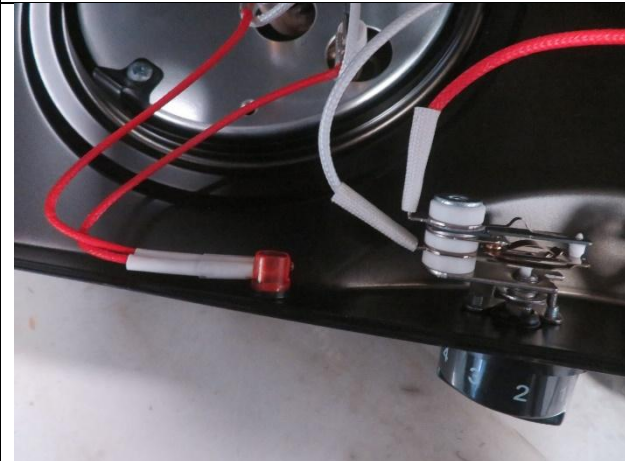
98. Product inner view



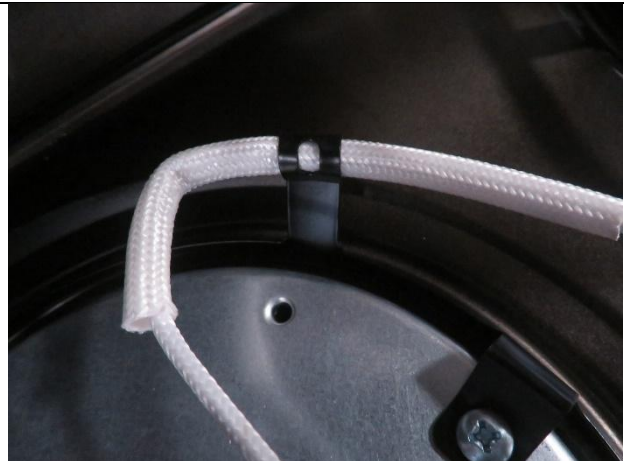
99. Product inner view



100. Product inner view



101. Product inner view



102. Product inner view

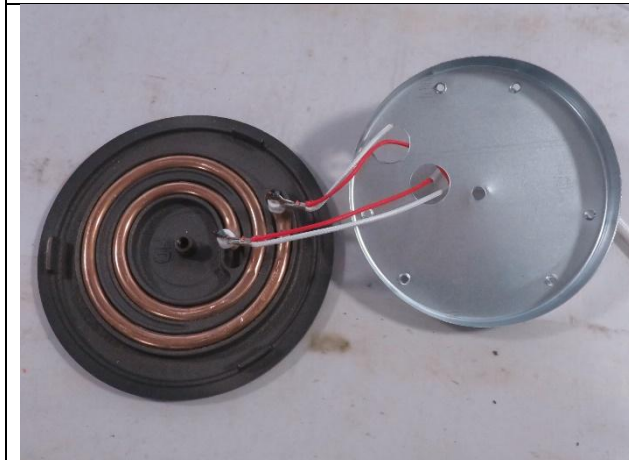
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103. Product inner view



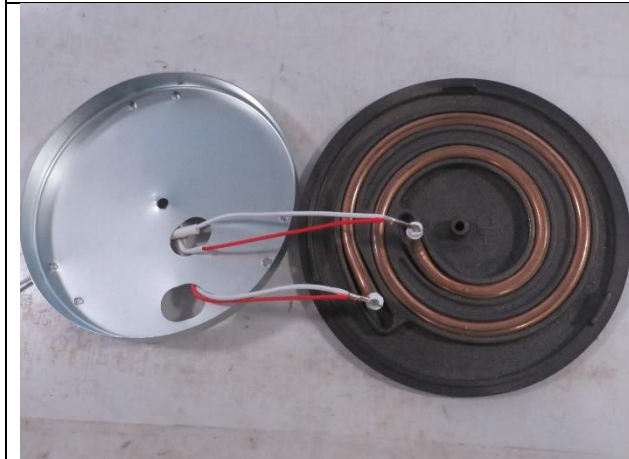
104. Product inner view



105. Heating element



106. Heating element



107. Heating element



108. Heating element

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109. Thermostat



110. Thermal link

On-site test



111. Smell test



112. Hi-pot test



113. Earth resistance measurement



114. Function test

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115. Function test



116. Thermal link function test



117. Endurance test



118. Power cord length measurement



119. Application test



120. Application test

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121. Strain relief test



122. Stability test



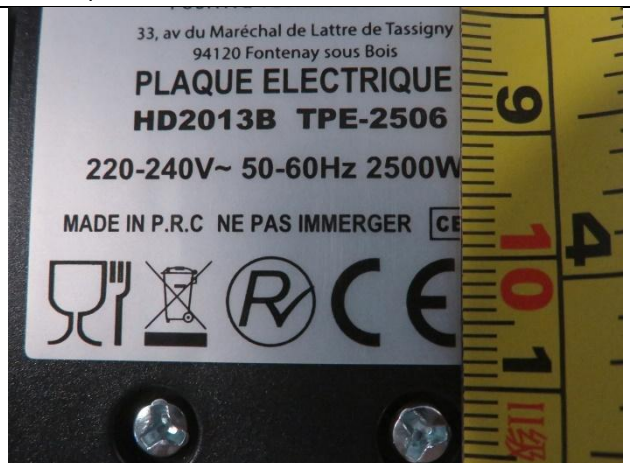
123. Rub test



124. Tape test



125. Hot surface symbol measurement



126. CE/WEEE mark measurement

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127. Barcode scanning test



128. QR code scanning test

Defects



129. Poor stuck of rating label



130. Scratched mark on the housing




131. Dirty stain on the housing



132. Dirty stain on the housing

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	/
<p>133. Dent mark on the heating plate</p>	<p>134. No photo</p>

- END OF REPORT -

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