



Report No.: 4901247.00-32

Report Date: 2023-04-12

# Inspection report

Client:	Sotech	Tel:	334 8345 4732	Fax:	--
Attn:	Alain / Michele	Supplier:	J. MULCHAND & SONS LTD.		
Inspection Date:	2023-04-11	<input type="checkbox"/> 1 <sup>st</sup> /2 <sup>nd</sup> Re-inspection (Previous Report No. )			
Product Description:	2 Persons Raclette Grill				
Manufacturer Name:	Ningbo Weijie Electrical Appliance Co., Ltd.				
Manufacturer Location:	Tannan Village, Tianyuan, Zhouxiang Town, Cixi City, Zhejiang, China				
Manufacturer Contact:	HELENA				
Service Required:	<input checked="" type="checkbox"/> <b>FRI</b> (Final Random Inspection)	<input type="checkbox"/> <b>DPI</b> (During Production Inspection)	<input checked="" type="checkbox"/> <b>On-site CC</b>		


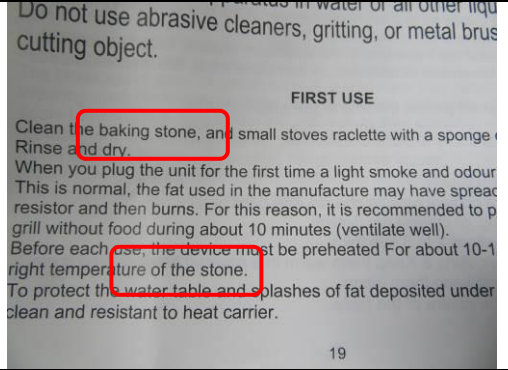
P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2022153 (81962)	TRD-200	5720 pcs	5720 pcs	France	954 ctns	5720 pcs	100%	100%	32 pcs
2022153 (81962)	TRD-205	8560 pcs	8560 pcs	France	1427 ctns	8560 pcs	100%	100%	48 pcs
<b>Total:</b>		<b>14280 pcs</b>	<b>14280 pcs</b>	<b>France</b>	<b>2381 ctns</b>	<b>14280 pcs</b>	<b>100%</b>	<b>100%</b>	<b>80 pcs</b>

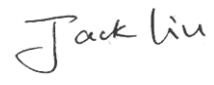

<b>INSPECTION RESULT:</b>	<input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b> (if Fail or Pending) due to remarks of: <b>N/A</b>
<b>ON-SITE CC (Construction check) INFORMATION:</b>	<input type="checkbox"/> <b>N/A</b> <input checked="" type="checkbox"/> The On-site CC for this item was performed on <b>2023-04-11</b> as per our report no. <b>4901247.00-31</b> with the result - <input checked="" type="checkbox"/> <b>PASS</b> <input type="checkbox"/> <b>FAIL</b> <input type="checkbox"/> <b>PENDING</b>

A-1): AQL and Defects Finding					
Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor
Inspection Level:	Fixed		AQL: Not Allowed	2.5	4.0
Inspection with:	<input type="checkbox"/> approved sample <input type="checkbox"/> specific check list	<input checked="" type="checkbox"/> general check list	Sample Size:	80	80
Defect Description					
For item TRD-200, Sample size 32 pcs:					
- Scratch mark on heating plate.					
					2
For item TRD-200, Sample size 48 pcs:					
- Scratch mark on heating plate.					
					1
- Scratch mark on the logo.					
					1
- Poor coating (color deviation) on heating plate.					
					1

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<b>Total Found:</b>	<b>0</b>	<b>0</b>	<b>5</b>
<b>Max. Allowed:</b>	<b>0</b>	<b>5</b>	<b>7</b>

A-2): Remarks and Comments		
	Please confirm	Status
1	<p>The actual product's baking plate is made of metal material, but it is described as baking stone in the actual instruction manual. (It's the same as the previous inspection report).</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>The actual product</p> </div> <div style="text-align: center;">  <p>The actual instruction manual</p> </div> </div>	Information
2	The production code "SIV-783" was found on product, gift box and outer cartons.	Information
3	The LVD test report and CDF was provided by the factory for critical components check.	Information
4	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
5	The spare parts mentioned in client's PO were not ready at time of this inspection.	Information

<b>Inspected by</b>	:	Jack LIU	<b>Signature</b>	:	
<b>Reviewed by</b>	:	Sanky Liu	<b>Signature</b>	:	

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**B. Quantity/Specification/Product requirement verification**

**B-1) Check inspection lot size against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-2) Check product description/ colour /style against:**

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others:please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

**B-3) Packing material:**

Export carton	New export carton	<input checked="" type="checkbox"/>
Fasting	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/>
Material	Ply of cardboard	<input type="checkbox"/> 3-ply (single wall) <input checked="" type="checkbox"/> 5-ply (double wall) <input type="checkbox"/> 7-ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

**B-4) Packaging information:**

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L	W	H		
Gift box	1 pc	31.5	11.0	11.0	0.816	0.936
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6 pcs	33.8	33.5	24.1	5.62	6.00

**B-5) Barcode check:**

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (no barcodes were found on product or packing.)					
1.	Barcode scanning performed on (S-1): 5 pcs				
2.	Barcode readability result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail				
	Barcode scanner brand and model number: SYMBOL/LS4208				
3.	Barcode number:				
	TRD-200	<input checked="" type="checkbox"/> on gift box:	3760301554998	<input checked="" type="checkbox"/> on carton:	3760301554998
	TRD-205	<input checked="" type="checkbox"/> on gift box:	3760301555001	<input checked="" type="checkbox"/> on carton:	3760301555001
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement:				
	<input type="checkbox"/> Conformed <input type="checkbox"/> Not conformed <input checked="" type="checkbox"/> N/A				

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**B-6) Shipping marks:**  N/A

For export carton	front side marks <input checked="" type="checkbox"/>	side marks <input checked="" type="checkbox"/>
For inner box	front side marks <input type="checkbox"/>	side marks <input type="checkbox"/>

**B-7) Color / style / material Conform to Golden Sample:**

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

**C. ON-SITE CHECKING**

Test performed	Sample size	Result	Comments
Hi-pot check	80 pcs	Pass	1,500Vac 5mA for 2sec, no breakdown
Earth resistance check	80 pcs	Pass	25A, R <= 0.1Ω
Basic function check	80 pcs	Pass	230V~ 50Hz, switch on/off
Smell check	80 pcs	Pass	No abnormal smell or irritating odor
Full function / Assembly check	20 pcs	Pass	Check full function against package artwork information
Input power consumption check	20 pcs	Pass	423-443W at 230V~ 50Hz
Internal check	5 pcs	Pass	Check internal workmanship
Endurance check	5 pcs	Pass	4 hours duration
Stability check	2 pcs	Pass	15° inclined plane, no overturn.
Strain relief check	2 pcs	Pass	30N, 25 times, displacement <= 2 mm
Rub check	2 pcs	Pass	Rub 15s with water and then 15s with hexane
Tape check	2 pcs	Pass	3M 810# tape
Application check	2 pcs	Pass	Actual use
Power cord length measurement	5 pcs	Pass	87-88cm (Spec.: 80cm, not included plug)
Temperature check at heating plate	5 pcs	Reference	244-252°C at 230V~ 50Hz (for reference only)

**D. OTHER INFORMATION**

	Please note									
1.	50 cartons were randomly sampled from the batch of above item subjected for inspection									
2.	<input checked="" type="checkbox"/> Selected carton number:									
	For item TRD-200:									
	421	888	507	817	438	766	71	204	361	275
	127	593	303	602	789	907	187	470	59	662
	For item TRD-205:									
	582	500	300	1368	411	1070	885	952	801	555

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	1250	1050	606	833	765	1027	1300	887	863	1079
	70	128	426	1100	27	620	1350	1121	640	977
3.	<input type="checkbox"/> Carton no. was not assigned.									

**E. CRITICAL COMPONENT DATA**

	Component	Trade Mark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEI HANG	WH-04	16A 250V	TUV R	Pass
2.	Power Cord	WEI HANG	H05RN-F	3G0.75mm2	TUV R	Pass
3.	Switch	PINGYI	KCD3-1121N	6(4)A 250V~ T105	TUV R	Pass
4.	Heating element	Not identified	Not identified	220-240V 450W	Tested with appliance	Pass
5.	Internal wire	Shuang Hong	H05SJ-K	1x0.75mm <sup>2</sup> 180°C	VDE	Pass
6.	Wire connector	Heavy Power	CE2	Not identified	Tested with appliance (UL)	Pass

Remark: Above components are tested against CDF under TUV SUD test report#: 704012301209-00.

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**F. PICTURES**

	
<p>1) Products stored at the factory</p>	<p>2) Products stored at the factory</p>
	
<p>3) Outer carton view for item TRD-200</p>	<p>4) Shipping mark</p>
	
<p>5) Side mark</p>	<p>6) Side mark (details)</p>

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7) Side mark (details)



8) Barcode on carton for item TRD-200



9) Packing details



10) Gift box view for item TRD-200



11) Gift box view



12) Gift box view

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13) Gift box view



14) Gift box view



15) Gift box view



16) Gift box view



17) Gift box view

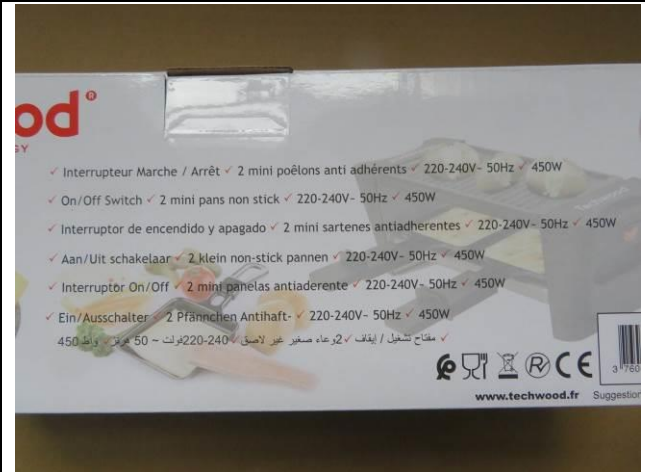


18) Gift box view

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19) Gift box view



20) Gift box view



21) Gift box view



22) Gift box view



23) Gift box view



24) Gift box view

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25) Gift box view



26) Gift box view



27) Gift box view for item TRD-200



28) Packing details

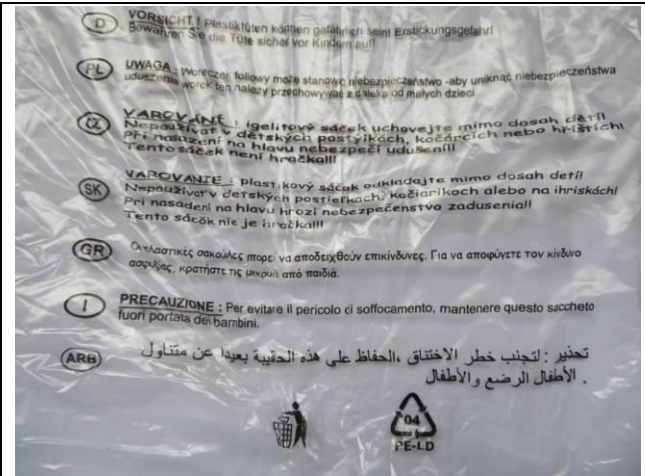
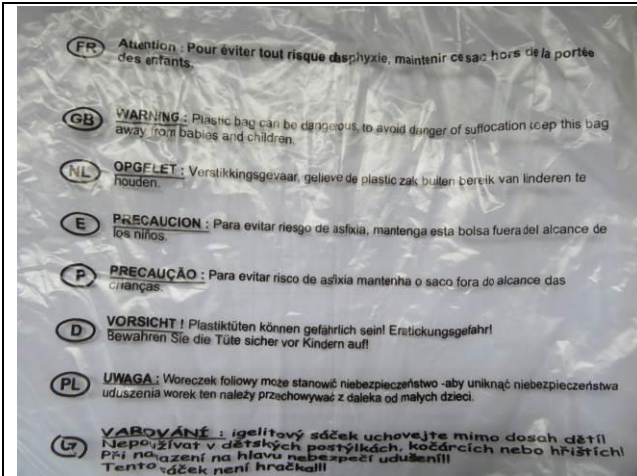


29) Packing details



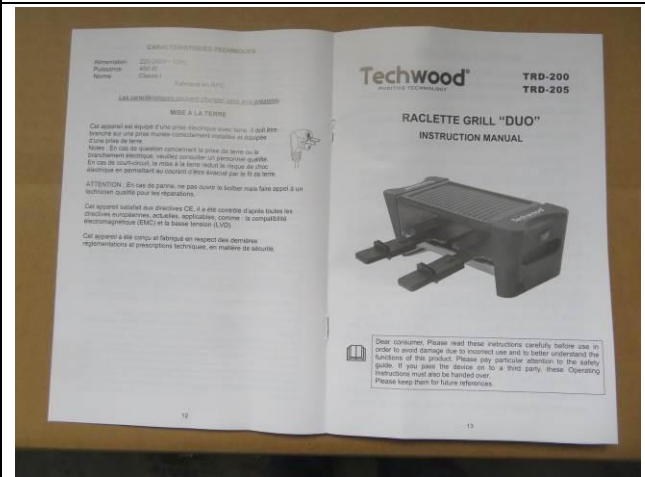
30) Packing details

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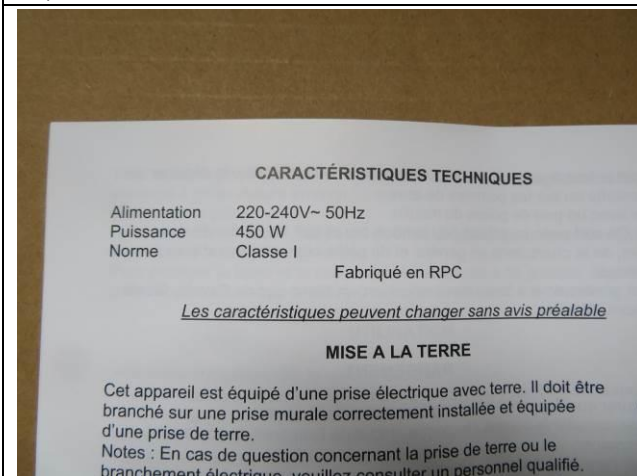
31) Warnings on poly bag

32) Warnings on poly bag



33) Instruction manual

34) Instruction manual



35) Instruction manual

36) Instruction manual

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37) Accessories



38) Accessories



39) Product view



40) Product view



41) Product view



42) Product view

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43) Product view



44) Product view



45) Product view



46) Product view



47) Product view



48) Product view

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49) Product view



50) Product view



51) Marking on product



52) Marking on product



53) Rating label for item TRD-200



54) Plug

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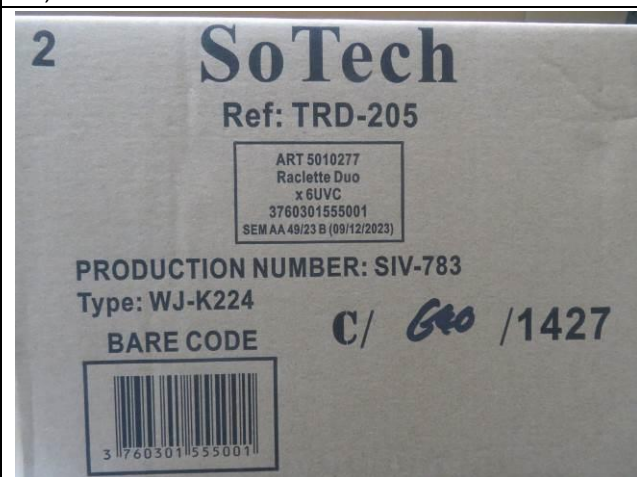
55) Power cord



56) Power cord



57) Outer carton view for item TRD-205



58) Shipping mark



59) Side mark



60) Gift box view for item TRD-205

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61) Marking on gift box



62) Marking on gift box



63) Marking on gift box



64) Marking on gift box



65) Marking on gift box



66) Marking on gift box

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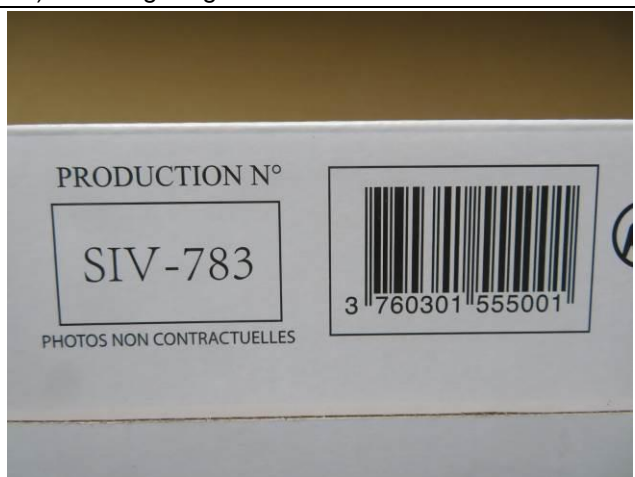
67) Marking on gift box



68) Marking on gift box for item TRD-205



69) Marking on gift box



70) Barcode on gift box



71) Product view



72) Instruction manual

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73) Product view



74) Product view



75) Product view



76) Product view



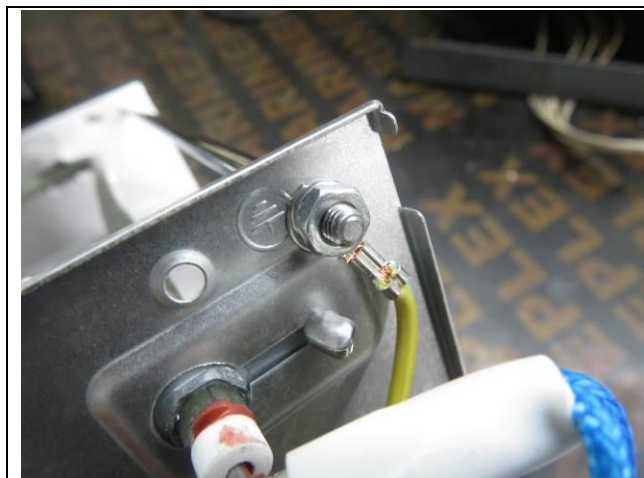
77) Product view



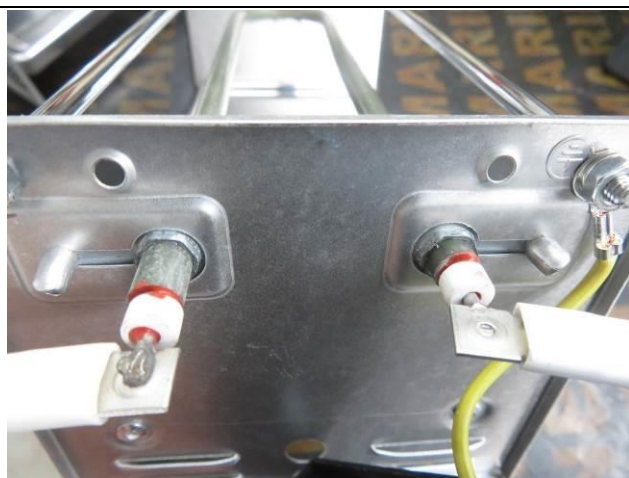
78) Product view

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85) Internal check



86) Internal check



87) Internal check



88) Internal check



89) Heating element



90) Switch

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91) Switch



92) Internal wire



93) Wire connector



94) Endurance check



95) Hi-pot & Earth continuity check



96) Hi-pot & Earth continuity check

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97) Function check



98) Input power consumption check



99) Stability check



100) Strain relief check



101) Rub check



102) Tape check

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103) Temperature measurement



104) Application check (before)



105) Application check (before)



106) Application check (after)

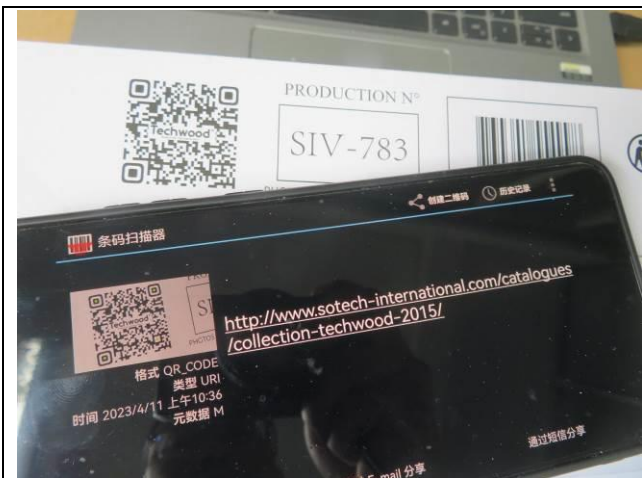


107) Application check (after)

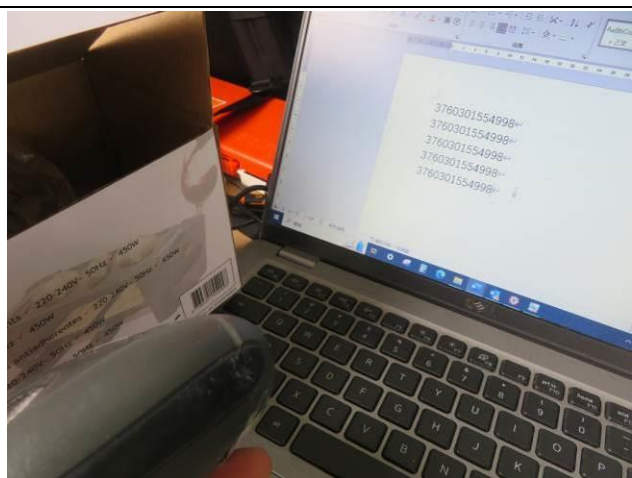


108) Application check (after)

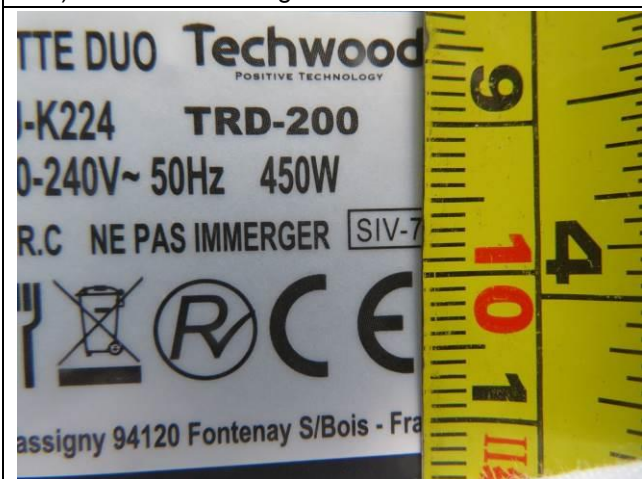
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109) QR code scanning check



110) QR code scanning check



111) CE marking height



112) WEEE marking height



113) Power cord length



114) Minor - Scratch mark on heating plate

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<p>115) Minor - Scratch mark on heating plate</p>	<p>116) Minor - Scratch mark on heating plate</p>
	
<p>117) Minor - Scratch mark on the logo</p>	<p>118) Minor - Poor coating (color deviation) on plate</p>

**-END OF REPORT-**

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