



Report No.: 4902660.00-2

Report Date: 2023-04-27

Inspection report

Client:	Sotech	Tel:	334 8345 4732	Fax:	--
Attn:	Alain / Michele	Supplier:	--		
Inspection Date:	2023-04-26	<input type="checkbox"/> 1 st / 2 nd Re-inspection (Previous Report No.)			
Product Description:	2 Persons Raclette Grill				
Manufacturer Name:	Ningbo Weijie Electrical Appliance Co., Ltd.				
Manufacturer Location:	Tannan Village, Tianyuan, Zhouxiang Town, Cixi City, Zhejiang, China				
Manufacturer Contact:	HELENA				
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)	<input type="checkbox"/> DPI (During Production Inspection)	<input checked="" type="checkbox"/> On-site CC		


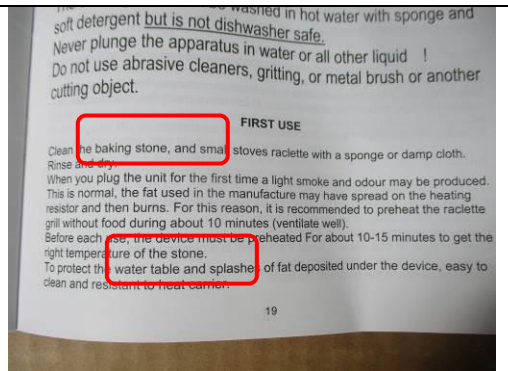
P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2022152 - 81961	TRD-205	10000 pcs	10000 pcs	France	1667 ctns	10000 pcs	100%	100%	88 pcs
2022152 - 81961	TRD-205	4280 pcs	4280 pcs	France	714 ctns	4280 pcs	100%	100%	37 pcs
Total:		14280 pcs	14280 pcs	France	2381 ctns	14280 pcs	100%	100%	125 pcs

INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to remarks of: N/A
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on <u>2023-04-26</u> as per our report no. <u>4902660.00-1</u> with the result - <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING

A-1): AQL and Defects Finding

Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1		Nonconformity (defective)			
Inspection Plan:	Single sampling plans for normal Inspection	Critical	Major	Minor	
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list <input checked="" type="checkbox"/> general check list	Sample Size:	125	125	125
Defect Description					
Scratch mark on surface				6	
Un even of the unit			2		
Poor painting of the grill				1	
Poor painting of the grill			1		
Total Found:		0	3	7	
Max. Allowed:		0	7	10	

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A-2): Remarks and Comments		
	Please confirm	Status
1	<p>The actual product's baking plate is made of metal material, but it is described as baking stone in the actual instruction manual. (It's the same as the previous inspection report).</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>The actual product</p> </div> <div style="text-align: center;">  <p>The actual instruction manual</p> </div> </div>	Information
2	The production code "SIV-783" was found on product, gift box and outer cartons.	Information
3	The LVD test report and CDF was provided by the factory for critical components check.	Information
4	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
5	The instruction manual didn't packed into a poly bag.	Information
6	The spare parts mentioned in client's PO were not ready at time of this inspection.	Information

Inspected by	:	Richard ZHONG	Signature	:	<i>Richard Zhong</i>
Reviewed by	:	Sanky Liu	Signature	:	<i>Sanky Liu</i>

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ colour /style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material:

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3-ply (single wall) <input checked="" type="checkbox"/> 5-ply (double wall) <input type="checkbox"/> 7-ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

B-4) Packaging information:

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L	W	H		
Gift box	1 pc	31.5	11.0	11.0	0.824	0.946
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6 pcs	34	34	23.8	5.676	6.03

B-5) Barcode check:

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)						
1.	Barcode scanning performed on (S-1): 5 pcs					
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail					
	Barcode scanner brand and model number: SZI-848					
3.	Barcode number:					
	TRD-205	<input checked="" type="checkbox"/> on gift box:	3760301555001	<input checked="" type="checkbox"/> on carton:	3760301555001	
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement:					
	<input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A					

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B-6) Shipping marks: N/A

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

B-7) Color / style / material Conform to Golden Sample:

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
Hi-pot check	125 pcs	Pass	1,500Vac 5mA for 2sec, no breakdown
Earth resistance check	125 pcs	Pass	25A, R <= 0.1Ω
Basic function check	125 pcs	Pass	230V~ 50Hz, switch on/off
Smell check	125 pcs	Pass	No abnormal smell or irritating odor
Full function / Assembly check	20 pcs	Pass	Check full function against package artwork information
Input power consumption check	20 pcs	Pass	423-443W at 230V~ 50Hz
Internal check	5 pcs	Pass	Check internal workmanship
Endurance check	5 pcs	Pass	4 hours duration
Stability check	2 pcs	Pass	15° inclined plane, no overturn.
Strain relief check	2 pcs	Pass	30N, 25 times, displacement <= 2 mm
Rub check	2 pcs	Pass	Rub 15s with water and then 15s with hexane
Tape check	2 pcs	Pass	3M 810# tape
Application check	2 pcs	Pass	Actual use
Power cord length measurement	5 pcs	Pass	86-87cm (Spec.: 80cm, not included plug)
Temperature check at heating plate	5 pcs	Reference	222-256°C at 230V~ 50Hz (for reference only)

D. OTHER INFORMATION

	Please note																																																												
1.	50 cartons were randomly sampled from the batch of above item subjected for inspection																																																												
2.	<input checked="" type="checkbox"/> Selected carton number: <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="10">For item with 1667 ctns</th> </tr> <tr> <td>1587</td><td>850</td><td>1222</td><td>1100</td><td>1500</td><td>1550</td><td>1250</td><td>900</td><td>500</td><td>256</td> </tr> <tr> <td>1350</td><td>1400</td><td>1300</td><td>1706</td><td>1200</td><td>600</td><td>500</td><td>460</td><td>333</td><td>800</td> </tr> <tr> <td>666</td><td>300</td><td>111</td><td>150</td><td>555</td><td>55</td><td>100</td><td>808</td><td>487</td><td>1510</td> </tr> <tr> <th colspan="10">For item with 714 ctns</th> </tr> <tr> <td>692</td><td>600</td><td>100</td><td>150</td><td>574</td><td>225</td><td>200</td><td>642</td><td>250</td><td>500</td> </tr> </table>	For item with 1667 ctns										1587	850	1222	1100	1500	1550	1250	900	500	256	1350	1400	1300	1706	1200	600	500	460	333	800	666	300	111	150	555	55	100	808	487	1510	For item with 714 ctns										692	600	100	150	574	225	200	642	250	500
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	450	124	440	50	300	700	165	430	512	441
3.	<input type="checkbox"/> Carton no. was not assigned.									

E. CRITICAL COMPONENT DATA

	Component	Trade Mark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEI HANG	WH-04	16A 250V	TUV R	Pass
2.	Power Cord	WEI HANG	H05RN-F	3G0.75mm2	TUV R	Pass
3.	Switch	PINGYI	KCD3-1121N	6(4)A 250V~ T105	TUV R	Pass
4.	Heating element	Not identified	Not identified	220-240V 450W	Tested with appliance	Pass
5.	Internal wire	Shuang Hong	H05SJ-K	1x0.75mm ² 180°C	VDE	Pass
6.	Wire connector	Heavy Power	CE2	Not identified	Tested with appliance (UL)	Pass

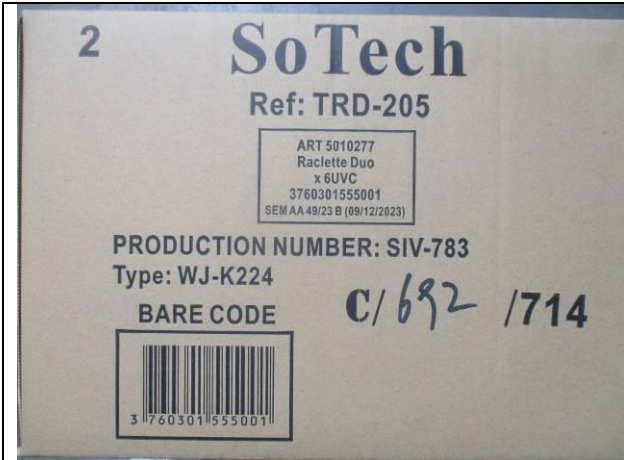
Remark: Above components are tested against CDF under TUV SUD test report#: 704012301209-00 dated on 2023-03-13.

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F. PICTURES

	
<p>1). Product in warehouse</p>	<p>2). Master carton</p>
 <p>1</p> <p>SoTech Ref: TRD-205</p> <p>ART 5010277 Raclette Duo x 6UVC 3760301555001 SEM AA 40/23 A (04/10/2023)</p> <p>PRODUCTION NUMBER: SIV-783 Type: WJ-K224</p> <p>BARE CODE C/ 1587 /1667</p>  <p>3 760301 555001</p>	 <p>1</p> <p>ORDER N° 2022152 2212242CY</p> <p>Ref: TRD-205 6 Pcs</p> <p>ART 5010277 Raclette Duo x 6UVC 3760301555001 SEM AA 40/23 A (04/10/2023)</p> <p>POIDS BRUT (GW) 6.5 Kgs POIDS NET (NW) 6.2 Kgs DIMENS.(MEAS) 34.5X33.3X23.8 CM</p> <p>FRAGILE KEEP DRY</p>  <p>CE</p>
<p>3). Shipping mark -1</p>	<p>4). Shipping mark -1</p>
 <p>PRODUCTION NUMBER</p> <p>Type: WJ-K224</p> <p>BARE CODE</p>  <p>3 760301 555001</p>	
<p>5). Barcode</p>	<p>6). Master carton</p>

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7). Shipping mark -2

8). Side mark -2



9). Open view

10). Gift box



11). Gift box

12). Gift box

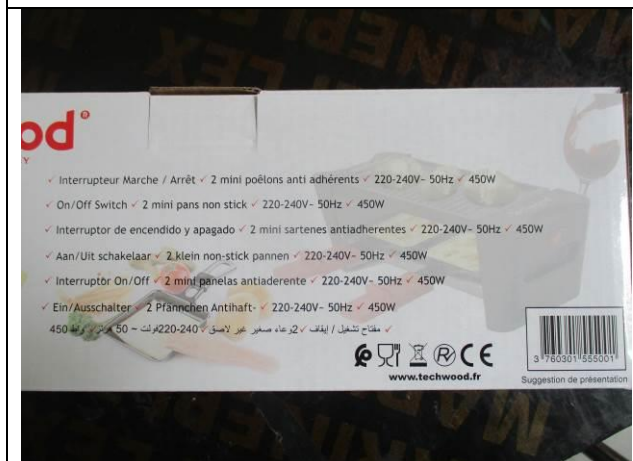
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13). Gift box



14). Details



15). Details



16). Barcode



17). Details



18). Barcode

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19). QR code



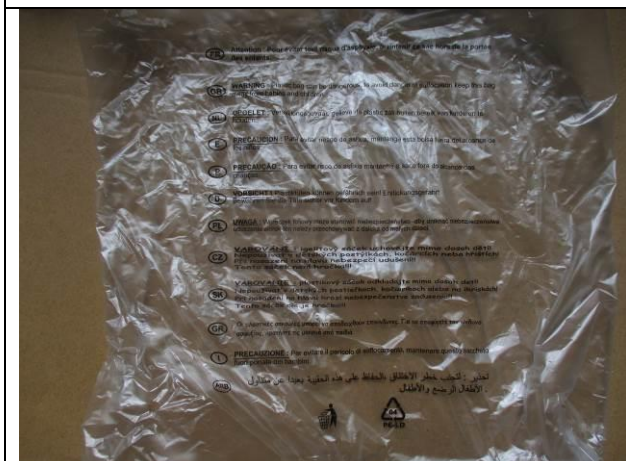
20). Open view1



21). Package



22). IM



23). Poly bag



24). All parts

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25). Small pan



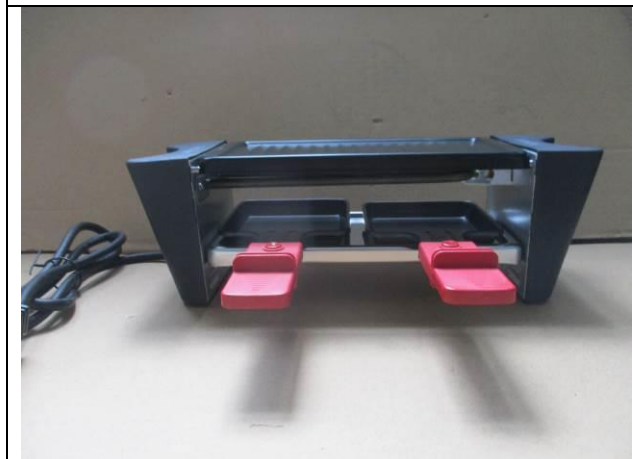
26). Small pan



27). Grill



28). Product view



29). Product view



30). Product view

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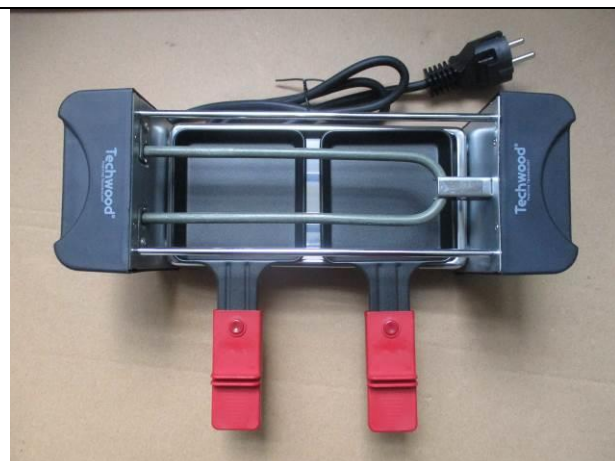
31). Product view



32). Product view



33). Product view



34). Product view







35). Product view



36). Logo

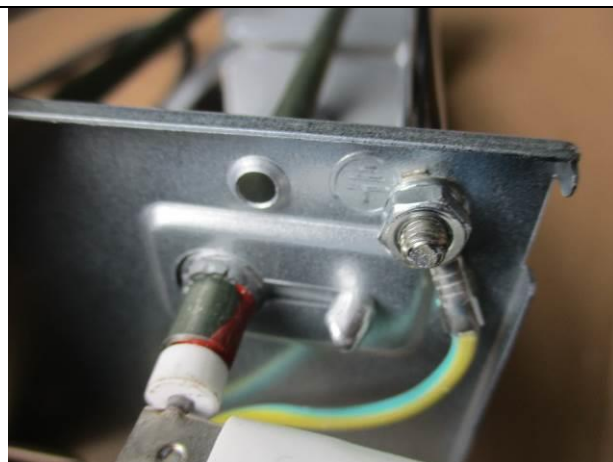
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<p>37). Switch</p>	<p>38). Rating label</p>
	
<p>39). Plug</p>	<p>40). Power cord</p>
	
<p>41). Details</p>	<p>42). Details</p>

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43). Cord anchorage



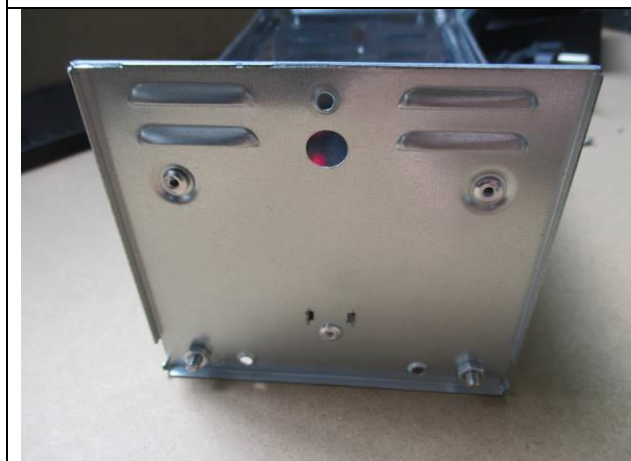
44). Earthed marking



45). Internal view



46). Internal view

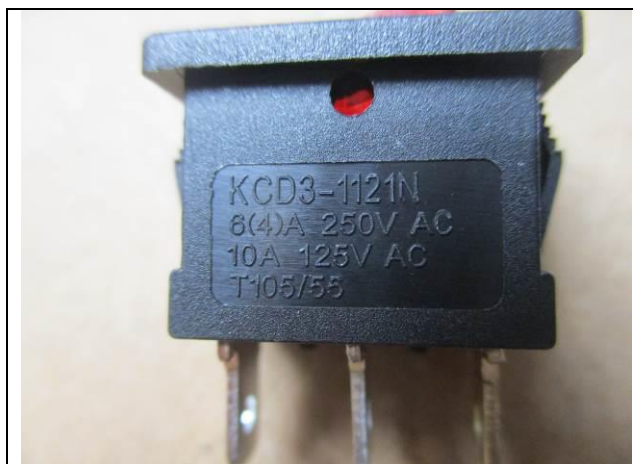


47). Internal view



48). End closer

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49). Switch



50). Switch



51). Internal wire



52). Internal wire



53). Endurance and temperature check



54). Temperature check

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55). Application check



56). Application check



57). Smell check



58). Cable length check



59). Hi-pot test



60). Hi-pot test

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61). Input power consumption



62). Input power consumption



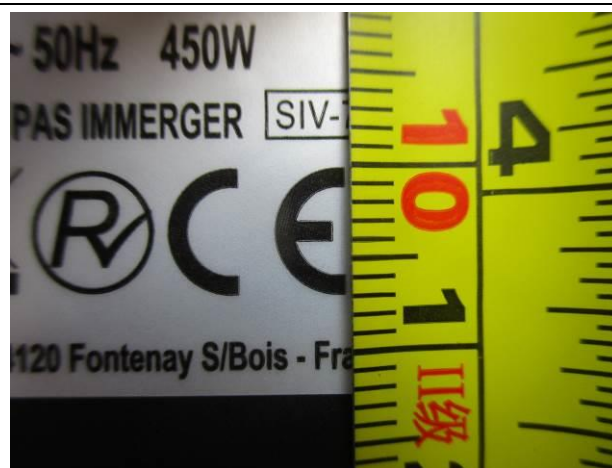
63). Strain relief test



64). Stability check



65). Rubbing test



66). CE and WEEE height check

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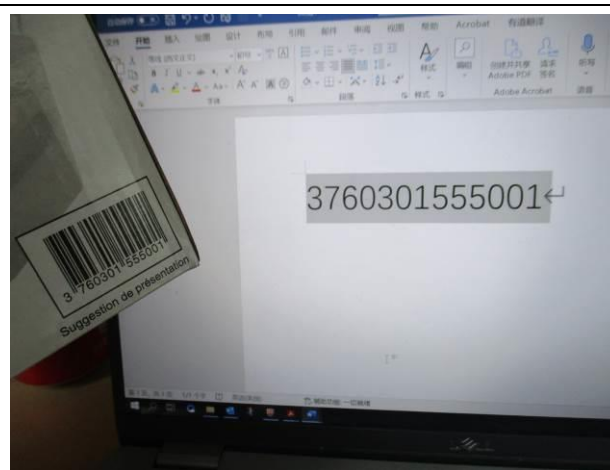
67). CE and WEEE height check



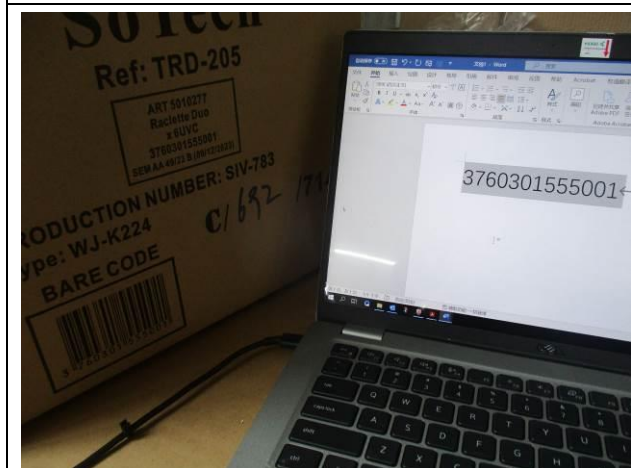
68). CE and WEEE height check



69). CE and WEEE height check



70). Barcode scan check



71). Barcode scan check

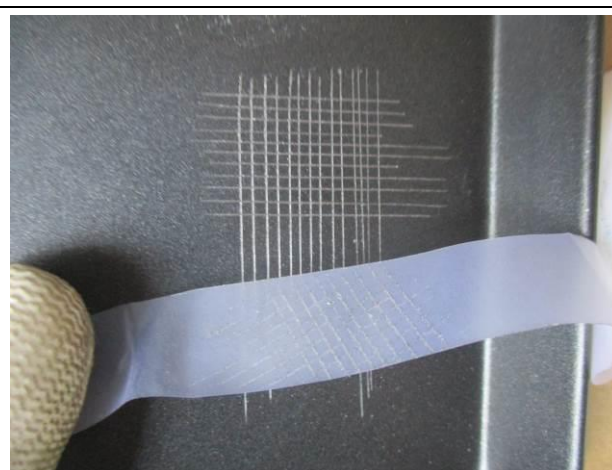


72). QR code scan check

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73). Tape test



74). Paint adhesion test



75). Scratch mark on surface



76). Scratch mark on surface



77). Un even of the unit



78). Scratch mark on surface

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79). Un even of the unit



80). Poor painting of the grill



81). Scratch mark on grill



82). Scratch mark on surface



83). Scratch mark on surface



84). Poor painting of the grill

-END OF REPORT-

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