



Report No.: 4903920.00-15

Report Date: 2023-06-01

# Inspection report


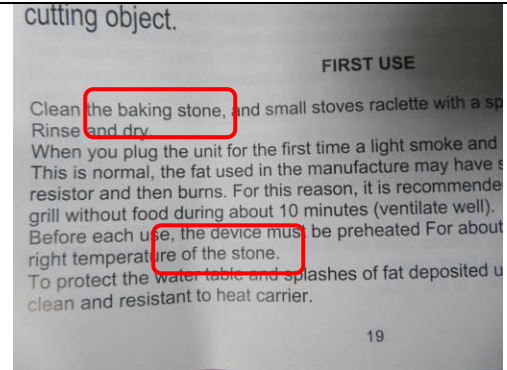
Client:	Sotech	Tel:	334 8345 4732	Fax:	--
Attn:	Alain / Michele	Supplier:	J. MULCHAND & SONS LTD.		
Inspection Date:	2023-05-31	<input type="checkbox"/> 1 <sup>st</sup> /2 <sup>nd</sup> Re-inspection (Previous Report No. )			
Product Description:	2 Persons Raclette Grill				
Manufacturer Name:	Ningbo Weijie Electrical Appliance Co., Ltd.				
Manufacturer Location:	Tannan Village, Tianyuan, Zhouxiang Town, Cixi City, Zhejiang, China				
Manufacturer Contact:	HELENA				
Service Required:	<input checked="" type="checkbox"/> <b>FRI</b> (Final Random Inspection)	<input type="checkbox"/> <b>DPI</b> (During Production Inspection)	<input checked="" type="checkbox"/> <b>On-site CC</b>		



P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2022151 (81960)	TRD-200	14280 pcs	10000 pcs	France	1667 ctns	10000 pcs	100%	100%	88 pcs
			4280 pcs	France	714 ctns	4280 pcs	100%	100%	37 pcs
<b>Total:</b>		<b>14280 pcs</b>	<b>14280 pcs</b>	<b>France</b>	<b>2381 ctns</b>	<b>14280 pcs</b>	<b>100%</b>	<b>100%</b>	<b>125 pcs</b>

<b>INSPECTION RESULT:</b>	<input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b> (if Fail or Pending) due to remarks of: <b>N/A</b>
<b>ON-SITE CC (Construction check) INFORMATION:</b>	<input type="checkbox"/> <b>N/A</b> <input checked="" type="checkbox"/> The On-site CC for this item was performed on <u>2023-05-31</u> as per our report no. <u>4903920.00-14</u> with the result - <input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b>

A-1): AQL and Defects Finding					
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list	Sample Size:	125	125	125
Defect Description					
For item TRD-200, Sample size 125 pcs:					
- Chipped on product.				1	
- Scratch mark on heating plate.					3
- Flow mark on product.					2
- Scratch mark on product.					1
- Dirty stain on product.					1
<b>Total Found:</b>			<b>0</b>	<b>1</b>	<b>7</b>
<b>Max. Allowed:</b>			<b>0</b>	<b>7</b>	<b>10</b>

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A-2): Remarks and Comments		
	Please confirm	Status
1	<p>The actual product's baking plate is made of metal material, but it is described as baking stone in the actual instruction manual. (It's the same as the previous inspection report).</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>The actual product</p> </div> <div style="text-align: center;">  <p>The actual instruction manual</p> </div> </div>	Information
2	The production code "SIV-783" was found on product, gift box and outer cartons.	Information
3	The LVD test report and CDF was provided by the factory for critical components check.	Information
4	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
5	The spare parts mentioned in client's PO were not ready at time of this inspection.	Information

Inspected by	:	Jack LIU	Signature	:	
Reviewed by	:	Sanky Liu	Signature	:	

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**B. Quantity/Specification/Product requirement verification**

**B-1) Check inspection lot size against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-2) Check product description/ colour /style against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-3) Packing material:**

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3-ply (single wall) <input checked="" type="checkbox"/> 5-ply (double wall) <input type="checkbox"/> 7-ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

**B-4) Packaging information:**

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L	W	H		
Gift box	1 pc	31.5	11.2	11.1	0.853	0.946
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6 pcs	33.6	34.5	23.9	5.68	6.01

**B-5) Barcode check:**

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)						
1.	Barcode scanning performed on (S-1): 5 pcs					
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail					
	Barcode scanner brand and model number: SYMBOL/LS4208					
3.	Barcode number:					
	TRD-200	<input checked="" type="checkbox"/> on gift box:	3760301554998	<input checked="" type="checkbox"/> on carton:	3760301554998	
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement:					
	<input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A					

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**B-6) Shipping marks:**  N/A

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

**B-7) Color / style / material Conform to Golden Sample:**

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

**C. ON-SITE CHECKING**

Test performed	Sample size	Result	Comments
Hi-pot check	125 pcs	Pass	1,500Vac 5mA for 2sec, no breakdown
Earth resistance check	125 pcs	Pass	25A, R <= 0.1Ω
Basic function check	125 pcs	Pass	230V~ 50Hz, switch on/off
Smell check	125 pcs	Pass	No abnormal smell or irritating odor
Full function / Assembly check	20 pcs	Pass	Check full function against package artwork information
Input power consumption check	20 pcs	Pass	413-439W at 230V~ 50Hz
Internal check	5 pcs	Pass	Check internal workmanship
Endurance check	5 pcs	Pass	4 hours duration
Stability check	2 pcs	Pass	15° inclined plane, no overturn.
Strain relief check	2 pcs	Pass	30N, 25 times, displacement <= 2 mm
Rub check	2 pcs	Pass	Rub 15s with water and then 15s with hexane
Tape check	2 pcs	Pass	3M 810# tape
Application check	2 pcs	Pass	Actual use
Power cord length measurement	5 pcs	Pass	88-89cm (Spec.: 80cm, not included plug)
Temperature check at heating plate	5 pcs	Reference	221-247°C at 230V~ 50Hz (for reference only)

**D. OTHER INFORMATION**

	Please note																																																												
1.	49 cartons were randomly sampled from the batch of above item subjected for inspection																																																												
2.	<input checked="" type="checkbox"/> Selected carton number: <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="10">For XXX/1667:</td> </tr> <tr> <td>944</td><td>791</td><td>1006</td><td>363</td><td>1143</td><td>885</td><td>1029</td><td>907</td><td>5</td><td>981</td> </tr> <tr> <td>325</td><td>302</td><td>1126</td><td>1093</td><td>1620</td><td>63</td><td>461</td><td>1165</td><td>1041</td><td>446</td> </tr> <tr> <td>296</td><td>103</td><td>505</td><td>522</td><td>409</td><td>965</td><td>1446</td><td>1583</td><td>1346</td><td>1067</td> </tr> <tr> <td>182</td><td>629</td><td>747</td><td>884</td><td>/</td><td>/</td><td>/</td><td>/</td><td>/</td><td>/</td> </tr> <tr> <td colspan="10">For XXX/714:</td> </tr> </table>	For XXX/1667:										944	791	1006	363	1143	885	1029	907	5	981	325	302	1126	1093	1620	63	461	1165	1041	446	296	103	505	522	409	965	1446	1583	1346	1067	182	629	747	884	/	/	/	/	/	/	For XXX/714:									
For XXX/1667:																																																													
944	791	1006	363	1143	885	1029	907	5	981																																																				
325	302	1126	1093	1620	63	461	1165	1041	446																																																				
296	103	505	522	409	965	1446	1583	1346	1067																																																				
182	629	747	884	/	/	/	/	/	/																																																				
For XXX/714:																																																													

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	204	55	681	130	226	198	21	405	342	260
	133	531	310	492	620	/	/	/	/	/
3.	<input type="checkbox"/> Carton no. was not assigned.									

**E. CRITICAL COMPONENT DATA**

	Component	Trade Mark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEI HANG	WH-04	16A 250V	TUV R	Pass
2.	Power Cord	WEI HANG	H05RN-F	3G0.75mm <sup>2</sup>	TUV R	Pass
3.	Switch	ZX	KCD1-B2	10(6)A 250V~ T105	TUV R	Pass
4.	Heating element	Not identified	Not identified	220-240V 450W	Tested with appliance	Pass
5.	Internal wire	Shuang Hong	H05SJ-K	1x0.75mm <sup>2</sup> 180°C	VDE	Pass
6.	Wire connector	Heavy Power	CE2	Not identified	Tested with appliance (UL)	Pass

Remark: Above components are tested against CDF under TUV SUD test report#: 704012301209-00.

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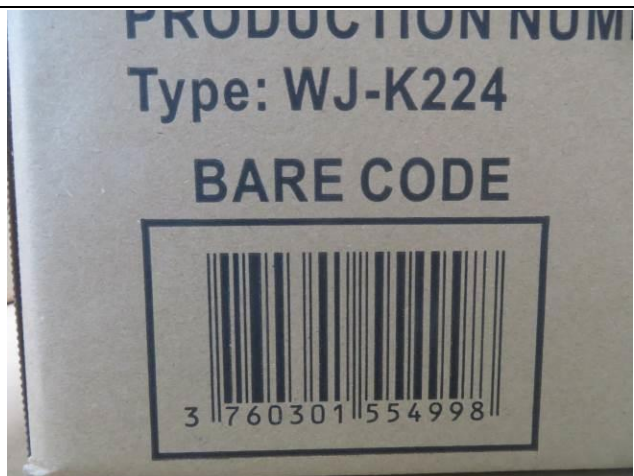
**F. PICTURES**

	
<p>1) Products stored at the factory</p>	<p>2) Outer carton view</p>
	
<p>3) Shipping mark</p>	<p>4) Side mark</p>
	
<p>5) Side mark (details)</p>	<p>6) Side mark (details)</p>

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7) Side mark (details)



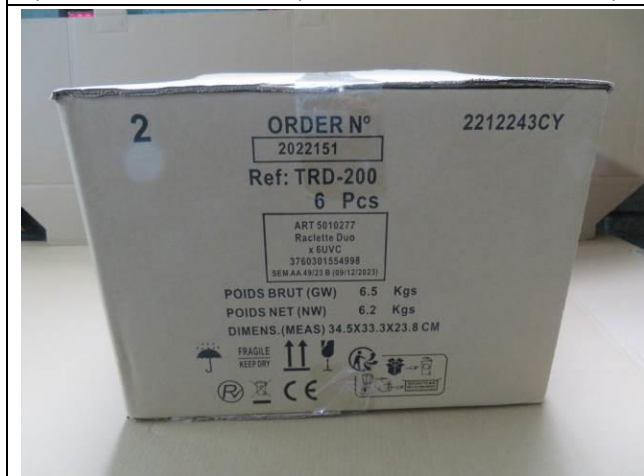
8) Barcode on outer carton



9) Outer carton view (for carton number xxx/714)



10) Shipping mark (for carton number xxx/714)



11) Side mark (for carton number xxx/714)

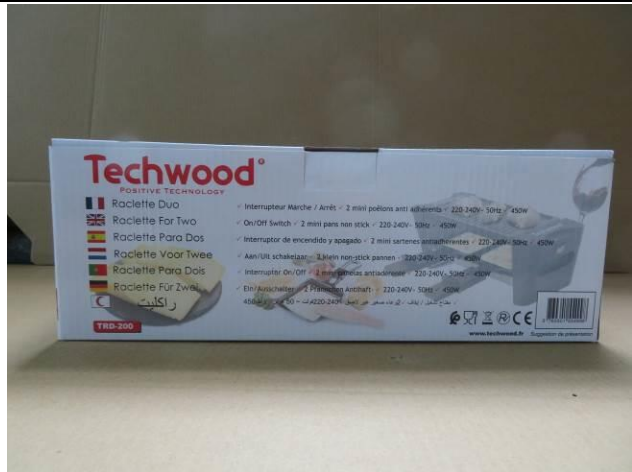


12) Packing details

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13) Gift box view



14) Marking on gift box



15) Marking on gift box



16) Marking on gift box



17) Marking on gift box



18) Marking on gift box

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19) Marking on gift box



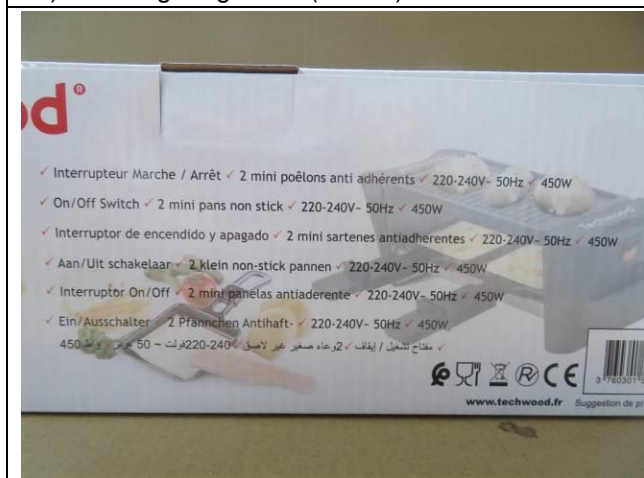
20) Marking on gift box (details)



21) Marking on gift box (details)



22) Marking on gift box (details)



23) Marking on gift box (details)

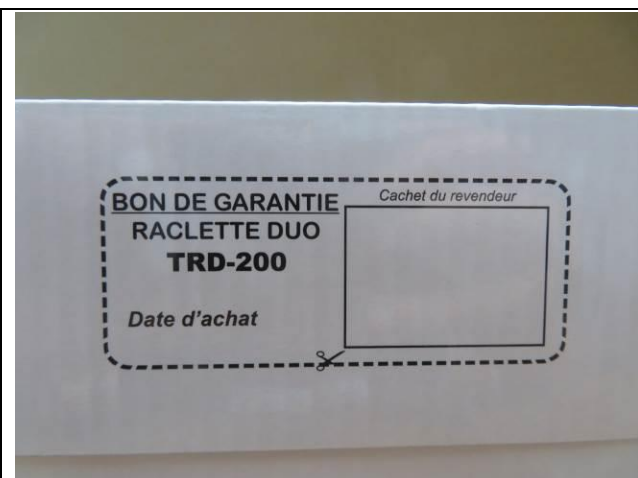


24) Marking on gift box (details)

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25) Marking on gift box (details)



26) Marking on gift box (details)



27) Marking on gift box (details)



28) Marking on gift box (details)



29) Marking on gift box (details)



30) Barcode on gift box

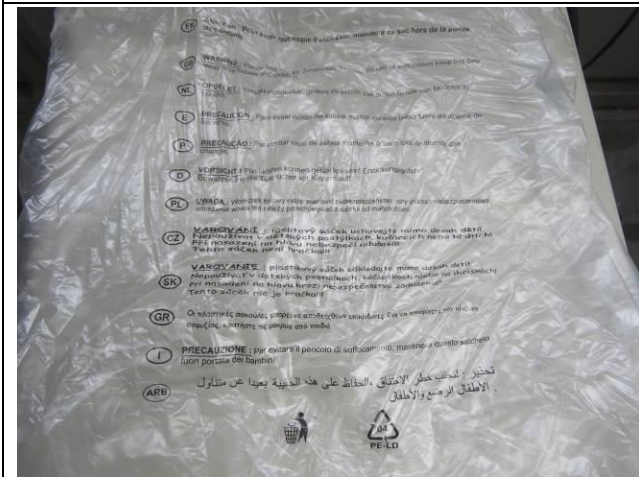
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31) Packing details



32) Packing details



33) Warnings on poly bag



34) Recycle marks on poly bag

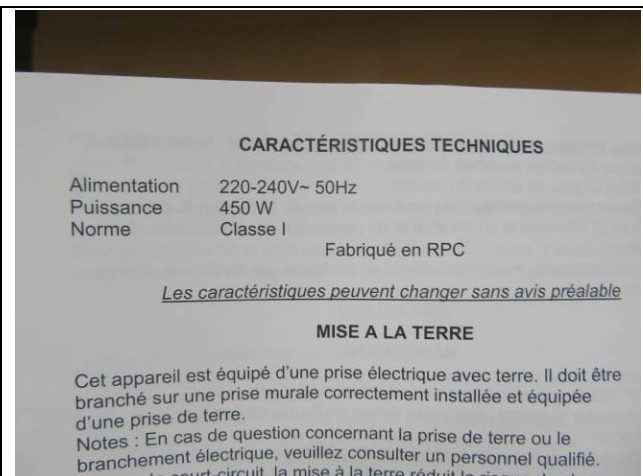
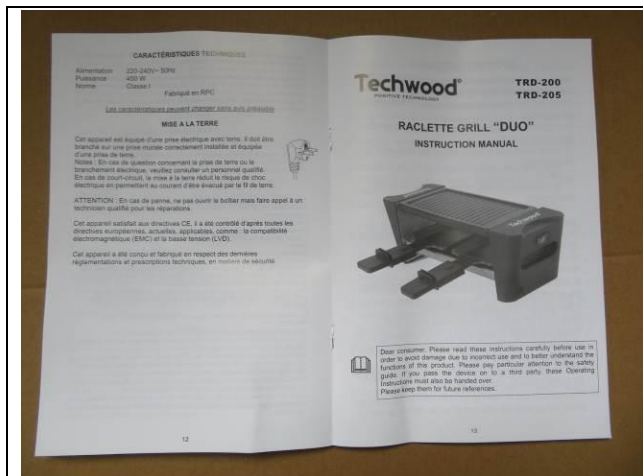


35) Product view



36) Instruction manual

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37) Instruction manual

38) Instruction manual



39) Accessories

40) Accessories



41) Product view

42) Product view

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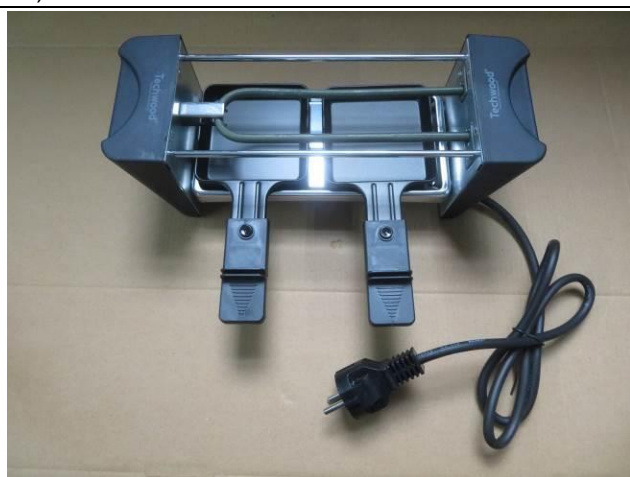
43) Product view



44) Product view



45) Product view



46) Product view



47) Product view



48) Product view

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49) Product view (details)



50) Product view (details)



51) Product view (details)



52) Product view (details)



53) Marking on product



54) Marking on product

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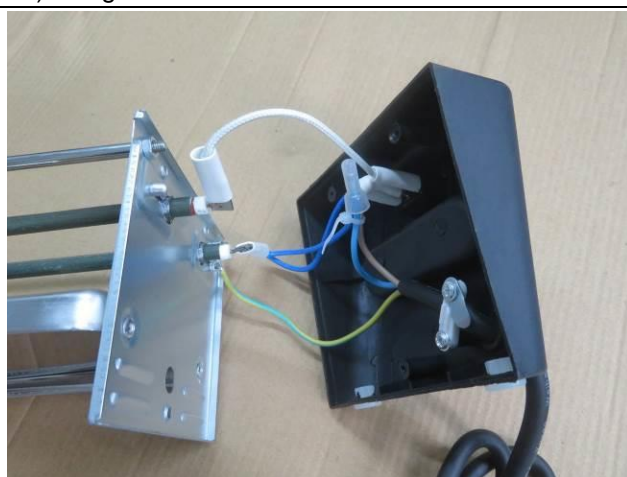
55) Rating label



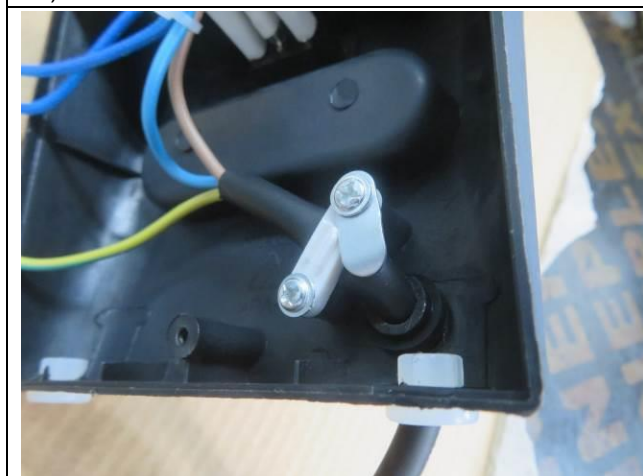
56) Plug



57) Power cord



58) Internal workmanship



59) Internal workmanship



60) Internal workmanship

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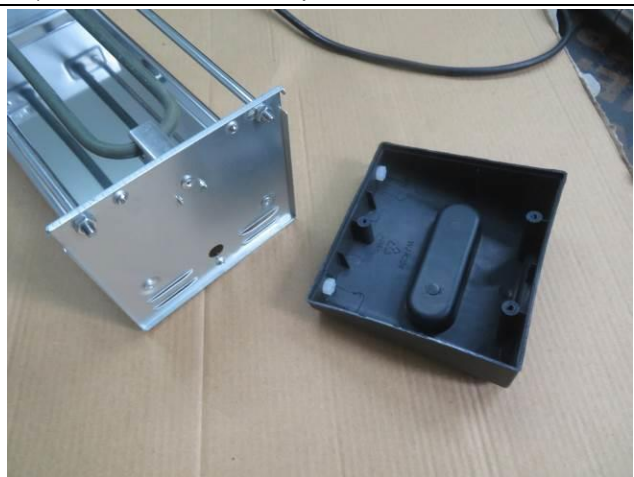
61) Internal workmanship



62) Internal workmanship



63) Internal workmanship



64) Internal workmanship

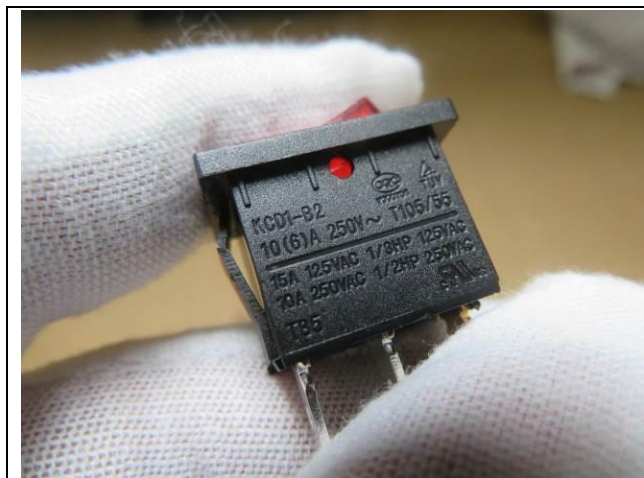


65) Wire connector



66) Switch

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67) Switch



68) Heating element



69) Internal wire



70) Smell check



71) CE marking height



72) WEEE marking height

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73) Power cord length



74) Power cord length



75) Endurance check



76) Temperature measurement



77) Temperature measurement



78) Hi-pot check & Earth continuity check

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79) Hi-pot check & Earth continuity check



80) Function check & Input power consumption



81) Function check & Input power consumption



82) Function check & Input power consumption



83) Strain relief check



84) Stability check

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85) Rub check



86) Tape check



87) Coating adhesion check



88) Coating adhesion check



89) Application check (before)



90) Application check (before)

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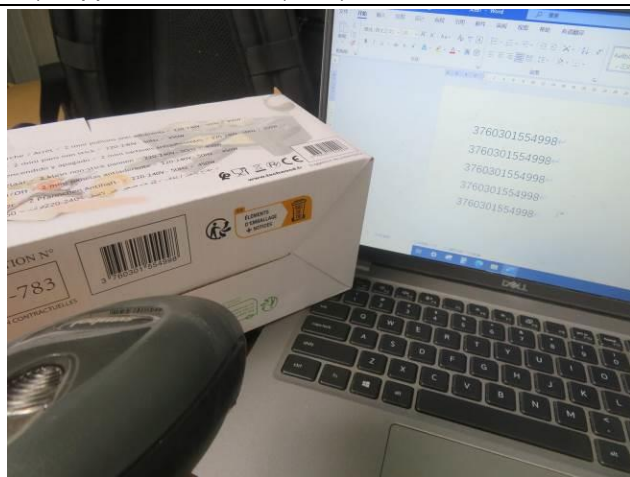
91) Application check (after)



92) Application check (after)



93) QR code scanning check



94) Barcode scanning check



95) Major - Chipped on product



96) Minor - Scratch mark on heating plate

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<p>97) Minor - Scratch mark on heating plate</p>	<p>98) Minor - Scratch mark on heating plate</p>
	
<p>99) Minor - Flow mark on product</p>	<p>100) Minor - Flow mark on product</p>
	
<p>101) Minor - Scratch mark on product</p>	<p>102) Minor - Dirty stain on product</p>

**-END OF REPORT-**

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