

Inspection Report

Client :	Sotech International	Tel.:	+331 5873 1160	Fax:	:+331 4881 1970
Attn.:	MR. ALAIN / MICHELE	Supplier:	--		
Inspection Date:	2024-05-23	<input type="checkbox"/> 1 st /2 nd Re-inspection (Previous Report No.)			
Product Description:	ELECTRIC KETTLE				
Manufacturer Name:	NINGBO BAOXILONG ELETICRICAL APPLIANCE CO.,LTD				
Manufacturer Location:	NO.9 of YONGNING ROAD,TONGGUANG ZONE,YUYAO,NINGBO,CHINA				
Manufacturer Contact:	Jason				
Service Required:	<input checked="" type="checkbox"/> FRI (Final Random Inspection)	<input type="checkbox"/> DPI (During Production Inspection)	<input type="checkbox"/>		

P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales destination	Carton Qty.	Inspected Qty.	Packed CTN (%)	Production (%)	Sample Size
2024138(8 2454)	TB-1031	5452pcs	5452pcs	/	1363ctns	5452pcs	100	100	40pcs
2024138(8 2454)	TB-1036	5452pcs	5452pcs	/	1363ctns	5452pcs	100	100	40pcs
Total:		10904pcs	10904pcs	/	2726ctns	10904pcs	100	100	80pcs

INSPECTION RESULT:	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING (if Fail or Pending) due to Section A-2 remark#
ON-SITE CC (Construction check) INFORMATION:	<input type="checkbox"/> N/A <input checked="" type="checkbox"/> The On-site CC for this item was performed on 2024-05-23 as per our report no. 4920438.00-8 with the result - <input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL <input type="checkbox"/> PENDING



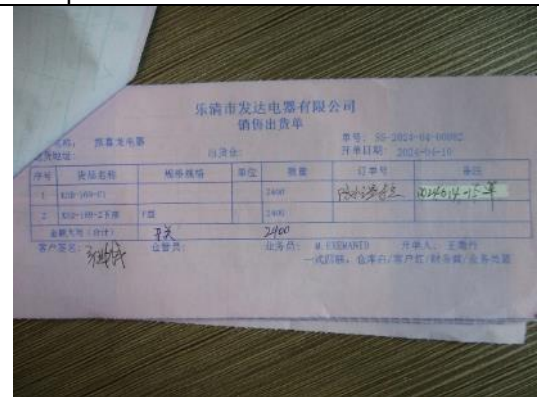
A-1) AQL and Defects Finding

Inspection Sampling Standard Adopted: <input checked="" type="checkbox"/> ISO 2859-1						Nonconformity (defective)			
Inspection Plan:	Single sampling plans for normal Inspection				Critical	Major	Minor		
Inspection Level:	GII				AQL:	Not Allowed	2.5	4.0	
Inspection with:	<input type="checkbox"/> Golden sample	Sample Size:			80	80	80		
<input type="checkbox"/> Specific check list	<input checked="" type="checkbox"/> General check list								
Defect Description									
For item TB-1031, Sample size 40pcs									
Scratch mark on housing surface									
Poor stuck of the rating label.									
Mixed color									
For item TB-1036, Sample size 40pcs									
Poor stuck of the rating label									

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Scratch mark on housing surface			2
Total Found:	0	3	6
Max. Allowed:	0	5	7

A-2) Remarks and Comments

	Please confirm	Status
1.	<p>For client's special check point: The client made test before production, it was failed for the first time with the report number:4918314.50, and it was pass for the second time with the report number: 4918314.51. both test used the same connector but the result was opposite. We got the information from the factory: the first test with fail result use the connector was stock. And the second test with positive result used the connector was newly buying. The storage condition such as humidity, temperature, the long time storage etc, would made the component aging. For this inspection, the connector use for the products were new buying. Not the stock. And the purchase order for the connector was provided by the factory. Detail refer to bellow picture.</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>The purchase order for the connector-1</p> </div> <div style="text-align: center;">  <p>The purchase order for the connector-2</p> </div> </div> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>The purchase order for the connector-3</p> </div> <div style="text-align: center;"> <p>N/A</p> </div> </div>	Information
2.	The production code "RVA-024" was found on product, gift box and outer carton.	Information
3.	The LVD test report and CDF was provided by the factory for critical components check.	Information
4.	The rated voltage and plug of inspected products conformed to the regulation of sales	Information

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	destination.	
5.	No spare parts were available for this inspection.	Information

Inspected by	:	Richard ZHONG	Signature	:	<i>Richard Zhong</i>
Reviewed by	:	Sanky Liu	Signature	:	<i>Sanky Liu</i>

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B. Quantity/Specification/Product requirement verification

B-1) Check inspection lot size against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input checked="" type="checkbox"/> Inspection booking form	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Packing list	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-2) Check product description/ Color /Style against:

<input checked="" type="checkbox"/> Purchase order	<input checked="" type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Product specification	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Reference artwork	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> Golden sample	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed
<input type="checkbox"/> (others: please specify the sender and receiving date)	<input type="checkbox"/> Conformed	<input type="checkbox"/> Not conformed

B-3) Packing material

Export carton	New export carton	<input checked="" type="checkbox"/>
Fastening	Metal staples	<input type="checkbox"/>
Sealing	Transparent gummed tape	<input checked="" type="checkbox"/>
	Opaque gummed tape	<input type="checkbox"/>
	Paper tape	<input type="checkbox"/>
Strapping	Nylon	<input type="checkbox"/> Pcs
Material	Ply of cardboard	<input type="checkbox"/> 3ply (single wall) <input checked="" type="checkbox"/> 5ply (double wall) <input type="checkbox"/> 7ply (triple wall)
Others	Poly foam inside packing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

B-4) Packaging information

For both items

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L(cm)	W(cm)	H(cm)		
Gift Box	1pc	17.6	15	16.5	0.6	0.71
Inner carton	N/A	--	--	--	--	--
Outer carton	4pcs	36.5	31.5	19	2.84	3.13

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B-5) Barcode check

Overall result: <input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> N/A (No barcode was found.)					
Barcode scanner brand and model number: Symbol / LS4208					
Item No.	Barcode on location	Visual/ Specification	Reading (Scanning Result)	Sample Size	Result
TB-1031	Master carton	3760115719040	3760115719040	3pcs	Pass
TB-1031	Gift box	3760115719040	3760115719040	3pcs	Pass
TB-1036	Master carton	3760115719033	3760115719033	2pcs	Pass
TB-1036	Gift box	3760115719033	3760115719033	2pcs	Pass

B-6) Shipping marks:

For export carton	Front side marks <input checked="" type="checkbox"/>	Side marks <input checked="" type="checkbox"/>
For inner box	Front side marks <input type="checkbox"/>	Side marks <input type="checkbox"/>

B-7) Color / Style / Material Conform to Golden Sample?

<input type="checkbox"/> Yes
<input type="checkbox"/> No, please see remark
<input checked="" type="checkbox"/> N/A, no Golden sample

C. ON-SITE CHECKING

	Test performed	Sample size	Result	Comments
1.	Hi-pot check	80 pcs	Pass	1500Vac, 2s, 5mA, no breakdown
2.	Earth continuity check	80 pcs	Pass	25A for 1 seconds, resistance should be less than or equal to 0.1ohm
3.	Basic function check	80 pcs	Pass	230V~ 50Hz, switch on/off
4.	Smell check	80 pcs	Pass	No abnormal smell or irritating odor
5.	Full function / Assembly check	20 pcs	Pass	Check full function against package artwork information
6.	Input power consumption check	20 pcs	Pass	1564-1597W at 240V~ 50Hz 1322-1357W at 220V~ 50Hz
7.	Internal check	5 pcs	Pass	Check internal workmanship
8.	Endurance check	5 pcs	Pass	4 hours duration
9.	Stability check	2 pcs	Pass	15° inclined plane
10.	Strain relief check	2 pcs	Pass	30N, 25 times, displacement <= 2 mm
11.	Rub check	2 pcs	Pass	Rub 15s with water and then 15s with hexane
12.	Tape check	2 pcs	Pass	3M 810# tape
13.	Application check	2 pcs	Pass	Actual use
14.	Power cord length measurement	5 pcs	Pass	66.0-67.6cm (Spec.: 0.7M without plug)

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Report No.: 4920438.00-9

Report Date: 2024-05-24

15.	Overheat protection check	2 pcs	Pass	Apply a rated voltage to the unit, turn on the power switch, and wait until the switch cuts off automatically.
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D. CLIENT'S SPECIAL CHECKPOINTS N/A

No.	Descriptions / Requirements	Actual Findings/ Comments	Result/ Observation
1.	<p>We make a test before production. But please be careful, the clauses 15.102 and 22.103 have been tested and the report 4918314.50 was failed (attached) and the retest was passed on the report number 4918314.51 (attached).</p> <p>The most important is that the connector used on the old and the new report is the same. So please check this point carefully for the inspection.</p> <p>Please confirm this and we would like to have this report number also mentioned on the FRI or CC report to make a connection.</p>	Detail please refer to remark 1	Pass

E. OTHER INFORMATION

	Please note																																																																																
1.	60 Cartons were randomly sampled from the batch of above item subjected for inspection																																																																																
2.	<input checked="" type="checkbox"/> Selected carton number: <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="10">item TB-1036</td> </tr> <tr> <td>661</td><td>678</td><td>282</td><td>278</td><td>219</td><td>214</td><td>95</td><td>481</td><td>27</td><td>112</td> </tr> <tr> <td>115</td><td>747</td><td>746</td><td>568</td><td>576</td><td>1077</td><td>885</td><td>1098</td><td>1059</td><td>602</td> </tr> <tr> <td>605</td><td>705</td><td>699</td><td>1047</td><td>1150</td><td>1149</td><td>1234</td><td>1233</td><td>1236</td><td>973</td> </tr> <tr> <td colspan="10">Item TB-1031</td> </tr> <tr> <td>1162</td><td>989</td><td>985</td><td>993</td><td>446</td><td>305</td><td>351437</td><td>47</td><td>320</td><td>221</td> </tr> <tr> <td>287</td><td>299</td><td>770</td><td>828</td><td>107</td><td>888</td><td>790</td><td>1098</td><td>1295</td><td>1234</td> </tr> <tr> <td>506</td><td>1290</td><td>1242</td><td>1292</td><td>1262</td><td>543</td><td>817</td><td>697</td><td>559</td><td>1104</td> </tr> </table>	item TB-1036										661	678	282	278	219	214	95	481	27	112	115	747	746	568	576	1077	885	1098	1059	602	605	705	699	1047	1150	1149	1234	1233	1236	973	Item TB-1031										1162	989	985	993	446	305	351437	47	320	221	287	299	770	828	107	888	790	1098	1295	1234	506	1290	1242	1292	1262	543	817	697	559	1104
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3.	<input type="checkbox"/> Carton no. was not assigned.																																																																																

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F. CRITICAL COMPONENT DATA N/A

	Component	Trademark	Model	Technical data	Conformity mark	Results
1.	Plug	QIAO PU	D03	16A 250V	TUV	Pass
2.	Power Cord	QIAO PU	H05VV-F	3G0.75mm ²	TUV	Pass
3.	Internal wire	Shuanghong	H05SJ-K	1x0.75mm ² T180	VDE	Pass
4.	Temperature limiter	FADA	SL-888	220-250V~ 50/60Hz 10A T125	TUV	Pass
5.	Thermal cut-out	FADA	KSD-169-C	220-250V~ 10A T125	TUV	Pass
6.	Connector on base	FADA	KSD-169-2	220-250V~ 10A	TUV	Pass
7.	Heating element	Not identified	BXL-1	220-240V 1350-1600W	Tested with appliance	Pass

Remark: Above components are tested against CDF under Hermes Hansecontrol Technical Testing Service (Shanghai) Company Limited test report#: 23P-002452, Combine with DEKRA Lab test report 4918314.51

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G. PICTURES



1. Product in ware house



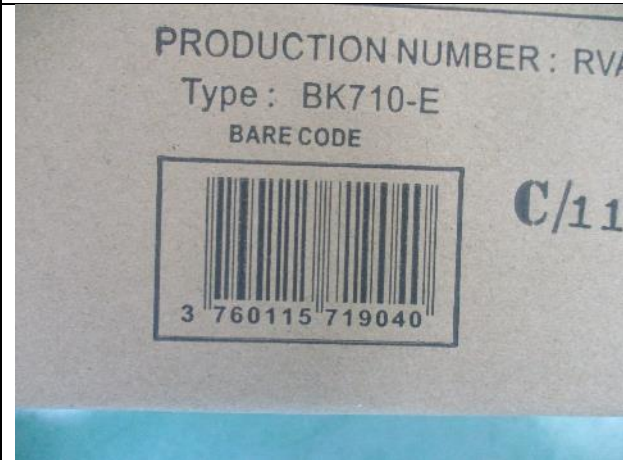
2. Product in ware house



3. Master carton



4. Shipping mark



5. Barcode



6. Side mark

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7. Open view



8. Gift box



9. Gift box



10. Gift box



11. Gift box



12. Details

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<p>13. Details</p>	<p>14. Details</p>
	
<p>15. Barcode</p>	<p>16. Details</p>
	
<p>17. Details</p>	<p>18. Details</p>

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19. Details



20. Open view



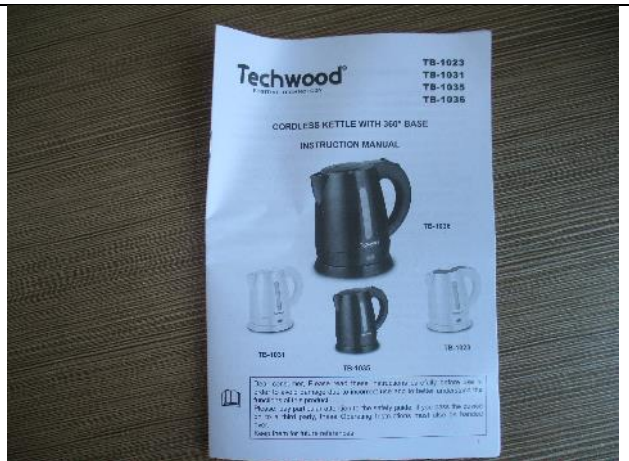
21. Package



22. Poly bag



23. All parts



24. IM

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25. Unit view



26. Details



27. Details



28. Details



29. Details



30. Details

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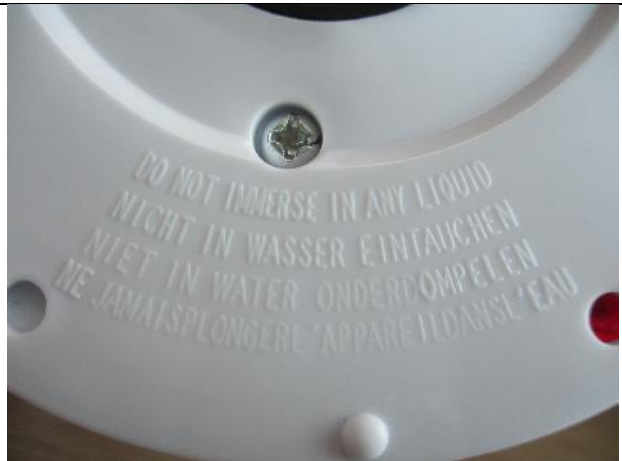
31. Details



32. Details



33. Rating label



34. Marking



35. Marking



36. Logo

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37. Switch



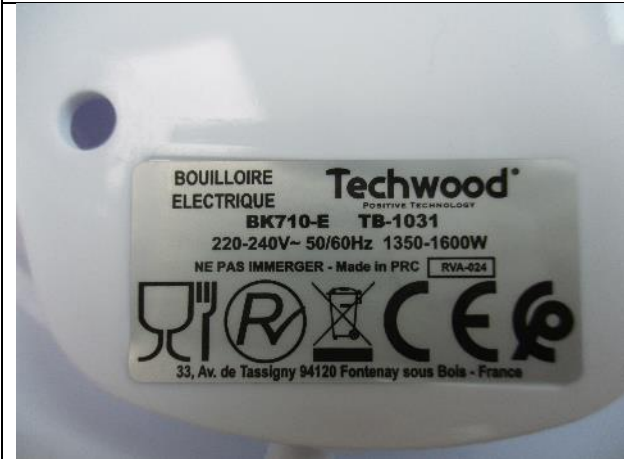
38. Button



39. Open view



40. Base



41. Rating label on base

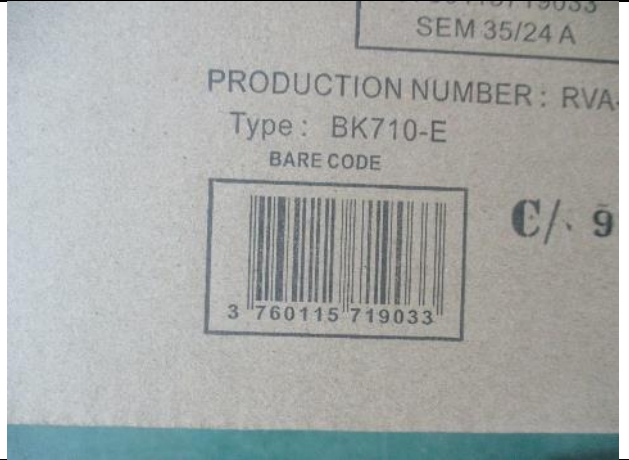


42. Master carton

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43. Shipping mark



44. Barcode



45. Side mark



46. Open view



47. Gift box



48. Gift box

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49. Gift box



50. Gift box



51. Details



52. Barcode



53. Open view



54. Package

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55. All parts



56. IM



57. Unit view



58. Unit view



59. Unit view



60. Unit view

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61. Unit view



62. Unit view



63. Unit view



64. Base



65. Rating label



66. Marking

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67. Base



68. Label on base



69. Plug



70. Power cord

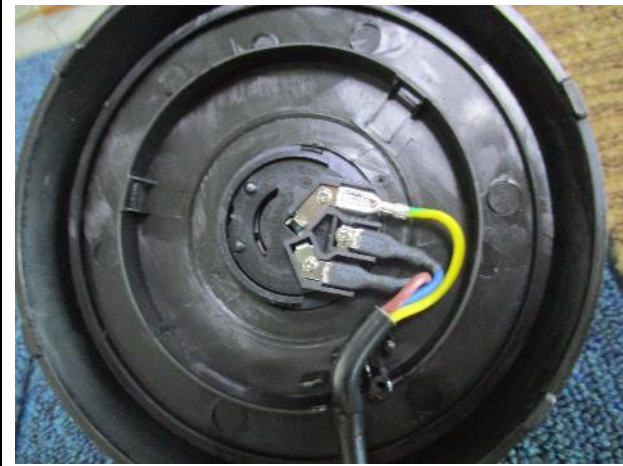


71. Power cord



72. Internal view

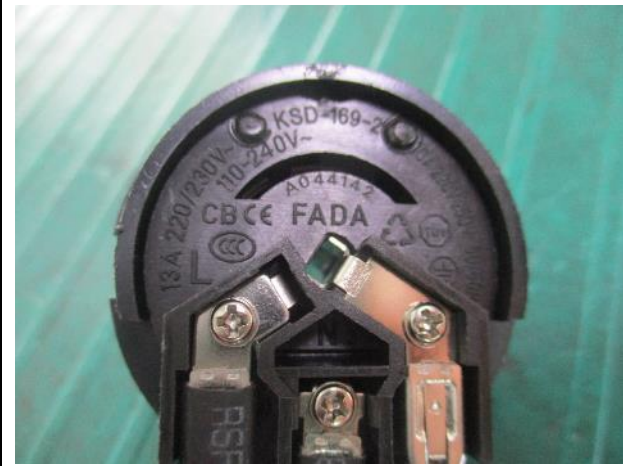
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73. Internal view



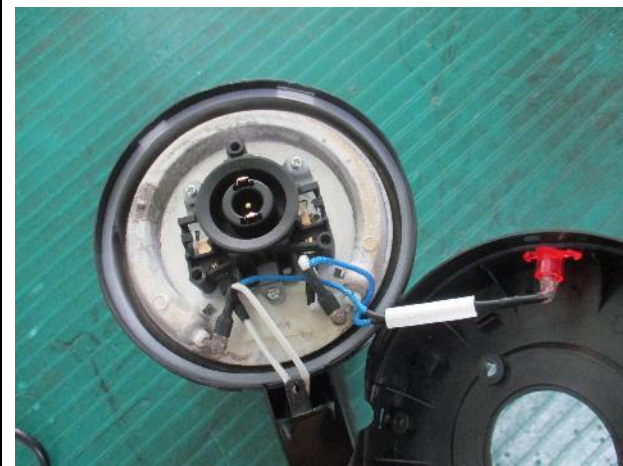
74. Internal view



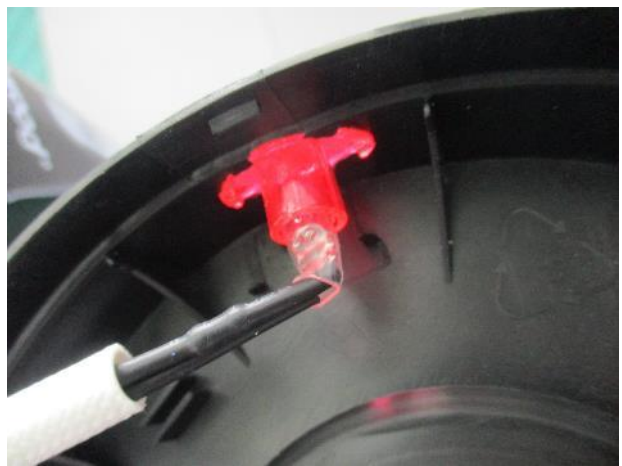
75. Connector on base



76. Connector on base



77. Internal view



78. Internal view

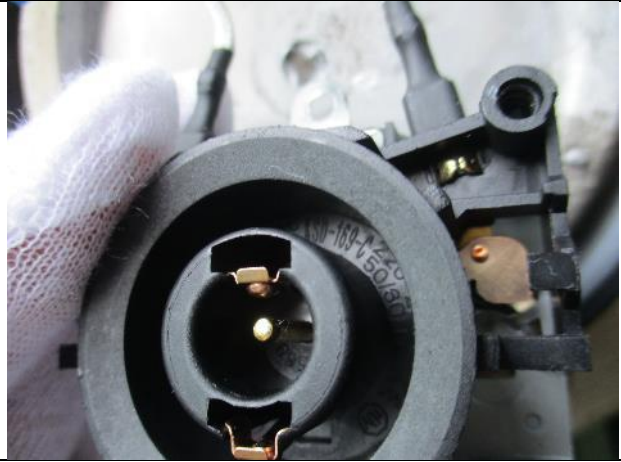
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<p>79. Induction lamp</p>	<p>80. Internal view</p>
	
<p>81. Internal view</p>	<p>82. Internal view</p>
	
<p>83. Heater</p>	<p>84. Earthed marking</p>

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85. Thermal cut out



86. Thermal cut out



87. Temperature limiter



88. Temperature limiter



89. Hi-pot test



90. Earthed resistance test

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91. Earthed resistance test



92. Input power consumption at 220V



93. Input power consumption at 220V



94. Input power consumption at 240V



95. Length of the power cord



96. Strain relief test

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97. Stability check



98. Rubbing test



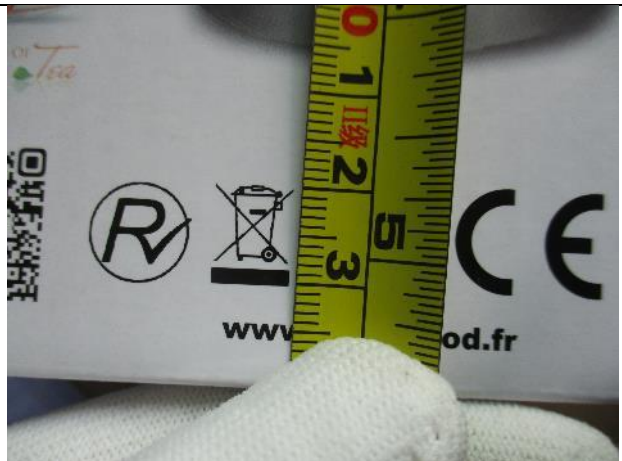
99. Tape test



100. Smell test



101. CE and WEEE height check



102. CE and WEEE height check

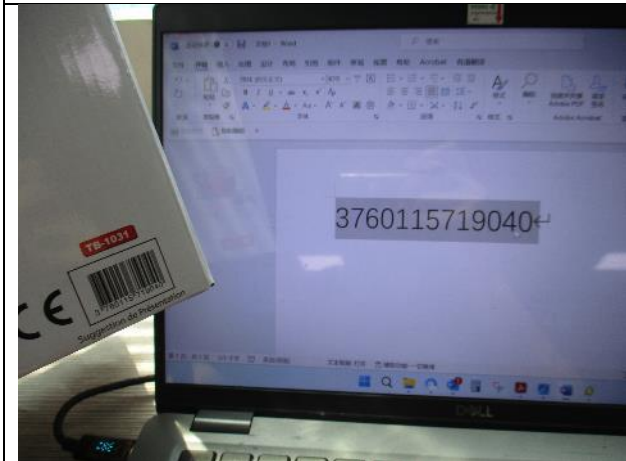
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103. CE and WEEE height check



104. CE and WEEE height check



105. Barcode scan check



106. Endurance test



107. Water leakage check



108. Water capacity check

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109. Boiling time check



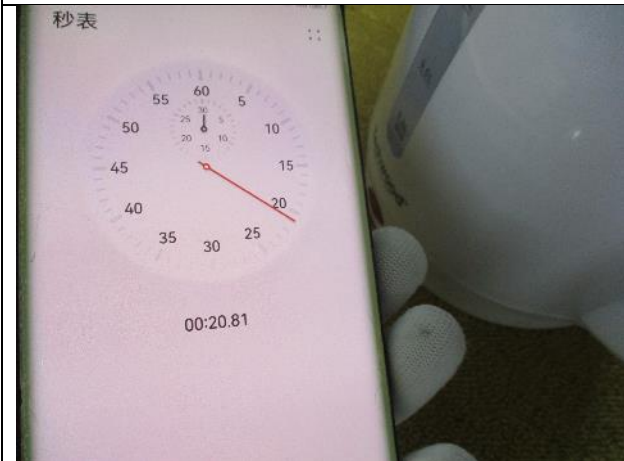
110. Boiling time check



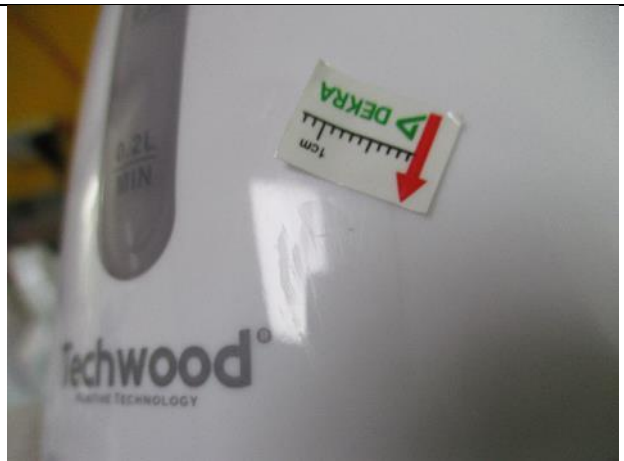
111. Dry boiling check



112. Dry boiling check



113. Dry boiling check



114. Scratch mark on surface

The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.



115. Poor stuck of the rating label



116. Scratch mark on surface



117. Mixed color



118. Mixed color



119. Poor stuck of the rating label



120. Scratch mark on surface

The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.



121. Poor stuck of the rating label



122. Scratch mark on surface

- END OF REPORT -

The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment. This report is not used for social proof function in China market.